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2026/27



FIFA QUALITY

TENDER SPECIFICATIONS
FIFA QUALITY FOOTBALL GOALS

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1. Football - FIFA Quality certified

1.1 FIFA Quality certified - Stadium Football Goal Set, Type 1 with net tensioning poles (7.32 x 2.44 m)

Football Goals Type 1, FIFA Quality certified (7.32 x 2.44 m)

Brief description: Stadium football goal, Type 1, FIFA Quality-certified! Set consisting of a football goal, net tensioning poles, anti-removal device, honeycomb-patterned net and ground frame. Dimensions comply with current FIFA and DFB requirements. The goal meets current safety standards, has a TÜV certificate and is FIFA Quality-certified. The goal frame of our stadium football goal is made of white powder-coated aluminium oval profile (100 × 120 mm), with a wall thickness of 2.5 mm. The goal corners (with internal corner reinforcements) and crossbar are fully welded. The goalposts are connected to the crossbar by means of a plug-in connector, ensuring exceptionally high stability while allowing the goal to be dismantled (e.g. for space-saving storage). The net attachment to the goal frame is provided by our milled-in net attachment system. With our milled-in net attachment system, the net hooks are integrated directly into the goal frame (milled in). There are no protruding, bolted-on or welded-on net hooks, making it easier to attach and remove the net and significantly reducing the risk of injury. The net hooks are therefore an integral part of the aluminium profile. Page 3.

Alternative: As above, but incl. ground frame “Player Safe” - page 5
Alternative: As above, but incl. ground frame “Competition” - page 7

Required accessories

Required accessories

Ground sockets for goal posts.....Page 9

Ground sockets for tensioning poles.....Page 10

Item	Specifications	Quantity	Price €
	Football Goal Type 1, FIFA Quality (7,32 x 2,44 m), white powder coated, milled-in net hooks, ground frame "Strong" **Brief description:** Football Goal Type 1 (7.32 x 2.44 m), FIFA Quality-certified, manufactured from oval aluminium profiles (cross-section 100 × 120 × 2.5 mm), white powder-coated, and manufactured in accordance with DIN/EN 748. The goal frame features integrated, milled net attachment slots with 6 mm-thick net hooks. Tensioning poles are included to allow the net to hang freely. The ground frame is made of aluminium profiles, welded together as a single unit, with a depth of 200 cm. It includes an aluminium rod system for securing the net. This system is inserted into eyelets welded to the ground frame, replacing the need for a rope. It ensures a secure fit, allows quick net installation, and protects against unauthorised removal of the net. FLEX net retention and anti-theft devices, designed to precisely seal the milled net hooks in the goal frame. The end cap seals the opening in the tube, preventing unauthorised removal. Football goal net made of high-strength, knotless, honeycomb-patterned 3.5 mm polypropylene, with a top and bottom depth of 200 cm. Colour: white. Ground frame, type "Strong", connected to the goal frame by means of a ground frame hinge. Net attachment to the ground frame via welded-on guide tubes and rod system. Football goal type 1: TÜV-tested and certified, in accordance with current DFB and FIFA regulations. To successfully complete the certification process, the FIFA must be notified after delivery, in accordance with FIFA requirements, and the relevant documentation must be provided to the end customer. Retrofitting or modifying existing goals to obtain FIFA certification is not possible. **Requirements / Construction Specifications:** • Football goal type 1 (7.32 × 2.44 m) made of oval aluminium profiles (cross-section 100 × 120 × 2.5 mm). • Welded corner connectors, which also serve as connections to the upright goalposts.	___ pcs.	UP ..... TP .....

	• Milled-in net attachment in the goal frame, net hooks 6 mm thick. • Goal frame white powder coated. • 2 tensioning poles per goal. • Ground frame with hinged joints, allowing it to be folded upwards. • Net depth: 200 cm. • Rod system compatible with the ground frame, with a net depth of 200 cm. • Rod system made of aluminium, Ø 12 mm (solid material, hardness F27). • FLEX anti-removal, anti-theft and net securing devices, designed to fit precisely over the milled-in net hooks in the goal frame. • Net protected against unauthorised removal or theft. • Goal net made of high-strength, knotless, 3.5 mm polypropylene, honeycomb pattern. • Net depth at top and bottom: 200 cm. • Goal net colour: white • FIFA-Quality certified • Ground frame, type “Strong”, connected to the goal frame by means of ground frame hinges. Net attachment to the ground frame by welded-on guide tubes and rod system. • Football goal Type 1: TÜV-tested and certified. • Compliant with current DFB and FIFA regulations • In accordance with FIFA specifications, including documentation. • Deliver on schedule and install/assemble in accordance with the manufacturer's instructions. **Manufacturer or equivalent:** Schäper Sportgerätebau GmbH Nottulner Landweg 107 48161 Münster, Germany Tel.: +49 2534 / 6217-10 Fax: +49 2534 / 6217-20 http://www.sportschaeper.de, **Order no. 26FQW205**		

	Football goal Type 1, FIFA Quality (7.32 x 2.44 m), white powder coated, milled-in net hooks, ground frame “Player Safe” **Brief description:** Football Goal Type 1 (7.32 x 2.44 m), FIFA Quality-certified, manufactured from oval aluminium profiles (cross-section 100 × 120 × 2.5 mm), white powder-coated, and manufactured in accordance with DIN/EN 748. The goal frame features integrated, milled net attachment slots with 6 mm-thick net hooks. Tensioning poles are included to allow the net to hang freely. The ground frame is made of aluminium profiles, welded together as a single unit, with a depth of 200 cm. Net attachment to the ground frame via milled net hooks. Includes rubber padding to reduce the risk of injury. Ensures a secure fit and allows quick net installation. FLEX net retention and anti-theft devices, designed to precisely seal the milled net hooks in the goal frame. The end cap seals the opening in the tube, preventing unauthorised removal. Football goal net made of high-strength, knotless, honeycomb-patterned 3.5 mm polypropylene, with a top and bottom depth of 200 cm. Colour: white. Ground frame, type “Player Safe”, connected to the goal frame by means of a ground frame hinge. Net attachment to the ground frame via milled-in net hooks, including rubber padding to reduce the risk of injury. Football goal type 1: TÜV-tested and certified, in accordance with current DFB and FIFA regulations. To successfully complete the certification process, the FIFA must be notified after delivery, in accordance with FIFA requirements, and the relevant documentation must be provided to the end customer. Retrofitting or modifying existing goals to obtain FIFA certification is not possible. **Requirements / Construction Specifications** • Football goal type 1 (7.32 × 2.44 m), manufactured from oval aluminium profiles (cross-section 100 × 120 × 2.5 mm). • Welded-in corner connectors, which also serve as the connections to the upright goalposts. • Integrated, milled net attachment slots in the goal frame, with 6 mm-thick net hooks. • Goal frame white powder coated.	___ pcs.	UP ..... TP .....

	• 2 tensioning poles per goal. • Ground frame can be folded upwards via hinges. • Depth: 200 cm. • FLEX net retention and anti-theft devices, designed to precisely seal the milled net hooks in the goal frame. • Net is protected against unauthorised removal or theft. • Goal net made of high-strength, knotless, honeycomb-patterned 3.5 mm polypropylene. • Net depth at top and bottom: 200 cm. • Goal net colour: white • FIFA-Quality certified • Ground frame, type “Player Safe”, connected to the goal frame by means of a ground frame hinge. Net attachment to the ground frame via milled-in net hooks, including rubber padding to reduce the risk of injury. • Football goal Type 1: TÜV-tested and certified. • Compliant with current DFB and FIFA regulations • Supplied with documentation in accordance with FIFA requirements. • Deliver on schedule and install/assemble in accordance with the manufacturer's instructions. **Manufacturer or equivalent:** Schäper Sportgerätebau GmbH Nottulner Landweg 107 48161 Münster, Germany Tel.: +49 2534 / 6217-10 Fax: +49 2534 / 6217-20 http://www.sportschaeper.de, **Order no. 26FQW2054**		

	Football goal Type 1, FIFA Quality (7.32 x 2.44 m), white powder coated, milled-in net hooks, ground frame “Competition” **Brief description:** Football Goal Type 1 (7.32 x 2.44 m), FIFA Quality-certified, manufactured from oval aluminium profiles (cross-section 100 × 120 × 2.5 mm), white powder-coated, and manufactured in accordance with DIN/EN 748. The goal frame features integrated, milled net attachment slots with 6 mm-thick net hooks. Tensioning poles are included to allow the net to hang freely. The ground frame is made of aluminium profiles, welded together as a single unit, with a depth of 200 cm. Net attachment to the ground frame via milled net hooks. Includes rubber padding to reduce the risk of injury. Ensures a secure fit and allows quick net installation. FLEX net retention and anti-theft devices, designed to precisely seal the milled net hooks in the goal frame. The end cap seals the opening in the tube, preventing unauthorised removal. Football goal net made of high-strength, knotless, honeycomb-patterned 3.5 mm polypropylene, with a top and bottom depth of 200 cm. Colour: white. Ground frame, type “Competition”, connected to the goal frame by means of a ground frame hinge. Net attachment to the ground frame via milled-in net hooks, including Flex net retention and anti-theft devices. The ground frame is fully integrated into the ground. Football goal type 1: TÜV-tested and certified, in accordance with current DFB and FIFA regulations. To successfully complete the certification process, the FIFA must be notified after delivery, in accordance with FIFA requirements, and the relevant documentation must be provided to the end customer. Retrofitting or modifying existing goals to obtain FIFA certification is not possible. **Requirements / construction:** • Football goal type 1 (7.32 × 2.44 m), manufactured from oval aluminium profiles (cross-section 100 × 120 × 2.5 mm). • Welded-in corner connectors, which also serve as the connections to the upright goalposts. • Integrated, milled net attachment slots in the goal frame, with 6 mm-thick net hooks. • Goal frame white powder coated. • 2 tensioning poles per goal. • Ground frame can be folded upwards via hinges.	___ pcs.	UP ..... TP .....

	• Depth: 200 cm. • FLEX net retention and anti-theft devices, designed to precisely seal the milled net hooks in the goal frame. • Net is protected against unauthorised removal or theft. • Goal net made of high-strength, knotless, honeycomb-patterned 3.5 mm polypropylene. • Net depth at top and bottom: 200 cm. • Goal net colour: white • FIFA-Quality certified • Ground frame, type “Competition”, connected to the goal frame by means of a ground frame hinge. Net attachment to the ground frame via milled-in net hooks, including FLEX net retention devices. The ground frame is fully integrated into the ground. • Football goal Type 1: TÜV-tested and certified. • Compliant with current DFB and FIFA regulations • Supplied with documentation in accordance with FIFA requirements. • Deliver on schedule and install/assemble in accordance with the manufacturer's instructions. **Manufacturer or equivalent:** Schäper Sportgerätebau GmbH Nottulner Landweg 107 48161 Münster, Germany Tel.: +49 2534 / 6217-10 Fax: +49 2534 / 6217-20 http://www.sportschaeper.de, **Order no. 26FQW2052**		

Item	Specifications	Quantity	Price €
	Accessories for Football Goal Type 1, FIFA Quality **Ground socket, type Special, with lid chamber** **Brief description:** Aluminium ground socket with an upper lid chamber for type 1 football goals. The lid chamber is completely covered up to the goalposts by a section of the lid. Extra-wide lid chamber, 6 cm wide. Lid permanently attached, suitable for on-site coating. **Requirements / Construction Specifications** • Lid securely attached by a flexible steel cable. • Lid suitable for on-site coating. • Lid chamber can be completely covered even when the goalpost is inserted. • Extra-wide lid chamber, 6 cm wide. • Installation plan included. • 2 ground sockets required per goal. • Deliver on schedule and install/assemble in accordance with the manufacturer's instructions. **Manufacturer or equivalent:** Schäper Sportgerätebau GmbH Nottulner Landweg 107 48161 Münster, Germany Tel.: +49 2534 / 6217-10 Fax: +49 2534 / 6217-20 http://www.sportschaeper.de, **Order no. 20SH2005**	___ pcs.	UP ..... TP .....

	Alternative: **Ground socket, type Standard.** **Brief description:** Aluminium ground socket with a removable lid for type 1 football goals. **Requirements / Construction Specifications:** • Removable lid. • Installation plan included. • 2 ground sockets required per goal. • Deliver on schedule and install/assemble in accordance with the manufacturer's instructions. **Manufacturer or equivalent:** Schäper Sportgerätebau GmbH Nottulner Landweg 107 48161 Münster, Germany Tel.: +49 2534 / 6217-10 Fax: +49 2534 / 6217-20 http://www.sportschaeper.de, **Order no. 00HN2001**	___ pcs.	UP ..... TP .....

Item	Specifications	Quantity	Price €
	Accessories for football goal Type 1, FIFA Quality: **Ground socket for tension poles, type Special, with lid chamber** **Brief description:** Aluminium ground socket with an upper lid chamber for the tensioning poles of type 1 football goals. Lid permanently attached and suitable for on-site coating. **Requirements / Construction Specifications:** • Permanently attached lid. • Lid suitable for on-site coating. • Ground socket with lid chamber. • Installation plan included. • 2 ground sockets required per goal (1 per tensioning pole). • Deliver on schedule and install/assemble in accordance with the manufacturer's instructions. **Manufacturer or equivalent:** Schäper Sportgerätebau GmbH Nottulner Landweg 107 48161 Münster, Germany Tel.: +49 2534 / 6217-10 Fax: +49 2534 / 6217-20 http://www.sportschaeper.de, **Order no. 00SH2004**	___ pcs.	UP ..... TP .....
	Alternative: **Ground socket for tension poles, type Standard** **Brief description:** Aluminium ground socket with a removable lid for the tensioning poles of type 1 football goals. **Requirements / construction:** • Removable lid. • Installation plan included. • 2 ground sockets required per goal (1 per tensioning pole). • Deliver on schedule and install/assemble in accordance with the manufacturer's instructions. **Manufacturer or equivalent:** Schäper Sportgerätebau GmbH Nottulner Landweg 107 48161 Münster, Germany Tel.: +49 2534 / 6217-10 Fax: +49 2534 / 6217-20 http://www.sportschaeper.de, **Order no. 00H02002**	___ pcs.	UP ..... TP .....

1.2 FIFA Quality certified - Stadium football goal set, Type 2 with net bars (7.32 x 2.44 m)

Football goals Type 2, FIFA Quality certified (7.32 x 2.44 m)

Brief description: Stadium football goal, Type 2, FIFA Quality-certified. Set consisting of a football goal, net bars, anti-removal lock, football goal net (honeycomb-patterned) and ground frame. Dimensions in accordance with current FIFA and DFB requirements. The goal complies with the safety standards currently in force, is TÜV-tested and certified, and is FIFA Quality-certified. The goal frame of our stadium football goal is made of oval aluminium profiles (cross-section 100 × 120 × 2.5 mm), white powder coated. The goal corners (with internal corner reinforcements) and crossbar are fully welded. The goalposts are connected to the crossbar by means of a plug-in connector, guaranteeing extremely high stability combined with the option of dismantling the goal (e.g. for space-saving storage). Our milled-in net attachment is used to attach the net to the goal frame. With our milled-in net attachment, the net hooks are integrated directly into the goal frame (milled in). There are no protruding, screwed-on or welded-on net hooks, making hanging and removing the net easier and significantly reducing the risk of injury. The net hooks are therefore an integral part of the aluminium profile. Page 12
Alternative: As above, but incl. ground frame “Player Safe” - page 14
Alternative: As above, but incl. ground frame “Competition” - page 16

Required accessories

Required accessories

Ground sockets for goalposts.....Page 18

Item	Specifications	Quantity	Price €
	Football goal Type 2 – FIFA Quality-certified (7.32 × 2.44 m), goal frame white powder-coated, milled-in net attachment, ground frame type "Strong". **Brief description:** Football goal Type 2 (7.32 × 2.44 m), FIFA Quality-certified, made of oval aluminium profiles (cross-section 100 × 120 × 2.5 mm), white powder-coated, rear net bars made of 40 mm solid round bar, manufactured in accordance with DIN/EN 748. Milled-in net attachment in the goal frame, with 6 mm-thick net hooks. Ground frame made of aluminium profiles, welded together as a single unit, with a depth of 200 cm. Includes an aluminium rod system for securing the net, which is inserted through the eyelets welded onto the ground frame instead of a rope. Ensures a secure fit, allows quick net installation and protects against unauthorised removal of the net. FLEX net retention and anti-theft devices, designed to precisely seal the milled-in net hooks in the goal frame. The end cap seals the opening in the tube, preventing unauthorised removal. Football goal net made of high-strength, knotless, honeycomb-patterned 3.5 mm polypropylene, with a net depth of 80 cm at the top and 200 cm at the bottom. Colour: white. Ground frame, type "Strong", connected to the goal frame by means of a ground frame hinge. Net attachment to the ground frame via welded-on guide tubes and an aluminium rod system. Football goal Type 2: TÜV-tested and certified, in accordance with current DFB and FIFA regulations. To successfully complete the certification process, FIFA must be notified after delivery, in accordance with FIFA requirements, and the relevant documentation must be provided to the end customer. Retrofitting or modifying existing goals to obtain FIFA certification is not possible. **Requirements / construction:** • Football goal Type 2 (7.32 × 2.44 m), manufactured from oval aluminium profiles (cross-section 100 × 120 × 2.5 mm). • Welded-in corner connectors, which also serve as the connections to the upright goalposts. • Integrated, milled net attachment in the goal frame, with 6 mm-thick net hooks.	___ pcs.	UP ..... TP .....

	• Goal frame white powder coated. • Rear net bars made of 40 mm solid round bar, screwed into the corner connectors of the goal frame. • Ground frame can be folded upwards via hinges. • Net depth at bottom: 200 cm. • Rod system matching the ground frame, with a net depth of 200 cm. • Aluminium rod system, Ø 12 mm (solid material, hardness F27). • FLEX net retention and anti-theft devices, designed to precisely seal the milled-in net hooks in the goal frame. • Net is protected against unauthorised removal or theft. • Goal net made of high-strength, knotless, honeycomb-patterned 3.5 mm polypropylene. • Net depth at top / bottom: 80 / 200 cm. • Goal net colour: white • FIFA Quality-certified. • Ground frame, type “Strong”, connected to the goal frame by means of a ground frame hinge. Net attachment to the ground frame via welded-on guide tubes and an aluminium rod system. • Football goal Type 2: TÜV-tested and certified. • Compliant with current DFB and FIFA regulations. • Supplied with documentation in accordance with FIFA requirements. • Deliver on schedule and install/assemble in accordance with the manufacturer's instructions. **Manufacturer or equivalent:** Schäper Sportgerätebau GmbH Nottulner Landweg 107 48161 Münster, Germany Tel.: +49 2534 / 6217-10 Fax: +49 2534 / 6217-20 http://www.sportschaeper.de, **Order no. 26FQW2053**		

	Football goal Type 2 – FIFA Quality-certified (7.32 × 2.44 m), goal frame white powder-coated, milled-in net attachment, ground frame "Player Safe" **Brief description:** Football goal Type 2 (7.32 × 2.44 m), FIFA Quality-certified, made of oval aluminium profiles (cross-section 100 × 120 × 2.5 mm), white powder-coated, rear net bars made of 40 mm solid round bar, manufactured in accordance with DIN/EN 748. Milled-in net attachment in the goal frame, with 6 mm-thick net hooks. Ground frame made of aluminium profiles, welded together as a single unit, with a depth of 200 cm. Net attachment to the ground frame via milled net hooks. Includes rubber padding to reduce the risk of injury. Ensures a secure fit, allows quick net installation and protects against unauthorised removal of the net. FLEX net retention and anti-theft devices, designed to precisely seal the milled net hooks in the goal frame. The end cap seals the opening in the tube, preventing unauthorised removal. Football goal net made of high-strength, knotless, honeycomb-patterned 3.5 mm polypropylene, with a net depth of 80 cm at the top and 200 cm at the bottom. Colour: white. Ground frame, type "Player Safe", connected to the goal frame by means of a ground frame hinge. Net attachment to the ground frame via milled net hooks. Includes rubber padding to reduce the risk of injury. Football goal Type 2: TÜV-tested and certified, in accordance with current DFB and FIFA regulations. To successfully complete the certification process, FIFA must be notified after delivery, in accordance with FIFA requirements, and the relevant documentation must be provided to the end customer. Retrofitting or modifying existing goals to obtain FIFA certification is not possible. **Requirements / construction:** • Football goal Type 2 (7.32 × 2.44 m), made of oval aluminium profiles (cross-section 100 × 120 × 2.5 mm). • Welded-in corner connectors, which also serve as the connections to the upright goalposts. • Integrated, milled net attachment in the goal frame, with 6 mm-thick net hooks. • Goal frame white powder-coated. • Rear net bars made of 40 mm solid round bar, screwed into the corner connectors of the goal frame.	___ pcs.	UP ..... TP .....

	• Ground frame can be folded upwards via hinges. • Depth: 200 cm. • FLEX net retention and anti-theft devices, designed to precisely seal the milled net hooks in the goal frame. • Net is protected against unauthorised removal or theft. • Goal net made of high-strength, knotless, honeycomb-patterned 3.5 mm polypropylene. • Net depth at top and bottom: 80 / 200 cm. • Goal net colour: white. • FIFA Quality-certified. • Ground frame, type “Player Safe”, connected to the goal frame by means of a ground frame hinge. Net attachment to the ground frame via milled net hooks. Includes rubber padding to reduce the risk of injury. • Football goal Type 2: TÜV-tested and certified. • Compliant with current DFB and FIFA regulations. • Supplied with documentation in accordance with FIFA requirements. • Deliver on schedule and install/assemble in accordance with the manufacturer's instructions. **Manufacturer or equivalent:** Schäper Sportgerätebau GmbH Nottulner Landweg 107 48161 Münster, Germany Tel.: +49 2534 / 6217-10 Fax: +49 2534 / 6217-20 http://www.sportschaeper.de, **Order no. 26FQW2054**		

	Football goal Type 2 – FIFA Quality-certified (7.32 × 2.44 m), goal frame white powder-coated, milled-in net attachment, ground frame type “Competition”. **Brief description:** Football goal Type 2 (7.32 × 2.44 m), FIFA Quality-certified, made of oval aluminium profiles (cross-section 100 × 120 × 2.5 mm), white powder-coated, rear net bars made of 40 mm solid round bar, manufactured in accordance with DIN/EN 748. Milled-in net attachment in the goal frame, with 6 mm-thick net hooks. Ground frame made of aluminium profiles, welded together as a single unit, with a depth of 200 cm. Net attachment to the ground frame via milled net hooks. Includes FLEX net retention and anti-theft devices. Ground frame fully integrated into the ground. Protection against unauthorised removal of the net. FLEX net retention and anti-theft devices, designed to precisely seal the milled net hooks in the goal frame. The end cap seals the opening in the tube, preventing unauthorised removal. Football goal net made of high-strength, knotless, honeycomb-patterned 3.5 mm polypropylene, with a net depth of 80 cm at the top and 200 cm at the bottom. Colour: white. Ground frame, type “Competition”, connected to the goal frame by means of a ground frame hinge. Net attachment to the ground frame via milled net hooks. Includes FLEX net retention and anti-theft devices. Ground frame fully integrated into the ground. Football goal Type 2: TÜV-tested and certified, in accordance with current DFB and FIFA regulations. To successfully complete the certification process, FIFA must be notified after delivery, in accordance with FIFA requirements, and the relevant documentation must be provided to the end customer. Retrofitting or modifying existing goals to obtain FIFA certification is not possible. **Requirements / construction:** • Football goal Type 2 (7.32 × 2.44 m), made of oval aluminium profiles (cross-section 100 × 120 × 2.5 mm). • Welded-in corner connectors, which also serve as the connections to the upright goalposts. • Integrated, milled net attachment in the goal frame, with 6 mm-thick net hooks. • Goal frame white powder-coated.	___ pcs.	UP ..... TP .....

	• Rear net bars made of 40 mm solid round bar, screwed into the corner connectors of the goal frame. • Ground frame can be folded upwards via hinges. • Depth: 200 cm. • FLEX net retention and anti-theft devices, designed to precisely seal the milled net hooks in the goal frame. • Net is protected against unauthorised removal or theft. • Goal net made of high-strength, knotless, honeycomb-patterned 3.5 mm polypropylene. • Net depth at top and bottom: 80 / 200 cm. • Goal net colour: white • FIFA Quality-certified. • Ground frame, type “Competition”, connected to the goal frame by means of a ground frame hinge. Net attachment to the ground frame via milled net hooks. Includes FLEX net retention devices. The ground frame is fully integrated into the ground. • Football goal Type 2: TÜV-tested and certified. • Compliant with current DFB and FIFA regulations. • Supplied with documentation in accordance with FIFA requirements. • Deliver on schedule and install/assemble in accordance with the manufacturer's instructions. **Manufacturer or equivalent:** Schäper Sportgerätebau GmbH Nottulner Landweg 107 48161 Münster, Germany Tel.: +49 2534 / 6217-10 Fax: +49 2534 / 6217-20 http://www.sportschaeper.de, **Order no. 26FQW2055**		

Item	Description of works	Quantity	Price €
	Accessories for Football Goal Type 2, FIFA Quality-certified: **Ground socket, type Special, with lid chamber** **Brief description:** Aluminium ground socket with an upper lid chamber for Type 2 football goals. The lid chamber is completely covered up to the goalposts by a section of the lid. Extra-wide lid chamber, 6 cm wide. Lid permanently attached, suitable for on-site coating. **Requirements / Construction Specifications** • Lid securely attached by a flexible steel cable. • Lid suitable for on-site coating. • Lid chamber can be completely covered even when the goalpost is inserted. • Extra-wide lid chamber, 6 cm wide. • Installation plan included. • 2 ground sockets required per goal. • Deliver on schedule and install/assemble in accordance with the manufacturer's instructions. **Manufacturer or equivalent:** Schäper Sportgerätebau GmbH Nottulner Landweg 107 48161 Münster, Germany Tel.: +49 2534 / 6217-10 Fax: +49 2534 / 6217-20 http://www.sportschaeper.de, **Order no. 20SH2005**	___ pcs.	UP ..... TP .....

	Alternative: **Ground socket, type Standard**, **Short description:** Aluminium ground socket with a loose lid for Type 2 football goals, FIFA Quality-certified. **Requirements / Construction Specifications** • Loose lid. • Installation plan included. • 2 ground sockets required per goal. • Deliver on schedule and install/assemble in accordance with the manufacturer's instructions. **Manufacturer or equivalent:** Schäper Sportgerätebau GmbH Nottulner Landweg 107 48161 Münster, Germany Tel.: +49 2534 / 6217-10 Fax: +49 2534 / 6217-20 http://www.sportschaeper.de, **Order no. 00HN2001**	___ pcs.	UP ..... TP .....

1.3 FIFA Quality certified - Training football goal Type 3 (7.32 x 2.44 m), milled-in net attachment.

Training goals Type 3, FIFA Quality certified (7.32 x 2.44 m)

Brief description: Transportable football training goal (7.32 × 2.44 m). Net depth at the top: 0.8 m; at the bottom: 2.0 m. FIFA Quality-certified. Goal manufactured from aluminium profiles and fully welded. TÜV-tested and certified, in accordance with DIN/EN 748 Type 3. The net attachment to the goal and ground frame is achieved using our milled-in net attachment system. With our milled-in net attachment system, the net hooks are directly integrated into (milled into) the goal frame and ground frame. No protruding, screwed-on or welded-on net hooks, making it easier to attach and remove the net and significantly reducing the risk of injury. The net hooks are therefore an integral part of the aluminium profile. The goal frame is made of oval aluminium profiles (100 × 120 mm), with a wall thickness of 2.5 mm. The ground frame is made of rectangular aluminium profiles (80 × 40 × 3 mm), with rounded corners and milled-in net attachment. Net bars, 60 mm in diameter, with a material thickness of 3 mm. Available in 8 different versions. Includes white net. Compliant with current DFB and FIFA regulations. Goal frame, ground frame and net bars fully welded.

Version: Fully welded, goal frame painted white, with wheels - page 20
Version: Fully welded, goal frame in natural aluminium finish, with wheels - page 22
Version: Fully welded, goal frame painted white, with weight and wheels - page 24
Version: Fully welded, goal frame in natural aluminium finish, with weight and wheels - page 26
Version: Dismantlable, goal frame painted white, with wheels - page 28
Version: Dismantlable, goal frame in natural aluminium finish, with wheels - page 30
Version: Dismantlable, goal frame painted white, with weight and wheels - page 32
Version: Dismantlable, goal frame bare aluminium, with weight and wheels - page 34

Item	Specifications	Quantity	Price €
	FIFA Quality-certified training football goal, Type 3 (7.32 × 2.44 m), with milled-in net attachment. Fully welded, goal frame painted white, with wheels. **Brief description:** Transportable football training goal (7.32 × 2.44 m). Net depth at the top: 0.8 m; at the bottom: 2.0 m. FIFA Quality-certified! Goal manufactured from aluminium profiles and fully welded, with a white painted goal frame. TÜV-tested and certified, in accordance with DIN/EN 748 Type 3. The net attachment to the goal and ground frame is achieved using our milled-in net attachment system. With our milled-in net attachment system, the net hooks are directly integrated into (milled into) the goal frame. No protruding, screwed-on or welded-on net hooks, making it easier to attach and remove the net and significantly reducing the risk of injury. The net hooks are therefore an integral part of the aluminium profile. Ground frame made of rectangular aluminium profiles (80 × 40 × 3 mm), with rounded corners and milled-in net attachment. Net bars, 60 mm in diameter, with a material thickness of 3 mm. For easy transport, wheels are attached to the goal, allowing it to be moved sideways. Compliant with current DFB and FIFA regulations. Goal frame, ground frame and net bars fully welded. Goal frame painted white. **Requirements / construction:** • Goal fully welded in one piece. • Goal frame painted white. • Net bars (Ø 60 mm, minimum material thickness 3 mm). • Recessed corner connectors for additional stabilisation of the goal frame. • Ground frame made of rectangular aluminium profiles (80 × 40 × 3 mm), with rounded corners. • Goal bars recessed into and welded to the goal frame. • Ground frame recessed into and welded to the goal frame. • Milled-in net attachment in the ground and goal frames, with 6 mm-thick net hooks.	___ pcs.	UP ..... TP .....

	• Net depth at the top: 0.8 m; at the bottom: 2.0 m. • Goal net made of high-strength, knotless, white 4 mm polypropylene. • Prepared for ground anchoring. • Upright goalposts closed at the bottom by protective caps. • TÜV-tested and certified. • Compliant with current DFB and FIFA regulations. • Deliver on schedule and install/assemble in accordance with the manufacturer's instructions. **Manufacturer or equivalent:** Schäper Sportgerätebau GmbH Nottulner Landweg 107 48161 Münster, Germany Tel.: +49 2534 / 6217-10 Fax: +49 2534 / 6217-20 http://www.sportschaeper.de, **Order no. 26FQVW31**		

Item	Specifications	Quantity	Price €
	FIFA Quality-certified training football goal, Type 3 (7.32 × 2.44 m), with milled-in net attachment. Fully welded, goal frame in natural aluminium finish, with wheels. **Brief description:** Transportable football training goal (7.32 × 2.44 m). Net depth at the top: 0.8 m; at the bottom: 2.0 m. FIFA Quality-certified! Goal manufactured from aluminium profiles and fully welded, with the goal frame in natural aluminium finish. TÜV-tested and certified, in accordance with DIN/EN 748 Type 3. The net attachment to the goal and ground frame is achieved using our milled-in net attachment system. With our milled-in net attachment system, the net hooks are directly integrated into (milled into) the goal frame. No protruding, screwed-on or welded-on net hooks, making it easier to attach and remove the net and significantly reducing the risk of injury. The net hooks are therefore an integral part of the aluminium profile. Ground frame made of rectangular aluminium profiles (80 × 40 × 3 mm), with rounded corners and milled-in net attachment. Net bars, 60 mm in diameter, with a material thickness of 3 mm. For easy transport, wheels are attached to the goal, allowing it to be moved sideways. Compliant with current DFB and FIFA regulations. Goal frame, ground frame and net bars fully welded. Goal frame in natural aluminium finish. **Requirements / construction:** • Goal fully welded in one piece. • Goal frame in natural aluminium finish. • Net bars (Ø 60 mm, minimum material thickness 3 mm). • Recessed corner connectors for additional stabilisation of the goal frame. • Ground frame made of rectangular aluminium profiles (80 × 40 × 3 mm), with rounded corners. • Goal bars recessed into and welded to the goal frame. • Ground frame recessed into and welded to the goal frame. • Milled-in net attachment in the ground and goal frames, with 6 mm-thick net hooks. • Net depth at the top: 0.8 m; at the bottom: 2.0 m.	___ pcs.	UP ..... TP .....

	• Goal net made of high-strength, knotless, white 4 mm polypropylene. • Prepared for ground anchoring. • Upright goalposts closed at the bottom by protective caps. • TÜV-tested and certified. • Compliant with current DFB and FIFA regulations. • Deliver on schedule and install/assemble in accordance with the manufacturer's instructions. **Manufacturer or equivalent:** Schäper Sportgerätebau GmbH Nottulner Landweg 107 48161 Münster, Germany Tel.: +49 2534 / 6217-10 Fax: +49 2534 / 6217-20 http://www.sportschaeper.de, **Order no. 26FQV031**		

Item	Specifications	Quantity	Price €
	FIFA Quality-certified training football goal, Type 3 (7.32 × 2.44 m), with milled-in net attachment. Fully welded, goal frame painted white, with weights and wheels. **Brief description:** Transportable football training goal (7.32 × 2.44 m). Net depth at the top: 0.8 m; at the bottom: 2.0 m. FIFA Quality-certified! Goal manufactured from aluminium profiles and fully welded, with a white painted goal frame. TÜV-tested and certified, in accordance with DIN/EN 748 Type 3. The net attachment to the goal and ground frame is achieved using our milled-in net attachment system. With our milled-in net attachment system, the net hooks are directly integrated into (milled into) the goal frame. No protruding, screwed-on or welded-on net hooks, making it easier to attach and remove the net and significantly reducing the risk of injury. The net hooks are therefore an integral part of the aluminium profile. Ground frame made of rectangular aluminium profiles (80 × 40 × 3 mm), with rounded corners and milled-in net attachment. Net bars, 60 mm in diameter, with a material thickness of 3 mm. For stability and easy transport, weights and wheels are attached to the goal, allowing it to be moved sideways. Compliant with current DFB and FIFA regulations. Goal frame, ground frame and net bars fully welded. Goal frame painted white. **Requirements / construction:** • Goal fully welded in one piece. • Goal frame painted white. • With bolted-on weight (including filling) and wheels. • Net bars (Ø 60 mm, minimum material thickness 3 mm). • Recessed corner connectors for additional stabilisation of the goal frame. • Ground frame made of rectangular aluminium profiles (80 × 40 × 3 mm), with rounded corners. • Goal bars recessed into and welded to the goal frame. • Ground frame recessed into and welded to the goal frame. • Milled-in net attachment in the ground and goal frames, with 6 mm-thick net hooks. • Net depth at the top: 0.8 m; at the bottom: 2.0 m.	___ pcs.	UP ..... TP .....

	• Goal net made of high-strength, knotless, white 4 mm polypropylene. • Prepared for ground anchoring. • Upright goalposts closed at the bottom by protective caps. • TÜV-tested and certified. • Compliant with current DFB and FIFA regulations. • Deliver on schedule and install/assemble in accordance with the manufacturer's instructions. **Manufacturer or equivalent:** Schäper Sportgerätebau GmbH Nottulner Landweg 107 48161 Münster, Germany Tel.: +49 2534 / 6217-10 Fax: +49 2534 / 6217-20 http://www.sportschaeper.de, **Order no. 26FQVW311**		

Item	Specifications	Quantity	Price €
	FIFA Quality-certified training football goal, Type 3 (7.32 × 2.44 m), with milled-in net attachment. Fully welded, goal frame in natural aluminium finish, with weights and wheels. Transportable football training goal (7.32 × 2.44 m). Net depth at the top: 0.8 m; at the bottom: 2.0 m. FIFA Quality-certified! Goal manufactured from aluminium profiles and fully welded, with the goal frame in natural aluminium finish. TÜV-tested and certified, in accordance with DIN/EN 748 Type 3. The net attachment to the goal and ground frame is achieved using our milled-in net attachment system. With our milled-in net attachment system, the net hooks are directly integrated into (milled into) the goal frame. No protruding, screwed-on or welded-on net hooks, making it easier to attach and remove the net and significantly reducing the risk of injury. The net hooks are therefore an integral part of the aluminium profile. Ground frame made of rectangular aluminium profiles (80 × 40 × 3 mm), with rounded corners and milled-in net attachment. Net bars, 60 mm in diameter, with a material thickness of 3 mm. For stability and easy transport, weights and wheels are bolted onto the goal, allowing it to be moved sideways. Compliant with current DFB and FIFA regulations. Goal frame, ground frame and net bars fully welded. **Requirements / Construction Specifications** • Goal fully welded in one piece. • Goal frame in natural aluminium finish. • With bolted-on weight (including filling) and wheels. • Net bars (Ø 60 mm, minimum material thickness 3 mm). • Recessed corner connectors for additional stabilisation of the goal frame. • Ground frame made of rectangular aluminium profiles (80 × 40 × 3 mm), with rounded corners. • Goal bars recessed into and welded to the goal frame. • Ground frame recessed into and welded to the goal frame. • Milled-in net attachment in the ground and goal frames, with 6 mm-thick net hooks. • Net depth at the top: 0.8 m; at the bottom: 2.0 m. • Goal net made of high-strength, knotless, white 4 mm polypropylene. • Prepared for ground anchoring.	___ pcs.	UP ..... TP .....

	• Upright goalposts closed at the bottom by protective caps. • TÜV-tested and certified. • Compliant with current DFB and FIFA regulations. • Deliver on schedule and install/assemble in accordance with the manufacturer's instructions. **Manufacturer or equivalent:** Schäper Sportgerätebau GmbH Nottulner Landweg 107 48161 Münster, Germany Tel.: +49 2534 / 6217-10 Fax: +49 2534 / 6217-20 http://www.sportschaeper.de, **Order no. 26FQV0311**		

Item	Specifications	Quantity	Price €
	FIFA Quality-certified training football goal, Type 3 (7.32 × 2.44 m), with milled-in net attachment. Dismantlable, goal frame painted white, with wheels. **Brief description:** Transportable football training goal (7.32 × 2.44 m). Net depth at the top: 0.8 m; at the bottom: 2.0 m. FIFA Quality-certified! Goal manufactured from aluminium profiles and dismantlable, with a white painted goal frame. The net attachment to the goal and ground frame is achieved using our milled-in net attachment system. With our milled-in net attachment system, the net hooks are directly integrated into (milled into) the goal frame. No protruding, screwed-on or welded-on net hooks, making it easier to attach and remove the net and significantly reducing the risk of injury. The net hooks are therefore an integral part of the aluminium profile. Ground frame made of rectangular aluminium profiles (80 × 40 × 3 mm), with rounded corners and milled-in net attachment. Net bars, 60 mm in diameter, with a material thickness of 3 mm. For easy transport, wheels are attached to the goal, allowing it to be moved sideways. Compliant with current DFB and FIFA regulations. Goal frame, ground frame and net bars dismantlable. Goal frame painted white. **Requirements / construction:** • Goal in dismantlable construction. • Goal frame painted white. • Net bars (Ø 60 mm, min. 3 mm material thickness). • Recessed corner connectors for additional stabilisation of the goal frame. • Ground frame made of rectangular aluminium profiles (80 × 40 × 3 mm) with rounded corners. • Milled-in net attachment in the ground frame and goal frame, net hooks 6 mm thick. • Net depth at the top: 0.8 m; at the bottom: 2.0 m. • Goal net made of high-strength, knotless, white 4 mm polypropylene. • Prepared for ground anchoring. • Upright goalposts closed at the bottom by protective caps. • Compliant with current DFB and FIFA regulations. • Deliver on schedule and install/assemble in accordance with the manufacturer's instructions.	___ pcs.	UP ..... TP .....

	Manufacturer or equivalent: Schäper Sportgerätebau GmbH Nottulner Landweg 107 48161 Münster, Germany Tel.: +49 2534 / 6217-10 Fax: +49 2534 / 6217-20 http://www.sportschaeper.de, **Order no. 26FQ2W31**		

Item	Specifications	Quantity	Price €
	FIFA Quality-certified training football goal, Type 3 (7.32 × 2.44 m), with milled-in net attachment. Dismantlable, goal frame in natural aluminium finish, with wheels. **Brief description:** Portable football training goal (7.32 × 2.44 m). Net depth at the top: 0.8 m; at the bottom: 2.0 m. FIFA Quality-certified! Goal manufactured from aluminium profiles and dismantlable, with the goal frame in natural aluminium finish. The net attachment to the goal frame and ground frame is provided by our milled-in net attachment system. With our milled-in net attachment system, the net hooks are integrated directly into the goal frame (milled in). There are no protruding, bolted-on or welded-on net hooks, making it easier to attach and remove the net and significantly reducing the risk of injury. The net hooks are therefore an integral part of the aluminium profile. Ground frame made of rectangular aluminium profiles (80 × 40 × 3 mm) with rounded corners and milled-in net attachment. Net bars, 60 mm in diameter, with a material thickness of 3 mm. For easy transport, wheels are bolted onto the goal, allowing it to be moved sideways. Compliant with current DFB and FIFA regulations. Goal frame, ground frame and net bars dismantlable. Goal frame in natural aluminium finish. **Requirements / Construction Specifications:** • Goal in dismantlable construction. • Goal frame in natural aluminium finish. • Net bars (Ø 60 mm, min. 3 mm material thickness). • Recessed corner connectors for additional stabilisation of the goal frame. • Ground frame made of rectangular aluminium profiles (80 × 40 × 3 mm) with rounded corners. • Milled-in net attachment in the ground frame and goal frame, net hooks 6 mm thick. • Net depth at the top: 0.8 m; at the bottom: 2.0 m. • Goal net made of high-strength, knotless, white 4 mm polypropylene. • Prepared for ground anchoring. • Upright goalposts closed at the bottom by protective caps. • Compliant with current DFB and FIFA regulations. • Deliver on schedule and install/assemble in accordance with the manufacturer's instructions. **Manufacturer or equivalent:**	___ pcs.	UP ..... TP .....

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Item	Specification	Quantity	Price €
	FIFA Quality-certified training football goal, Type 3 (7.32 × 2.44 m), with milled-in net attachment. Dismantlable, goal frame painted white, with weights and wheels. **Brief description:** Portable football training goal (7.32 × 2.44 m). Net depth at the top: 0.8 m; at the bottom: 2.0 m. FIFA Quality-certified! Goal manufactured from aluminium profiles and dismantlable, with the goal frame painted white. The net attachment to the goal frame and ground frame is provided by our milled-in net attachment system. With our milled-in net attachment system, the net hooks are integrated directly into the goal frame (milled in). There are no protruding, bolted-on or welded-on net hooks, making it easier to attach and remove the net and significantly reducing the risk of injury. The net hooks are therefore an integral part of the aluminium profile. Ground frame made of rectangular aluminium profiles (80 × 40 × 3 mm) with rounded corners and milled-in net attachment. Net bars, 60 mm in diameter, with a material thickness of 3 mm. For stability against tipping and easy transport, weights with wheels are bolted onto the goal, allowing it to be moved sideways. Compliant with current DFB and FIFA regulations. Goal frame, ground frame and net bars dismantlable. Goal frame painted white. **Requirements / Construction Specifications:** • Goal in dismantlable construction. • Goal frame painted white. • With bolted-on weight (including filling) and wheels. • Net bars (Ø 60 mm, min. 3 mm material thickness). • Recessed corner connectors for additional stabilisation of the goal frame. • Ground frame made of rectangular aluminium profiles (80 × 40 × 3 mm) with rounded corners. • Milled-in net attachment in the ground frame and goal frame, net hooks 6 mm thick. • Net depth at the top: 0.8 m; at the bottom: 2.0 m. • Goal net made of high-strength, knotless, white 4 mm polypropylene. • Prepared for ground anchoring.	___ pcs.	UP ..... TP .....

	• Upright goalposts closed at the bottom by protective caps. • Compliant with current DFB and FIFA regulations. • Deliver on schedule and install/assemble in accordance with the manufacturer's instructions. **Manufacturer or equivalent:** Schäper Sportgerätebau GmbH Nottulner Landweg 107 48161 Münster, Germany Tel.: +49 2534 / 6217-10 Fax: +49 2534 / 6217-20 http://www.sportschaeper.de, **Order no. 26FQ2W311**		

Item	Specifications	Quantity	Price €
	FIFA Quality-certified training football goal, Type 3 (7.32 × 2.44 m), with milled-in net attachment. Dismantlable, goal frame in natural aluminium finish, with weights and wheels. **Brief description:** Portable football training goal (7.32 × 2.44 m). Net depth at the top: 0.8 m; at the bottom: 2.0 m. FIFA Quality-certified! Goal manufactured from aluminium profiles and dismantlable, with the goal frame in natural aluminium finish. The net attachment to the goal frame and ground frame is provided by our milled-in net attachment system. With our milled-in net attachment system, the net hooks are integrated directly into the goal frame (milled in). There are no protruding, bolted-on or welded-on net hooks, making it easier to attach and remove the net and significantly reducing the risk of injury. The net hooks are therefore an integral part of the aluminium profile. Ground frame made of rectangular aluminium profiles (80 × 40 × 3 mm) with rounded corners and milled-in net attachment. Net bars, 60 mm in diameter, with a material thickness of 3 mm. For stability against tipping and easy transport, weights with wheels are bolted onto the goal, allowing it to be moved sideways. Compliant with current DFB and FIFA regulations. Goal frame, ground frame and net bars dismantlable. Goal frame in natural aluminium finish. **Requirements / Construction Specifications:** • Goal in dismantlable construction. • Goal frame in natural aluminium finish. • With bolted-on weight (including filling) and wheels. • Net bars (Ø 60 mm, min. 3 mm material thickness). • Recessed corner connectors for additional stabilisation of the goal frame. • Ground frame made of rectangular aluminium profiles (80 × 40 × 3 mm) with rounded corners. • Milled-in net attachment in the ground frame and goal frame, net hooks 6 mm thick. • Net depth at the top: 0.8 m; at the bottom: 2.0 m. • Goal net made of high-strength, knotless, white 4 mm polypropylene. • Prepared for ground anchoring. • Upright goalposts closed at the bottom by protective caps. • Compliant with current DFB and FIFA regulations.	___ pcs.	UP ..... TP .....

	• Deliver on schedule and install/assemble in accordance with the manufacturer's instructions. **Manufacturer or equivalent:** Schäper Sportgerätebau GmbH Nottulner Landweg 107 48161 Münster, Germany Tel.: +49 2534 / 6217-10 Fax: +49 2534 / 6217-20 http://www.sportschaeper.de, **Order no. 26FQ20311**		





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