

BALLSPORT 1

FOOTBALL GOALS AND ACCESSORIES.

PROVEN QUALITY DIRECTLY FROM THE MANUFACTURER.



















Large Field Goals **Training Goals Junior Goals Small Pitch Goals** Mini Goals **Recreational Goals Beach Soccer Goals** and much more...



www.facebook.com/sportschaeper

www.instagram.com/sportschaeper



Schäper Sportgerätebau GmbH: The families Hesse and Schäper

Schäper manufactures top quality sports equipment. The quality and price/performance relationship have created an excellent reputation for Schäper products, not only in Germany and the other Germanspeaking countries, but also beyond. Our products can be found in many sports facilities, stadiums and arenas throughout the world. Schäper equipment is used in international, european, and german championships and makes a real contribution to the success of these events. From Australia to Venezuela, our customers value Schäper sports equipment highly - there is a tradition of quality at Schäper and not from just the day before yesterday, but for over fifty years!

Dear sports friends,

Just as in a sporting competition, it is the direct comparison that has really won over our customers in the past and will continue to do so in the future. Irrespective of whether you are a manufacturer, sportsperson, in the market for sports equipment or on the field, a fair comparison is the best basis for a sound and profitable decision over the longer term. Of course, we would be very happy to put you in personal contact with some of our current customers.

Put us to the test! Compare us with others and learn about our products.

The opinions of Professionals:



GOAL KEEPER SCHOOL RENÉ GLASENHARDT

"I visit several football fields as a goal keeper trainer and I have personally witnessed the advantages of Schäper Goals on several occasions. On one field there was a training goal from Schäper, which was said to to have been standing there for over 15 years. The goal was neither swayed, or crooked and the weldings were still intact, althogh used daily. In one corner, stood a goal barely 10 years old, but crooked like the tower of Pisa. The weldings were torn and its ground frame bent. It's posts required adjustment prior to each match. This is the reason I ordered a fully welded goal by Schäper, which will "outlive" my goal keeper training days… and that for a reasonable price."



DETLEF LEUKROTH, CITY OF NEU-ISENBURG - SPORTS FACILITIES

"The product range of Schäper is considered the "Mercedes-Benz" quality in Sports equipment. The "value for money" principle is top notch and the quality is exceptional. The Schäper product range is a win solution for the city Neu-Isenburg in flexibility, as the compatibility makes an immediate exchange of equipment possible for our city."



ALEXANDER FANGMANN, MTV-PLAYER AND CAPTAIN OF THE GERMAN BLIND-FOOTBALL NATIONAL TEAM

"The Blind-Football section of MTV Stuttgart 1843 e.V. is very satisfied with the goals by Schäper from Münster. The goals were customized to fit our needs. A football goal with dimentions of a hockey goal - never before accomplished. However, a regulation change of the Blind-Football in 2017 accepts this new size. The management of the Schäper Company responded quickly and the goals were delivered within short notice, improving our training advantage."



S. FISCHER, CITY OF BOCHUM - SPORTS FACILITIES

"The city of Bochum has been cooperating with Schäper for several years. The products (goals incl. accessories, long jump, shot put etc.) stand out in our opinion, especially through their durability. Furthermore, are all products generally compatible, in order for use in combination and as repair or interchangeable units.

The city of Bochum has gathered positive experiences with Schäper, primarily from good communication aswell as prompt deliveries. The city of Bochum gears excisting and new football fields, further with goals and accessories exclusively made by Schäper."



HANS-JOACHIM SCHEER, GENERAL MANAGER OF THE TRACK & FIELD UNION NORDRHEIN E.V.

"Not only through my function as the general manager of the union, furthermore as an athlete and trainer, am I keen of the products made by Schäper for over several years now. Quality and safety aspects as well as the easy handling in combination with high durability, proudly stand as trademarks for the product line of Schäper. It is their philosophy, to produce and offer value for money sports equipment. These are my objectives, when looking to purchase. Schäper offers on site advice and proposes with local aspects in mind. The distinctive service of Schäper is the supportive, technical know how when building a proposal. In that way, you aquire equipment which will fulfil the needs of athletes for a long time to come into forthcoming generations. It is good to know that such quality is still around. "



MICHAEL KOZIOL, CITY OF BERLIN - BZA TEMPELHOF-SCHÖNEBERG, APT: FAMILY, YOUTH AND SPORT

"For me the Schäper sports equipment is ultimate! They dont just stand for the sporting standards, but also for safety and quality. In short: Quality made for fun!"

BALLSPORT 1

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Are you familiar with our new informational material?









HANDCRAFTED QUALITY WITH CERTIFIED SAFETY FOR OVER 55 YEARS! THE HISTORY OF SCHÄPER FROM 1960 UNTIL TODAY.

Quality has tradition at Schäper Sportgerätebau GmbH. For over 55 years, innovative and qualitative sports equipment comes from Münster/Roxel, where Mr. Klemens Schäper on Oktober 1st 1960, at the age of 27 as a master carpenter, sets the foundations of today's manufactured products.



IT ALL BEGAN OVER 55 YEARS AGO.

The sportively interested Klemens Schäper, was till then a builder of wooden window frames, when he began to build goal posts for Football and Handball – with a touch better quality that usual for these days – the goals were no longer loosing their form. The success was set and the amount of delivered goals kept rising. This was enough to increase the variety offered. Posts for the diciplinary shot put as well as long jump were the incentives to enter into the track an field market.

The products of Schäper were by the mid 60s famous and wanted. Next was the need to expand the manufacturing facilities and he moved his headquarters from within Münsters' Gievenbeck to Roxel.

At the dawn of the the Olympic games of 1972 in Munich the product line was expanded and so did the capacity. Assignmenst for the Olympic stadium were achieved and additional staff joined the Schäper team.



QUANTUM JUMP THROUGH FOOTBALL GOALS

A milestone for Schäper was that of 1971. An event, which several of us still have vivid in their memories, was the cause to end the era of wooden goal posts. In April 1971 during a Bundesligas game Borussia Mönchengladbach vs. Werder Bremen, the Gladbach centre player Herbert Laumen fell during the 88th minute into Bremen's goal nets, resulting to a knicking of the wooden post and breaking.



Mönchengladbach 1971: Goal post broke during the 88th minute. Source: Horstmüller, Düsseldorf

This was the opportunity for Klemens Schäper and his team, with already metal working experience. Football goals made of aluminium were bekomming the hit. The adjacent corners of the goals were welded by Schäper and the net hanging method intergrated in the profile. Until today Schäper aluminium goals stand sturdy and proud around the world.

In addition, the track and field products were evolved by the Münster made commendable equipment. Hurdles, obstacle hurdles, safety nets for shot put and discus throw as well as pole jump equipment are popular and recognized quality products by Schäper. Klemens Schäper was in touch with the active sports world, followed the evolution and demands of the unions and clubs, updating his product line further to meet their expectations.



GENERATION CHANGE

The ideal turnout after the passing of the senior chief in 2017, is his son Ulrich, who entered the business in 1997 and with his material knowledge naturally became the manager of the rising sports equipment builder. As a schooled master of precision machining and a state certified technician in engineering, master in developmental engineering, places Ulrich Schäper as a proud substitution of his father. Innovations as special ground sockets for football and handball goals, or the mobile safety net shotput and discus throw, are only a few examples of the new chief, which stand as new success in the market, for the company. The last mentioned innovations were the ones among others the reason, that set the capacity borders for the company once again.

In the year 2002, the company was expanded and the production modernized. Son Ulrich, is a member of the norms setting for sports and recreation, active in the evolution of sports equipment. This furthermore becomes the target of Ulrich Schäper, not to "just offer any" sport equipment to his clients, but equipment that he will fully support further on. Services as purchase- on site consulting, assembly and disassembly services belong in to todays offered menu and set the foundations for higher customer satisfaction.

Since July 2004 daughter Cornelia Hesse (born Schäper) and son in law Dr. Josef Hesse are actively supporting the business. As graduated business administrators, Dr. Josef und Cornelia Hesse are building up the customer management in the Schäper business further on, with prospect in a steadily increasing amount of clients aiming to satisfy the oftenly complex demands.

Today, after 55 years, Schäper Sportgerätebau is known world wide for quality and good service. Many stadiums around the globe are equiped with products made in Münster. Namingly these in Melbourne, Amsterdam, Barcelona and Singapore. Schäper Football is dominating the Geman Bundesliga, from BVB in Dortmund, in the Arena of Schalke or the FC in Köln. Even Ajax Amsterdam trusts the product quality of Münster.





In 2012 two great sports equipment building companies, Schäper and W&H Sport, joined forces. In opposition to the brand "Schäper", "W&H Sport" ist set to serve only dealers of the national sports trade.

To conclude, there is still one thing to point out. The company Schäper stands - as in the past, further on in the future - not just for innovation and quality of valueable products. It is the family of Schäper, all of which Klemens, wife Anni, son Ulrich, daughter Cornelia and son in law Dr. Josef Hesse, who keep the tradition of the company steady along with the longstanding clients, who support the business with their trust and loyalty which makes it, what it is today. Through a respectfull and loyal relationship, with partners and clients under the company, to set the foundations to a sucessfull future.

We invite you to persuade yourselves!

A goal is not just a goal!

"Is a goal just a goal"? From a distance we may come to such a conclusion, that each goal its equally the same as any other. Yet as in many aspects in life, it pays off to give it another glance, to spot major differences. Just from the exterior several points may be observed that differ!

Our milled intergrated net hanging method, avoids the use of any additional net hooks. Being the pioneer in Germany in intergrated net hanging systems, we assure a comfort in high value. In addition, your net hangs absolutely safe and can be installed and removed from your goal. Additional costs of installing and removing net hanging systems are avoided! Even the safety of avoiding sharp edges that can damage the net, is assured. The injury possibility, as per additional net hooks, is not the case here! Welded carry grips, drillings, and ground anchoring as well as an intergrated rods system for the net fastening on the groud frame, are further important external differences, which can be hardly noticed from a distance.

Ever so often in life, we come to value the inner qualities.

We manufacture the fully welded junior and training goals only with an internal corner support. These supports reassure the durability by distributing the stress evenly on the profile and keeps the weldings unharmed.

The net supports are pulled all the way through these corner supports and are additionally welded. Even our ground frames are not just welded on to the front frame. Here we let the ground frame into the front frame even before we weld the posts together. That ensures absolute stability! As mentioned before: A goal is not just a goal!





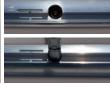


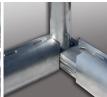
Internal corner supports!

Additional corner reinforce-

More stability!







welded!

Preparded for inlying ground

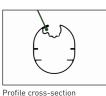
Optional Theft security system

Net bows is set within the goal profile!

FOOTBALL - TYPES OF NET SUPPORT SYSTEMS

Integrated net support







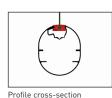
Optional: Theft security system

Profile cross-section

Plastic net hooks



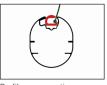






Optional GoalClip 2.0





Profile cross-section

Integrated net support

- ✔ Decreases potential injury, as the net hooks are milled within the profile!
- ✔ Avoid any later need of replacement of hooks or fastening systems. No breaking though stressfull net pulling on goal shot etc!
- ✓ Absolute tight fitting of the net, even under high stress!
- ✓ Simple hook in and out the net!
- ✓ Through installation of our antitheft profile avoids the unauthorised removal.
- ✓ Protective net hanging!

Plastic net hooks

- ✔ Decreases potential injury, as the hooks are not extrudina!
- ✓ Hook laying within the profile. No breaking though stressfull net pulling on goal shot etc.
- ✓ Easy application of the hook into the special profile!
- ✓ Absolute tight fitting of the net, even under high stress!
- Protective net hanging!

Optional GoalClip 2.0

- ✔ Decreases potential injury, as the hooks are not individially extruding!
- ✔ Avoid any later need of replacement of hooks or fastening systems. No breaking though stressfull net pulling on goal shot etc!
- ✓ Absolute tight fitting of the net, even under high stress!
- Easy intallation and removal of the net.
- Secure against unauthorised removal of the
- Optically a shut and neat profile!
- ✔ Protective net hanging!



• Professional football goal type 1 made of high-quality aluminium profiles, TÜV approved DIN / EN 748.

Professional football goal type 1, as used by many football clubs in the Premier leagues. Dimensions compliant with current FIFA and Premier league requirements. The goal frames, (100 x 120 mm), with a 2.5 mm wall thickness, are fitted with our mill cut net suspension system or integrated plastic hook system or GoalClip. Goal corners (with corner strengthening on the insides) and crossbar are fully welded. The goalposts are joined to the crossbar by means of a connecting piece and this guarantees enormous stability along with the option of dismantling the goal (for example for space-saving storage). On request we can also supply the goals fully welded.

With our mill cut net suspension system, the net hooks are directly integrated in the goal frame (milled in). There are no external hooks, screwed or welded on, the net can be hung up or taken down easily and there is a significantly reduced danger of injury. The net hooks become a fixed component of the aluminium profile. As a simple variant, we also offer you our new net hooks made of plastic. These are inserted into the profile so that the hooks do not stick out. This significantly reduces the risk of the plastic net hooks being broken when hit by the ball. Details to our net support systems you can find on page 7. Delivery includes two net support poles. The goal is available in natural aluminium silver or powder coated in white.

As standard equipment, all the goals are fitted with a connecting profile for the ground frame. This allows the goal to be fitted with a ground frame whenever necessary. If a ground frame is not used, the openings in the connecting profile can be closed with the plugs provided which fit exactly. Ground frame, ground frame joint, net, ground sockets and theft security system are not included.

Football goal with integrated net support system

In white powder coated:
In aluminium silver:
Optional: Theft security system:

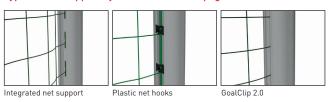
Art. No.: 26000205
Art. No.: 26002052
Art. No.: 06DIFB20

Football goal with plastic net hooks

In white powder coated:
In aluminium silver:
Optional: Net support system GoalClip 2.0:
Art. No.: 26SAM252
Art. No.: 06GCFB20

Accessories for large field goals see page 10! Nets see page 50!

Types of net support systems (details see page 7!)









2 Protective Padding for net support poles "Profi"

High-quality tarpaulin cover in different colors, standard color: light grey. Padding thickness 3 cm

Piece: Art. No.: 06P0L205

INFO

Upholstery is available in the following colors. Please specify your desired color when ordering!





• Professional football goals type 2, made of high-quality aluminium profiles, TÜV approved according DIN / EN 748.

Football goals as used not only by many clubs in Germany but also all over the world. Dimensions compliant with current FIFA and Premier league requirements. The goal frames, (100 x 120 mm), with a 2.5 mm wall thickness, are fitted with our mill cut net suspension system or integrated plastic hook system. Goal corners (with corner strengthening on the insides) and crossbar are fully welded. The goalposts are joined to the crossbar by means of a connecting piece and this guarantees enormous stability along with the option of dismantling the goal (for example for space-saving storage). On request we can also supply the goals fully welded

With our mill cut net suspension system, the net hooks are directly integrated in the goal frame (milled in). There are no external net hooks, screwed or welded on, the net can be hung up or taken down easily and there is a significantly reduced danger of injury. The net hooks become a fixed component of the aluminium profile. As a simple variant, we also offer you our new net hooks made of plastic. These are inserted into the profile so that the hooks do not stick out. This significantly reduces the risk of the plastic net hooks being broken when hit by the ball. Details to our net support systems can you find on page 7. The 40 mm thick net rods are fitted with a screw thread and can be removed to prevent climbing and vandalism. The goal is available in natural aluminium silver or powder coated white.

As standard equipment, all the goals are fitted with a connecting profile for the ground frame. This allows the goal to be fitted with a ground frame whenever necessary. If a ground frame is not used, the openings in the connecting profile can be closed with the plugs provided which fit exactly. Ground frame, ground frame joint, net, ground sockets and theft security system not

included. By request and for extra price available with net bows!

Football goals with integrated net support

In white powder coated:
In aluminium silver
Optional: Net bows:
Optional: Theft security system:
Art. No.: 26000204
Art. No.: 260002042
Art. No.: 060NB204
Art. No.: 06DIFB20
Optional: Theft security system:
Art. No.: 06DIFBB2

Football goals with plastic net hooks

In white powder coated:

In aluminium silver

Optional: Net bows:

Optional: Net support system GoalClip 2.0:

Art. No.: 26SAM242

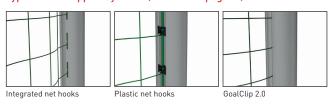
Art. No.: 26SAM242

Art. No.: 060NB204

Art. No.: 06GCFB20

Art. No.: 06GCFB20

Types of net support systems (details see page 7!)





Profile	
Goal frame	120 x 100 x 2,5 mm
Net rods	Ø 40 mm (solid shaft)
Net bows	Ø 40 mm





Optional, for extra price: net bows

A For goals with net rods

B For goals with net bows

Accessories for large field goals see page 10ff! Nets see page 50!



Oround socket special

With a lid chamber on top and an attached lid. Coatable on site. For an extra charge lockable or coated with bitumen!

For goal frames of goals Typ 1 and Typ 2: Art. No.: 00SH2005 For net support poles of goal Typ 1: Art. No.: 00SH2004

② Ground socket standard

Basic, good-value ground socket, made completely from aluminium, with removable aluminium lid. For an extra charge coated with bitumen!

For goal frame of goals Typ 1 and Typ 2: Art. No.: 00HN2001 For net support poles of goal Typ 1: Art. No.: 00H02002

3 Steel cable on the ground frame to secure the net

Plastic coated steel cable for securing the net. Incl. button head and threaded terminal (with nut and washer). Low-noise, can be retightened, flexible (cannot be bent out of shape). Set for 1 goal.

For ground frame 06002009, depth 2,0 m: Art. No.: 06S29378
For ground frame 06002091, depth 1,5 m: Art. No.: 06S29278
For ground frame 06002071, depth 2,0 m: Art. No.: 06SB0378
For ground frame 06002072, depth 1,5 m: Art. No.: 06SB0278

4 Insetible rod system for net fastening

Precise length aluminium rods for fastening the net to the goal through the loops. No needed stretching or pulling of the net, or unauthorized removing possible, due to the securing through headless screws. On request lockable module available (not included)!

For a depth of 2,0 m: Art. No.: 06000078 For a depth of 1,5 m: Art. No.: 06000578

6 Protective base ring

For sand-filled artificial grass or natural grass. Protects the ground sockets from dirt. In addition, our protective base rings compensate for uneven surfaces. They also prevent grass from growing around the posts. Our protective base ring is made of 8 mm thick aluminium and is fixed onto the goal posts.

Piece: Art. No.: 06000085

Opening Protective base ring / grass barrier "Football"

Made of plastic, with artificial turf. The manual mowing of the grass around the posts is no loger an issue. The grass barrier is installed onto the existing ground socket ($120 \times 100 \text{ mm}$), simply set upon and avoids the grass, roots or tare to grow and tangle with the goal posts.

Piece: Art. No.: 06000086

Basic protective base ring, made of rubber (no image)

Basic protective base ring made of rubber, not illustrated The base ring is put over the post and prevents dirt from entering the ground socket.

Piece: Art. No.: 06SAM851



Net support pole with crank handlel, 1 color

Net support poles, painted in 2 colors







Theft security system for integrated net support

The aluminium theft security system fits precisely into the groove of the integrated net hooks, so the net is additionally protected from being removed or stolen. With vertical goal posts or crossbars, the theft security system is simply fitted into the groove in the integrated net hooks and fixed by grub screws. Advantage: the net is protected against theft!

For vertical goal posts in natural alu silver: Art. No.: 26002006
For vertical goal posts painted white: Art. No.: 260W2006
For crossbars in natural aluminium silver: Art. No.: 260W2006
For crossbars painted white: Art. No.: 26WQ2006

Protection cover for goal type 1

Protection case for goal type 1 made out of solid tarpaulin material. During the holiday periods the cover protects the goal, the ground frame and the net for all kinds of weather. The case made out of sturdy and UV resistance material can be easily and quickly assembled and disassembled which guarantees a ready goal (also optical) at any time. The case can be designed and imprinted according to your requirements and specifications.

For goals Typ1 (7,32 x 2,44 m): Art. No.: 06SH0001 For goals Typ1 (5 x 2 m): Art. No.: 07SH0001

1 Extra price for custom build net support poles

Net support pole made of aluminium:

Model with crank handle:

Painted 1 colour:

Painted 2 colours:

Art. No.: 06ALU205

Art. No.: 06SPK205

Art. No.: 06VF0205

Art. No.: 06VF2205

1 Protective padding for net support poles

High-quality tarpaulin cover, light grey. Padding thickness 3 cm. Piece:

Art. No.: 06P0L205

Basic goal lifting device (no image)

Aluminium. To remove goals from their ground sockets when no games are being played.

Piece: Art. No.: 06000207

(B) Goal lifting device with lever (no image)

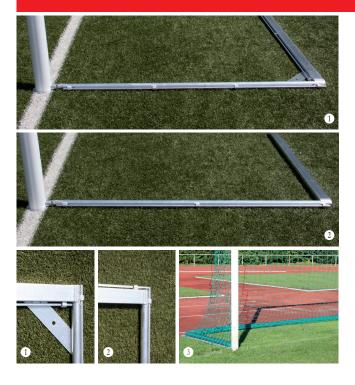
Robust aluminium goal lifting device with lever to remove goals from their ground sockets when no games are being played. Leverage angle can be adjusted.

Piece: Art. No.: 06000208

INFO

Upholstery is available in the following colors. Please specify your desired color when ordering!







The side rods are 6.5 mm thick and the corners are reinforced with junction plates. Welded-on rings, incl. insertable pole system. To guarantee the utmost stability the frame is welded in one unit. Incl. standard ground frame joint.

For a depth of 2,0 m: Art. No.: 06002009
For a depth of 1,5 m: Art. No.: 06002091

Profile: 80 x 40 mm



2 Basic ground frames, fully welded, TÜV approved

Basic, fully welded ground frames. The side rods are manufactured from round aluminium tubes and the rear crossbar is made from rectangular profiles with welded-on rings for securing the net. Pole system and steel cable not included. Incl. standard ground frame joint.

For a depth of 2,0 m: Art. No.: 06002071
For a depth of 1,5 m: Art. No.: 06002072

Profile: 80 x 40 mm



Fold-away ground frames in aluminium profiles. The connecting sections for the ground frame are simply screwed into the goal posts of our professional goals which are already prepared in the factory. All our ground frames are TÜV approved!

3 Protective cushions for ground frame

In the last season football players hurt themselves again on the ground frame. Not every club wants to or is able to invest in a ground-integrated frame.

Especially for those clubs we have an easy solution: Our protective cushions for the ground frame.

The cushion can be installed afterwards on any ground frame. The net fixture will not be influenced. We produce the cushions for our standard ground frame made by Schäper, on request available for external manufacturers. The cushion standard-color is green, optional also available in every RAL color. Please let us know the profile thickness and the rear depth of your ground frame.

Protective cushion for 7,32 m frames: Art. No.: 06SP2009 Protective cushion for 5,00 m frames: Art. No.: 07SP2009



Ground frame "Competition", depth 2,0m, completely integrated in the ground

Especially for the main football stadiums of the Premier League teams, we created a ground frame, which becomes fully intergrated with the turf. Usually the goal net is fastened on the ground frame. Unlike the usual ground frames, which rest on the turf during gameplay, this solution folds within the ground and hides under the turf. Optically, is seems as if the net grows out of the ground. For the lawn care, this ground frame can be released and folded upwards and out of the way. For the off game time, the groove can be covered to avoid dirt filling the groove.

Benefits deriving from it:

- 1. Minimal injury danger due to hidden ground frame.
- 2. For lawn cutting or care the frame is foldable upwards, out of the servicing area.
- 3. No edges facing up for lawn care mashinery to work over it.
- 4. For the off game time, the grove is covered to avoid dirt entering the grove.

+++ Completely integrated in the ground +++

Depth of 2,0 m: Art. No.: 06100100











After many refers of experiences we created an new ground frame joint. The ground frames are let down by slightly lifting them. This reliably prevents the frame from being accidentally knocked over, e.g. when mowing the grass.

Piece: Art. No.: 06GA2009

2 Protective cushions for ground frame

In the last season football players hurt themselves again on the ground frame. Not every club wants or is able to invest in a ground-integrated frame.

Especially for those clubs we have an easy solution: Our protective cushions for the ground frame.

The cushion can be installed afterwards on any ground frame. The net fixture will not be influenced. We produce the cushions for our standard ground frame made by Schäper, on request available for external manufacturers. The cushion standard-color is green, optional also available in every RAL color. Please let us know the profile thickness and the rear depth of your ground frame.

Protective cushion for 5,00 m frame: Art. No.: 07SP2009

3 Protective Padding for net support poles "Profi", image see page 10

High-quality tarpaulin cover, light grey. Padding thickness 3 cm
Piece:
Art. No.: 06POL205

4 Security rope for ground frame

To secure the folded ground frame. This reliably prevents the frame from being accidentally knocked over, e.g. when mowing the grass.

Piece:

Art. No.: 06SICH09

3 Transport carts for large field goal

The aluminium construction guarantees a high loading capacity along with simple and problem-free use. They can also be used for other manufacturers' products.

Piece: Art. No.: 06002010







6 Multifunctional cart for goals Type 1&2

Our new multifunction cart is manufactured of aluminium. This cart is the ultimate solution for not just moving the large field goals, but also lifts them out of their ground sockets.

To do this, simply roll the cart in the centre under the goal frame and afix it. The hooks of the cart are set into the inner corners of the goal. With the help of the crank, the goal gets evenly lifted out of the ground frames. The goal can now be rolled away into its parking or storage position.

The construction of the cart is made in such way, that when lifting as well as rolling the goal, the whole setup sits sturdy and is not shaky in any way. Equally robust are the materials used as the aluminium profile for the construction, which guarantees a good funtionality and a time lasting tool for your football field.

The inserted double crank construction makes the lifting easy, making even a jammed goal in its ground sockets come out easily. This cart is designed to be used be even just one person. We do suggest however, for an even easier use, to have two persons working with it.

Length: approx. 7100 mm. Width: approx. 1500 mm

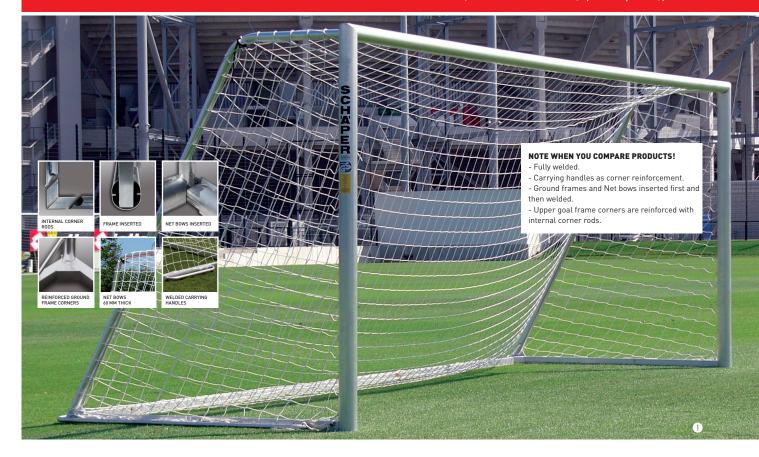
Piece: Art. No.: 06TW0205

Our transport carts can be manufactured to suit the local conditions or according to your specific requirements in many variants and for every sort of sports equipment.

INFO

Upholstery is available in the following colors. Please specify your desired colour when ordering!





1 Training goal type 3 (7,32 x 2,44 m) made of high-quality aluminium profiles, fully welded, TÜV approved according to DIN / EN 748.8

Our $T\ddot{\text{U}}\text{V}$ approved training goals are manufactured from high-grade aluminium profiles with various depths. Dimensions compliant with current FIFA and German FA requirements. Oval goal frame profile, $120 \times 100 \times 2.5 \text{ mm}$; rectangular ground frame profile, $75 \times 50 \times 3 \text{ mm}$ or $80 \times 40 \times 3$ mm. The net bows with a 60 mm diameter underline the goal's stability and along with our milled net support system ensure that the net hangs perfectly. As an alternative also available with integrated plastic net hooks.

Goals with integrated net suspension are virtually unique thanks to the following features:

- 1. Mill cut net suspension system, pat. no. 196 06 542.9, which ensures that:
 - the net hangs perfectly
 - nets are easy to hang up and take down
 - there are no further costs due to screwed out / broken off net hooks.
- 2. Goal support tubes and ground frames are inserted into the goal frames first and then welded.
 - This guarantees exceptional stability.
- 3. Includes carrying handles.
- 4. Goal frame corners are reinforced with internal corner rods.
- 5. Equipment for anchoring available as a standard.
- 6. Vertical goal posts are sealed with a protective lid in the lower
- 7. Eight year manufacturer's guarantee.

Mobile training goal Typ 3

Football goal with integrated net support

Art. No.: 26002032 Depth 1,5 m: Art. No.: 26002031 Depth 2,0 m: Optional: Theft sicurity system: Art. No.: 06DIFB20

Football goal with plastic net hooks

Depth 1,5 m: Art. No.: 26SAM1R2 Depth 2,0 m: Art. No.: 26SAM1R3 Optional: Net support system GoalClip 2.0: Art. No.: 06GCFB20

Types of net support systems (details see page 7!)





Profile	
Goal frame	120 x 100 x 2,5 mm
Ground frame	50 x 75 x 3 mm or 80 x 40 x 3 mm
Net bow	Ø 60 x 3 mm





- By request and for extra price:
 Integrated weights with welded tyres or double tyres, see page 42.
- Welded puncture-proof tyres or double tyres, see page 47.

Accessories for training goals see page 46ff! Nets see page 50! Weight solutions for pretection against tipping over see page 40ff!















1 Roaler Goal "THE" Foldable Goal

Especially for the purpose of traning, the "Roaler Goal" is easy to set up. It is well known for the set up speed in a few simple steps, as well as the folding away for easy storage.

The use of this goal solution, ensures the least wear of the lawn or field as opposed to other goal solutions. Its completely made of aluminium (front frame round profile, diameter of 100 mm).

Goal size: 7,32 x 2,44 m / depth 200 cm / weight 55 kg.

Painted white: Art. No.: 060KL203



2 Care set for Roaler Goal

For the timely care of your "Roaler Goal", we recomend the especially designed care set. The set includes 1x pressured air spray, 1x lubricant, 2 pcs safety pins for the joints, a users manual and safety stickers.

Set: Art. No.: 060R0L203

3 Trolley for Roaler Goal

Especially designed for the Roaler Goal, we bring you an aluminium trolley. This trolley allows easy moving of the goal. Its construction is part welded and can be set up instantly on the spot. The large wheels (Ø160 x 40) allow the trolley to move easily over soft terrain. The standard release is in aluminium blanc, but its possible to order a custom color from any RAL tone.

Piece: Art. No.: 060R0L204







1 Part welded training goal made of aluminium / steel, in 6 parts for assembly, TÜV approved according to DIN / EN 748

Basic training goal in kit form with the dimensions 7.32 x 2.44 m. The front frame is made of aluminium oval profiles (120 x 100 mm) and part welded. The net hanger and lower crossbar are made of galvanised steel. The goal has fittings for ground anchors. To assemble the goal, the net hangers are simply screwed onto the goal frames and the rear crossbar is fitted. Dimensions compliant FIFA and German FA requirements. Standard version with integrated plastic net hooks. TÜV approved.

Advantages of the training goal at a glance:

- Integrated plastic net hooks.
- Internal corner rods (in the goal frame corners).
- Equipment for anchoring available.
- Goal posts are sealed with a protective lid in the lower area.

Football goal with plastic net hooks

Depth: 80 / 150 cm: Art. No.: 26SAM186 Art. No.: 26SAM187 Depth: 80 / 200 cm: Optional: Net support system GoalClip 2.0: Art. No.: 06GCFB20

Types of net support systems (details see page 7!)





Profile	
Goal frame	120 x 100 x 2,5 mm
Crossbar	Ø 40 x 1,5 mm
Net bow	Ø 40 x 1,5 mm

Information concerning our integrated net support system see page 7!

Accessories for training goals see page 44ff.! Nets see page 50! Weight solutions for pretection against tipping over see page 40ff.!



Dismountable design







① Swivel training goal "Germany", TÜV approved according to DIN / EN 748

The goal frames, made of high-quality oval aluminium profiles [100 x 120 mm], with a 2.5 mm wall thickness, are fitted with our mill cut net suspension system or integrated plastic hook system. With our mill cut net suspension system, the net hooks are directly integrated in the goal frame (milled in). There are no external net hooks, screwed or welded on, the net can be hung up or taken down easily and there is a significantly reduced danger of injury. The net hooks become a fixed component of the aluminium profile. As a simple variant, we also offer you our new net hooks made of plastic. These are inserted into the profile so that the hooks do not stick out. This significantly reduces the risk of the plastic net hooks being broken when hit by the ball.

Rear fixed upright posts, fold away to the side. Reinforced and welded mitres. After use, the goals fold away against the ball protection net or barriers. The depth of the safety upright posts can be varied up to 4.5 m. When in use, the goal is fixed via a ground frame which folds down (depth 150 cm). The goals can be secured against unauthorised use.

The advantages of these training goals:

- Integrated net suspension system or integrated plastic net hooks.
- Internal corner rods (in the goal frame corners).
- Adjustable to 4.5 m.
- Secured against unauthorised use.
- Goal posts are sealed with a protective lid in the lower area.

Swivel goal with integrated net support

Aluminium silver: Art. No.: 26000888
Optional: Theft security system: Art. No.: 06DIFB20

Swivel goal with plastic net hooks

Aluminium silver: Art. No.: 26SAM888 Optional: Net security system GoalClip 2.0: Art. No.: 06GCFB20

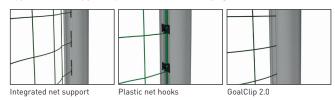
Accessories for Training goals:

② Ground socket "Spezial"

With a lid chamber on top and an attached lid. Coatable on site. For an extra charge lockable or coated with bitumen!

Piece: Art. No.: 00SH2005

Types of net support systems (Details see page 7!)





Profile	
Goal frame	120 x 100 x 2,5 mm
Ground frame	50 x 75 x 3 mm
Net bow	Ø 60 x 3 mm







3 Ground socket "standard"

Basic, good-value ground socket, made completely from aluminium, with removable aluminium lid. For extra price coated wit bitumen!

Piece:

Art. No.: 00HN2001

4 Protective padding for swivel goals

For padding the lower articulated arm when the swivel goal is not in use. For football fields with not much space between the touchline and the goal. Fixed via Velcro.

Piece: Art. No.: W0600791



① Junior football goal (5 x 2 m) made of high-quality aluminium fully welded, TÜV approved DIN / EN 748.

Junior football goals manufactured from high-grade aluminium profiles with various depths. Goal frame in oval aluminium profile, $120 \times 100 \times 2.5$ mm; rectangle ground frame profile, $75 \times 50 \times 3$ mm or $80 \times 40 \times 3$ mm. The goal is fully welded and as a result extremely robust and durable. In addition the aluminium construction guarantees that it is easy to handle and gives it the typical stability of aluminium. As an alternative also available with integrated plastic net hooks or GoalClip. You can find details to our net support systems on page 7. The net securing system on the ground frame, is easily and quickly applied protecting the net through welded aluminum rolls in which a rope (optional steel cable) secures the net. No net hooks needed!

Goals with integrated net hanging are virtually unique thanks to the following features:

- 1. Mill cut net hanging system, pat. no. 196 06 542.9, which ensures that:
 - the net hangs perfectly
 - nets are easy to hang up and take down
 - there are no further costs due to screwed out / broken off net hooks.
- Goal support tubes and ground frames are inserted into the goal frames first and then welded.

 This guarantees executional stability.

 This guarantees executional stability.

 This guarantees executional stability.
- This guarantees exceptional stability.
- 3. Includes carrying handles.
- ${\bf 4.}~{\bf Goal}~{\bf frame}~{\bf corners}~{\bf are}~{\bf reinforced}~{\bf with}~{\bf internal}~{\bf corner}~{\bf rods}.$
- 5. Equipment for anchoring available as a standard.
- Vertical goal posts are sealed with a protective lid in the lower area.
- 7. Eight year manufacturer's guarantee.

Mobile junior goal with integrated net support

 Depth 1,0 m:
 Art. No.: 27010071

 Depth 1,5 m:
 Art. No.: 27010072

 Depth 2,0 m:
 Art. No.: 27010073

 Optional: Theft security system:
 Art. No.: 07DIFB20

Mobile junior goal with plastic net hooks

 Depth 1,0 m:
 Art. No.: 27SAM1R1

 Depth 1,5 m:
 Art. No.: 27SAM1R2

 Depth 2,0 m:
 Art. No.: 27SAM1R3

 Optional: Net support system GoalClip 2.0:
 Art. No.: 07GCFU20

Types of net support systems (details see page 7!)





Profile	
Goal frame	120 x 100 x 2,5 mm
Ground frame	50 x 75 x 3 mm or 80 x 40 x 3 mm
Net bow	Ø 60 x 3 mm



By request and for extra price

- Integrated weights with welded weights and welded tyres or double tyres see page 42.
- Welded puncture-proof tyres or double tyres, see page 47.

Accessories for junior goals see page 27! Nets see page 50! Weight solutions to secure goals see page 40ff!



• Part welded junior football goal, in 6 parts for assembly, TÜV approved according DIN / EN 748

Basic junior goal in kit form. The front frame is made of aluminium oval profiles (120 x 100 mm) and part welded. The net hanger and lower crossbar are made of galvanised steel. The goal has fittings for ground anchors. To assemble the goal the net hangers are simply screwed onto the goal frames and the rear crossbar is fitted (assembly takes less than 10 minutes). Standard version with integrated plastic net hooks or GoalClip available.

Advantages of the junior goal at a glance:

- Integrated plastic net hooks.
- Internal corner rods (in the goal frame corners).
- Equipment for anchoring available.
- Goal posts are sealed with a protective lid in the lower area.

Junior goal with plastc net hooks

Depth: 80 / 100 cm: Art. No.: 26SAM181
Depth: 80 / 150 cm: Art. No.: 26SAM182
Depth: 90 / 200 cm: Art. No.: 26SAM183
Optional: Net support system GoalClip 2.0: Art. No.: 07GCFU20

Information for our integrated net support see page 7!

Accessories for junior goals 27! Nets see page 50! Weight solution to secure goals see page 40ff.!

Types of net support systems (details see page 7!)





Profile	
Goal frame	120 x 100 x 2,5 mm
Net bow	Ø 40 x 1,5 mm
Crossbar	Ø 40 x 1,5 mm





Dismountable design

Uncomplicated setup



• Part welded training goal, in 8 parts for assembly, TÜV approved

High-quality aluminium profiles. The front frames are made of oval profiles (120 x 100 mm). The ground frame is made of rectangular profiles (75 x 50 mm). The Net bows are made of round tubing (42 x 3.5 mm). Complete goal in 8 parts for assembly. The individual components are constructed so that the goal can withstand even heavy stress. Dimensions compliant with FIFA and German FA requirements. Standard in natural aluminium silver. Standard version with integrated plastic net hooks. Depth 80 / 200 cm. TÜV approved.

Advantages of the training goal at a glance:

- Integrated plastic net hooks.
- Internal corner rods (in the goal frame corners).
- Equipment for anchoring available.
- Welded on carrying handles.
- Goal posts are sealed with a protective lid in the lower area.

 Training goal
 7,32 x 2,44 m:
 Art. No.: 26SAM1T3

 Junior goal
 5,00 x 2,00 m:
 Art. No.: 27SAM1T3

 Small field goal
 3,00 x 2,00 m:
 Art. No.: 28SAM1T3



Illustration shows junior goal with weightt 3 in 1, Typ A (by request and for extra price).

2 Mobile football goals Type 3 (7, 32 x 2,44 m or 5,00 x 2,00 m) TÜV tested as per DIN / EN 748.

Made of high quality aluminium profile. Size meets up to date FIFA and DFB qualifications. Frame profile oval, 120 x 100 x 2,5 mm, ground frame of rectangular 80 x 40 x 3 mm, net supprot \emptyset 60 mm. For details see pages 13 and 20!

Training goal (7,32 x 2,44 m)

Football goal with integrated net support

 Depth 1,5 m:
 Art. No.: \$6002032

 Depth 2,0 m:
 Art. No.: \$6002031

Football goal with plastic net hooks

 Depth 1,5 m:
 Art. No.: S6SAM1R2

 Depth 2,0 m:
 Art. No.: S6SAM1R3

Junior goal (5,00 x 2,00 m)

Junior goal with integrated net support

 Depth 1,0 m:
 Art. No.: S7010071

 Depth 1,5 m:
 Art. No.: S7010072

 Depth 2,0 m:
 Art. No.: S7010073

Junior goal with plastic net hooks

 Depth 1,0 m:
 Art. No.: S7SAM1R1

 Depth 1,5 m:
 Art. No.: S7SAM1R2

 Depth 2,0 m:
 Art. No.: S7SAM1R3



3 Mobile football goal (7,32 x 2,44 m).

Made auf high quality aluminium profiles. Upper and lower depth of 2,00 m. Goal and ground frame made of oval profiles (120 x 100 mm), net support \emptyset 60 mm, integrated net support in ground and goal frame

Piece: Art. No.: 26201177

4 Recreational goal (3,00 x 1,50 m)(no image)

front frame of oval profile (120 x 100 mm), ground frame of rectangular profile 80×80 mm, fully welded, incl. 24 Pcs. net hooks, with carry grips on both sides.

Piece: Art. No.: DK6SA681

6 Minitor (1,50 x 1,00 m). No image.

front frame of oval profile (120 x 100 mm), ground frame of rectangular profile 80 x 80 mm, fully welded, incl. 24 Pcs. net hooks

Piece:

Art. No.: DK6SA581



Illustration shows integrated weights and tyres as well as goal frame in white (extra price).

6 Mobile junior football goal Type 3 (6,00 x 2,10 m).

Made of high-quality aluminium profiles. Goal frame oval, $120 \times 100 \times 2.5$ mm, ground frame profile rectangular, $75 \times 50 \times 3$ mm or $80 \times 40 \times 3$ mm, net bows Ø 60 mm.

Piece: Art.-No.: 27FR6218



Recreational goal (3,00 x 1,60 m).

Made of high-quality aluminium profiles, with transverse pipe (in the lower area) for more stability. Goal frame oval, $120 \times 100 \times 2.5$ mm, Net bows Ø 60 mm. Depth 60 / 150 cm.

Piece: Art.-No.: 28SA1617



• Mobile Junior football goal "All inclusive", (5 x 2 m) made of high quality aliminium, fully welded, TÜV tested

Junior football goals made of high quality aluminum profile. Front frame oval profile (120 x 100 mm), ground frame of rectangle profile (50 x 75 mm). Net supports of round profile (60 x 3 mm). Internal corner rods for added strength! Alternatively with with intergrated plastic net hooks. The net securing system on the ground frame, is easily and quickly applied protecting the net through welded aluminum rolls in which a rope (optional steel cable) secures the net. No net hooks needed!

Goals with integrated net hanging are virtually unique thanks to the following features:

- 1. Mill cut net hanging system, pat. no. 196 06 542.9, which ensures
 - the net hangs perfectly
 - nets are easy to hang up and take down
 - there are no further costs due to screwed out / broken off net hooks.
- Goal support tubes and ground frames are inserted into the goal frames first and then welded.
 This guarantees exceptional stability.
- 3. Inclusive carry handles.
- 4. Goal frame corners are reinforced with internal corner rods.
- 5. Equipment for anchoring available as a standard.
- 6. Vertical goal posts are sealed with a protective lid in the lower area.
- 7. Inclusive net, wheels and integrated counterweights!

Mobile junior football goal "All inclusive"

Mobile junior rootbatt goat "Att inclusive			
Net support system	Lower depth	Int. weight	Art. No.
Integrated	100 cm	200 kg	27GR1071
Integrated	150 cm	120 kg	27GR1072
Integrated	200 cm	100 kg	27GR1072
Optional: Theft security	system:		07DIFB20
Plastic net hooks	100 cm	200 kg	27GS1071
Plastic net hooks	150 cm	125 kg	27GS1072
Plastic net hooks	200 cm	100 kg	27GS1073
Optional: Net support system GoalClip 2.0: 07GCFU			07GCFU20

Accessories for junior goals see page 27! Nets see page 50! Weight solutions to secure goals see page 40ff!

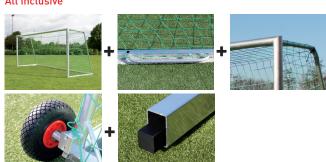
Types of net support systems (details see page 7!)





Profile	
Goal frame	120 x 100 x 2,5 mm
Ground frame	50 x 75 x 3 mm
Net bows	Ø 60 x 3 mm

All inclusive





① Swivel junior goal "Germany", TÜV approved acording to DIN / EN 748

The goal frames, made of high-quality oval aluminium profiles (100 x 120 mm), with a 2.5 mm wall thickness, are fitted with our mill cut net suspension system or integrated plastic hook system. With our mill cut net suspension system, the net hooks are directly integrated in the goal frame (milled in). There are no external net hooks, screwed or welded on, the net can be hung up or taken down easily and there is a significantly reduced danger of injury. The net hooks become a fixed component of the aluminium profile. As a simple variant, we also offer you our new net hooks made of plastic. These are inserted into the profile so that the hooks do not stick out. This significantly reduces the risk of the plastic net hooks being broken when hit by the ball.

Rear fixed upright posts, fold away to the side. Reinforced and welded miters. After use, the goals fold away against the ball protection net or barriers. The depth of the safety upright posts can be varied up to 4.5 m. When in use, the goal is fixed via a ground frame which folds down (depth 150 cm). The goals can be secured against unauthorised use.

The advantages of these training goals:

- Integrated net suspension system or integrated plastic net hooks.
- Internal corner rods (in the goal frame corners).
- Adjustable to 4.5 m.
- Secured against unauthorised use.
- Goal posts are sealed with a protective lid in the lower area.

Swivel junior goal with integrated net support system

Aluminium silver: Art. No.: 27000888 Optional: Theft security system: Art. No.: 07DIFB20

Swivel junior hoals with plastic net hooks

Aluminium silver: Art. No.: 27SAM888 Optional: Net support system GoalClip 2.0: Art. No.: 07GCFU20

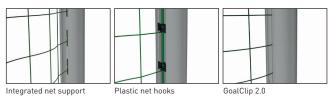
Accessories for swivel training goals:

② Ground socket "Spezial"

With a lid chamber on top and an attached lid. Coatable on site. For an extra charge lockable or coated with bitumen!

Piece: Art. No.: 00SH2005

Types of net support systems (details see page 7!)





Profile	
Goal frame	120 x 100 x 2,5 mm
Ground frame	50 x 75 x 3 mm
Net bows	Ø 60 x 3 mm







3 Ground socket "Standard"

Basic, good-value ground socket, made completely from aluminium, with removable aluminium lid. For extra price coated wit bitumen!

Piece:

Art. No.: 00HN2001

Protective padding for swivel goals

For padding the lower articulated arm when the swivel goal is not in use. For football fields with not much space between the touchline and the goal. Fixed via Velcro.

Art. No.: W0700791





1 Junior football goal (5 x 2 m) made of aluminium profiles, in ground sockets, TÜV approved according to DIN / EN 748.

In construction, equivalent to professional football goal type 2. The net rods are made from 40 mm thick solid shafts and can be removed to prevent anyone climbing on them and as protection against vandalism. The goal is available in natural aluminium silver or powder coated white.

With our mill cut net suspension system, the net hooks are directly integrated in the goal frame (milled in). There are no external net hooks, screwed or welded on, the net can be hung up or taken down easily and there is a significantly reduced danger of injury. The net hooks become a fixed component of the aluminium profile. As a simple variant, we also offer you our new net hooks made of plastic. These are inserted into the profile so that the hooks do not stick out. This significantly reduces the risk of the plastic net hooks being broken when hit by the ball.

Delivery includes two net support poles. The goal is available in natural aluminium silver or powder coated white. As standard equipment, all the goals are fitted with a connecting profile for the ground frame. This allows the goal to be fitted with a ground frame whenever necessary. If a ground frame is not used, the openings in the connecting profile can be closed with the plugs provided which fit exactly. Ground frame, ground frame joint, net, ground sockets and theft security system are not included.

Junior goal with integrated net support system

In white enamel: Art. No.: 27010076 In aluminium silver: Art. No.: 27010075 Art. No.: 07NB204 Optional: Net bows: Optional: Theft security system: Art. No.: 07DIFB20 Art. No.: 07DIFBB2 Optional: Theft security system:

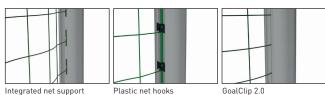
Junior goal with plastic net hooks

In white enamel: Art. No.: 27SAM204 In aluminium silver: Art. No.: 27SAM242 Optional: Net bows: Art. No.: 07NB204 Optional: Net support system GoalClip 2.0: Art. No.: 07GCFU20 Optional: Net support system GoalClip 2.0: Art. No.: 07GCFUB2

A For goals with net rods B For goals with net bows

Accessories for junior goals see page 27! Nets see page 50!

Types of net support systems (details see page 7!)





Profile	
Goal frame	120 x 100 x 2,5 mm
Net rods	Ø 40 mm (solid shaft)
Net support bows	Ø 40 mm





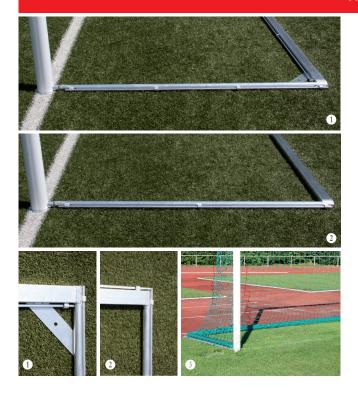
Optional, for extra price: Net bows.





Accessories: Protective base ring.

knocked over security





The side rods are 6.5 mm thick and the corners are reinforced with junction plates. Welded-on rings, incl. insertable pole system. To guarantee the utmost stability the frame is welded in one unit. Incl. standard ground frame joint.

For a depth of 2,0 m: Art. No.: 07002009
For a depth of 1,5 m: Art. No.: 07002091

Profile: 80 x 40 mm



2 Basic ground frames, fully welded, TÜV approved

Basic, fully welded ground frames. The side rods are manufactured from round aluminium tubes and the rear crossbar is made from rectangular profiles with welded-on rings for securing the net. Pole system and steel cable not included. Incl. standard ground frame joint.

For a depth of 2,0 m: Art. No.: 07002071
For a depth of 1,5 m: Art. No.: 07002072

Profile: 80 x 40 mm



Fold-away ground frames in aluminium profiles. The connecting sections for the ground frame are simply screwed into the goal posts of our professional goals which are already prepared in the factory. All our ground frames are TÜV approved.

3 Protective cushions for ground frame

The cushion can be installed afterwards on any ground frame. The net fixture will not be influenced. We produce the cushions for our standard ground frame made by Schäper, on request available for external manufacturers. The cushion standard-color is green, optional also available in every RAL color. Please let us know the profile thickness and the rear depth of your ground frame.

Protective cushion for 7,32 m frames: Art. No.: 06SP2009 Protective cushion for 5,00 m frames: Art. No.: 07SP2009

4 Basic goal lifting device (no image)

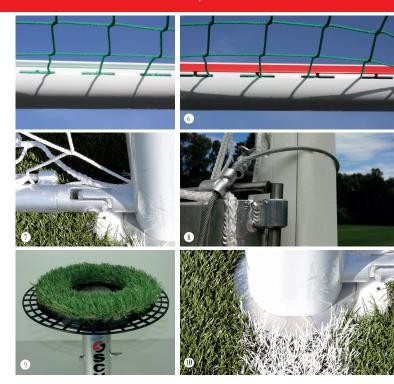
Aluminium. To remove goals from their ground sockets when no games are being played.

Art. No.: 06000207

5 Goal lifting device with lever (no image)

Robust aluminium goal lifting device with lever to remove goals from their ground sockets when no games are being played. Leverage angle can be adjusted.

Art. No.: 06000208



6 Theft security system

The aluminium theft security system fits precisely into the groove of the integrated net hooks, so the net is additionally protected from being removed or stolen. With vertical goal posts or crossbars, the theft security system is simply fitted into the groove in the integrated net hooks and fixed by grub screws.

Advantage: the net is protected against theft!

For vertical goal posts in natural alu silver: Art. No.: 27002006
For vertical goal posts painted white: Art. No.: 270W2006
For crossbars in natural aluminium silver: Art. No.: 270W2006
For crossbars painted white: Art. No.: 27WQ2006

Special Ground Frame Joint

After many refers of experiences we created an new ground frame joint. The ground frames are let down by slightly lifting them. This reliably prevents the frame from being accidentally knocked over, e.g. when mowing the grass.

Safety rope for foldable ground frames

For securing the ground frame againts the folding down. Avoids an unexpected falling of the folded away ground frame during lawn care which may result to an injury.

Art. No.: 06SICH09

Art. No.: 06GA2009

Protective base ring / grass barrier "Football"

Made of plastic, with artificial turf. The manual mowing of the grass around the posts is no longer an issue. The grass barrier is installed onto the existing ground socket (120 x 100 mm), simply set upon and avoids the grass, roots or weeds to grow and tangle with the goal nosts.

Art. No.: 06000086

Protective base ring

For sand-filled artificial grass or natural grass. Protects the ground sockets from dirt. In addition, our protective base rings compensate for uneven surfaces. They also prevent grass from growing around the posts. Our protective base ring is made of 8 mm thick aluminium and is fixed onto the goal posts..

Art. No.: 06000085

(1) Basic protective base ring, made of rubber (no image)

Basic protective base ring made of rubber, not illustrated. The base ring is put over the post and prevents dirt from entering the ground socket.

Art. No.: 06SAM851



• Fully welded recreational goal (3 x 2 m), TÜV approved according DIN / EN 748 and DIN / EN 1176-1.

Made of high-grade aluminium profiles, TÜV approved according to DIN / EN 749. Recreational goal, fully welded construction with additional rear crossbar (in lower section) for extra stability. Inner dimensions 3×2 m. The goal frame is made from oval football goal profiles (120 x 100 mm) with a wall thickness of 2.5 mm. The additional crossbar in the ground frame gives the goal greater stability. The net support tubes have a diameter of 60 mm and a wall thickness of 3 mm The goal frame is also fitted with our patented mill cut net suspension system so that the net can be hung up quickly and easily.

As a simple variant, we also offer you our new net hooks made of plastic or GoalClip. You can find details to our net support systems on page 7. These are inserted into the profile so that the hooks do not stick out. This significantly reduces the risk of the plastic net hooks being broken when hit by the ball. In the standard version the net is fixed onto the ground frame with a rope. These recreational goals have fittings for anchorage. No net hooks necessary!

Small field goals with integrated net support

 Depth 1,0 m:
 Art. No.: 28001107

 Depth 1,5 m:
 Art. No.: 28001157

 Depth 2,0 m:
 Art. No.: 28001127

 Optional: Theft security system:
 Art. No.: 08DIFB20

 Optional: Basketball stand:
 Art. No.: 08B01107

Small field goals with plastic net hooks

Depth 1,0 m:

Depth 1,5 m:

Depth 2,0 m:

Optional: Net support system GoalClip 2.0:

Optional: Basketball stand:

Art. No.: 28SAM107

Art. No.: 28SAM157

Art. No.: 28SAM127

Art. No.: 08GCFU20

Art. No.: 08B01107

② Goal nets for recreational goals (no image)

 Polypropylen, high-strength, knotless. Special colors by request.

 Depth 80 / 100 cm, 3 mm, green:
 Art. No.: E800G111

 Depth 80 / 100 cm, 4 mm, green:
 Art. No.: 0800G111

 Depth 80 / 100 cm, 4 mm, white:
 Art. No.: 0800W112

 Depth 80 / 150 cm, 4 mm, green:
 Art. No.: 0815G111

 Depth 80 / 150 cm, 4 mm, white:
 Art. No.: 0815W112

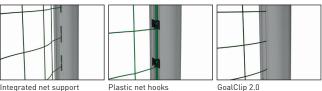
 Depth 90 / 200 cm, 4 mm, green:
 Art. No.: 0820G111

 Depth 90 / 200 cm, 4 mm, white:
 Art. No.: 0820W112

Nets see page 50!

Weight solution to secure goals see page 40ff!

Types of net support systems (details see page 7!)





Profile	
Goal frame	120 x 100 x 2,5 mm
Ground frame	50 x 75 x 3 mm
Net bows	Ø 60 x 3 mm







Accessories: Integrated weight with welded, puncture-proof tyres, see page 42!

3 Ground anchors (no image)

4 ground anchors with screw thread for embedding in concrete Set:

Art. No.: 00000106

4 Shear connector / ground anchor (no image)

With inlay thread, bolt screw, grommet, fuse and installation notes. 1 set = 4 pieces per goal required.

Set: Art. No.: 00VA4106



Part welded small field goal, in 6 parts for assembly TÜV approved

Basic small field goal in kit form. The front frame is made of aluminium oval profiles (120 x 100 mm) and part welded. The net hanger and lower crossbar are made of galvanised steel. The goal has fittings for ground anchors. To assemble the goal the net hangers are simply screwed onto the goal frames and the rear crossbar is fitted (assembly takes less than 10 minutes). Standard version with integrated plastic net hooks or GoalClip available. TÜV approved. The net support at the ground frame is easy, fast and net protective by threading the crossbar through the net. No net hooks necessary!

Advantages of the small field goal at a glance:

- Integrated plastic net hooks.
- Internal corner rods (in the goal frame corners).
- Equipment for anchoring available.
- Goal posts are sealed with a protective lid in the lower area.

Small field goals with plastic net hooks

 Depth: 80 / 100 cm:
 Art. No.: 26SAM180

 Depth: 80 / 150 cm:
 Art. No.: 26SAM184

 Depth: 90 / 200 cm:
 Art. No.: 26SAM185

 Optional: Net support system GoalClip 2.0:
 Art. No.: 08GCFU20

Informationen to our integrated net support system see page 7!

Nets see page 50! Weight solutions to secure goals see page 40ff!

Types of net support systems (details see page 7!)





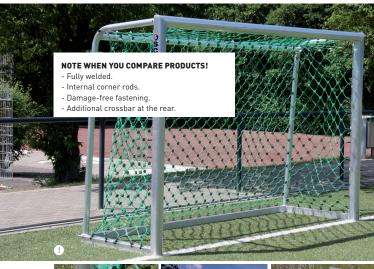
Profile	
Goal frame	120 x 100 x 2,5 mm
Net bows	Ø 40 x 1,5 mm
Crossbar	Ø 40 x 1,5 mm





Dismountable design

Uncomplicated setup











Integrated rod system and special net hooks.

Freely net support

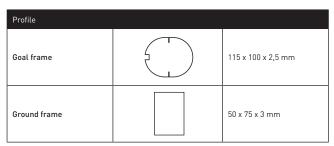
Available with basketball stand.

1 Recreational goal "Hercules" (3 x 2 m), TÜV approved.

Recreational goal in high-grade aluminium profiles, fully welded construction with additional rear crossbars (in upper section) for fitting a 'Hercules' net with steel insert. Inner dimensions $3 \times 2 \, \text{m}$. The goal frame is made from oval football goal profiles (115 x 100 mm) with a wall thickness of 2.5 mm. The additional crossbar gives the goal high stability which means that the extremely robust hercules net always hangs perfectly. There are rings welded on to the goal frame and ground frame so that the net can be fixed on with the rod system included. Here aluminium rods inserted through the rings to secure the net and then affixed by a grub screw. Particularly suitable for freely accessible leisure facilities, sports facilities and public playing fields. Delivery includes rod system. Net not included.



Counterweight solutions see page 40!



Advantages:

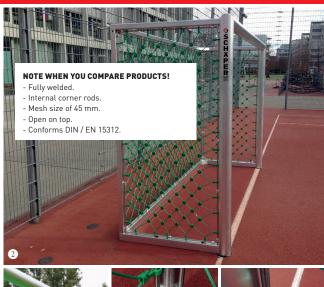
- Net can be quickly and evenly secured.
- Tensioning or pulling on the net is not possible.
- Rods are fixed with integrated grub screws and cannot be removed by an unauthorised person.

Without basketball stand: Art. No.: 080Q1107
Extra price basketball stand: Art. No.: 08BQ11B7

Hercules net with steel insert

Robust net with steel insert (diameter 5 mm)

Colour: Green: Art. No.: 08HER111









Mesh size 45 mm open on top.

Corner reinforcement.

Integrated rod system.

② Recreational goal "Multisport" (3 x 2 m), TÜV approved according DIN / FN 15312

The DIN 15312 sets high expectations for public playgrounds. to meet these expectations, we have created the "Multisport" recreational goal. The front frame is made of an oval aluminium prfile [115 x 100 mm] at a thickness of 2,5 mm, tthe ground frame is a rectangular aluminum profile [50 x 75 mm] at 3 mm. Folowing the DIN regulations, there is no top bars. Net installation (net included) is by secuirng on welded rings on ground and front frame, with the use of aluminum poles secured with screws. The net is either a simple polypropelene net or a "Herkules" net with intergrated steel wiring. Both nets are of a small mesh as per DIN. The goals have net incl. TÜV-tested.



Counterweight solutions see page 40!

Profile	
Goal frame	115 x 100 x 2,5 mm
Ground frame	50 x 75 x 3 mm

Advantages:

- The net can be fixed fast and consistend.
- Pulling or tensioning the net is not possible.
- Unauthorized removing is not possible, because the rods are fixed with integrated setscrews.
- Conforms DIN / EN15312.

Recreational goal "Multisport" with simple net: Art. No.: 08BTN107 Reacreational goal "Multisport" with hercules net: Art. No.: 08BTH107



1 Football goals, TÜV tested as per DIN / EN 748, 8 jears guarantee

Made of high-grade aluminium profiles, free-standing or in ground sockets. The goal frames for our indoor/outdoor football goals are made of oval aluminium profiles (115 x 100 mm), the net bows from square aluminium profiles (50 x 50 x 3 mm) and the ground frame from rectangular aluminium profiles (75 x 50 x 3 mm). At the corners, additional cross struts are welded on to give exceptional stability.

All around the goal there are rings fitted for fastening the net – inside the goal as well as outside for the indoor football field's ball protection net. The net can either be fastened with our rod system or by a rope as desired. Using the rod system guarantees that the net is evenly fixed and even with greater loads the net sits perfectly. In addition, a grub screw can prevent the net from being removed by an unauthorised person. For direct access to the indoor football playing field, one of the goal support tubes (in the illustration, the right goal support) is constructed as a door. The door can be opened and closed by a simple latch. On the outside of the goal frames, guide rails or brackets are fitted (depending on the width of the side fence) where the goal can be fixed to the side fence.

The goal has fittings for ground anchorage. Suitable nets and accessories on request.

Football goal, 3 x 2 m, standard depth 1 m: Art. No.: 07004001 Football goal, 4 x 2 m, standard depth 1 m: Art. No.: 07004002 Football goal, 5 x 2 m, standard depth 1 m: Art. No.: 07004003

Fitting goal nets:

Net depth 100/100 cm

3 x 2 m	4 mm	green	Art. No.: 070G1094
3 x 2 m	4 mm	white	Art. No.: 070W1094
4 x 2 m	4 mm	green	Art. No.: 070G1095
4 x 2 m	4 mm	white	Art. No.: 070W1095
5 x 2 m	4 mm	green	Art. No.: 070G1096
5 x 2 m	4 mm	white	Art. No.: 070W1096

Profile	
Goal frame	80 x 80x 2,5 mm
Ground frame	50 x 75 x 3 mm







Corner reinforced with transversal strut.

Robust latch.





Beach-Handball goal in front of Tropical Island, Krausnick

1 Beach football goals (5,5 x 2,2 m), TÜV approved according DIN / **FN 748**

Made from high-grade aluminium profiles; in construction equivalent to professional football goal type 2. The goal frame (100 x 120 mm), with a wall thickness of 2,5 mm, is fitted with our mill cut net suspension system or plastic net hooks. Goal corners (with internal corner rods) and crossbar are fully welded. The goal posts and the crossbar are connected with a connector and guarantees an enormous stability, with the possibility, to dismount the goal (for e.g. for space-saving storage). We can manufacture a fully welded goal by request.

With our mill cut net suspension system, the net hooks are directly integrated in the goal frame (milled in). There are no external hooks, screwed or welded on, the net can be hung up or taken down easily and there is a significantly reduced danger of injury. The net hooks become a fixed component of the aluminium profile. As a simple variant, we also offer you our new net hooks made of plastic. These are inserted into the profile so that the hooks do not stick out. This significantly reduces the risk of the plastic net hooks being broken when hit by the ball. Details to our net support systems you can find on page 7. Delivery includes two net support poles. Available in aluminum blank or yellow.

Comes with net rods. Per extra charge net bows available!

Goal with	integrated net support
Gual Willi	ilitediated fiet Subboit

Poweder coated yellow: Art. No.: 27BE0204 In aluminium silver: Art. No.: 27BE2042 Art. No.: 070NB204 Optional: Net bows: Optional: Theft security system, alu silver Art. No.: 07DIBS20 Optional: Theft security system, alu silver: Art. No.: 07DIBSB2

Goal with plastic net hooks

Powder coated yellow: Art. No.: W2600102 Art. No.: W28BE112 In aluminium silver: Art. No.: 070NB204 Optional: Net bows: Optional: GoalClip 2.0, alu silver: Art. No.: 070NB204 Optional: GoalClip 2.0, alu silver: Art. No.: 07GCBSB2

Caution: Danger of tipping! The GUV and DIN/EN regulations state that movable goals must be secured against tipping!

Types of net support systems (details see page 7!)





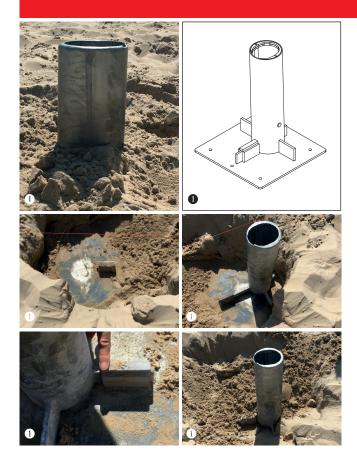
Profile	
Goal frame	120 x 100 x 2,5 mm
Net rods	Ø 40 mm (solid shaft)
Net bows	Ø 40 mm





A For goals with net rods

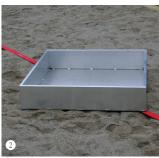
B For goals with net bows





Completely made of steel, galvanized. The anchoring plates made of a ground plate at 400 x 400 x 8 mm and a ground socket. The socket head is made for our aluminum profiles 120 x 100 mm. Drillings in the ground plate serve for additional anchoring in the ground. The ground socket is simply inserted in to a adapter on the ground plate. Delivered units: 1 anchor plate and 1 ground socket.

Piece: Art. No.: W1000095





2 Aluminium installation box

For burying in the sand. The holders for the uprights are just hooked on. This means that no baseplates are needed!

Piece: Art. No.: 07K02009

3 Ground part with reversible adapter

For fixed installation. 1 set = 2 pieces each goal necessary.

Set:

Art. No.: 07B02008





Chain weights for goal nets

Consisting of chain 800g/m, covered in plastic tubing. For beach football goal 5.50×2.20 m.

Piece: Art. No.: 07BE0115

5 Goal nets for beach football goals

Size: 5,5 x 2,2 m, color: yellow.

Piece: Art. No.: 07BE0113

6 Field edge maring for training incl. anchorage material

50 mm wide (PP strapping), 36,5 x 27,5 m, color: blue. similar picture. Piece:

Art. No.: 07BE0118

Playing field edge marking for competitions, incl. fixing materials (no image)

100 mm wide (PP strapping), 36,5 x 27,5 m, color: blue.

Piece: Art. No.: 07BE0117

Theft security system (no image)

The anti-theft system of welded aluminium, made to fix exactly into the groove of the intergrated net hook, to additionally secure the net from removal! To fit these anti-theft poles, you simply push in and twist them into the crossbar and posts grove, fastening it with a hexagon allen screw.

Set, alu silver:

Set, yellow painted:

For vertical goal post, alu silver:

For vertical goal post, yellow painted:

For crossbar, alu silver:

For crossbar, yellow painted:

Art. No.: 07DIBSGA

Art. No.: 07DIBSGA

Art. No.: 07DIBSGA

Art. No.: 07DIBSGA

Art. No.: 07DIBSGQ





1 Mini-football goals made of aluminium, fully welded or fold-away

Extremely robust mini-football goals in various sizes, made of aluminium, fully welded or fold-away. Goal frames made of square profiles, 80×2.5 mm. In the fully welded varieties, the front frames, net hangers and ground frames are completely welded to one another. With the fold-away varieties, the front frames are also fully welded. However, ground frames and net hangers can be folded away so that the goal can easily be transported or stored. A black net made of 2.3 mm polypropylene (material thickness) is included.

The mesh size of 4.5 cm also guarantees a good visual impression. In addition, the smaller 4.5 cm mesh size makes it possible to use the goal when playing with smaller balls. The rear depth of the goal is 30 cm at the top and 60 cm at the bottom. The variant 240 x 160 cm has a rear depth of 100cm. TÜV approved.





 Goal, 120 x 80 cm, fully welded:
 Art. No.: 26SAM281

 Goal, 120 x 80 cm, fold-away:
 Art. No.: 26SAM208

 Goal, 180 x 120 cm, fully welded:
 Art. No.: 26SAM381

 Goal, 180 x 120 cm, fold-away:
 Art. No.: 26SAM308

 Goal, 150 x 100 cm, fully welded:
 Art. No.: 26SAM581

 Goal, 240 x 160 cm, fully welded:
 Art. No.: 26SAM324

 Goal, 300 x 150 cm, fully welded:
 Art. No.: 26SAM681

Accessories:

Nets for mini-football goals

High quality nets of 2,5 mm PP, mesh 4,5 cm, black.

120 x 80 cm: Art. No.: E60S1280 180 x 120 cm: Art. No.: E60S1812





2 Mini-football goals made of aluminium, fully welded, TÜV approved.

Made of aluminium in different sizes. Our mini-size football goals are every bit as good as their big brothers in the professional football range – except for their size! For example, we use the original aluminium profiles from professional football for our mini goals (oval profiles $120 \times 100 \times 2.5$ mm). The goals are fully welded and of course are fitted with our tried and tested integrated net suspension system. Not having Net bows means that the goal can not only be transported quickly and easily, and conveniently stored but it can also be used from two sides as training apparatus. Includes correct-sized net (4 mm, high-strength Pp, knotless. Colour: green). On request, for an extra charge, available powder coated white.





Mini-football goal with integrated net support system

 *70 x 50 cm, incl. net:
 Art. No.: 26001109

 *120 x 80 cm, incl. net:
 Art. No.: 26001181

 *180 x 120 cm, incl. net:
 Art. No.: 26001108

 300 x 160 cm, incl. netz:
 Art. No.: 26001136

3 Mini-goal "Unbreakable", TÜV approved

Extremely robust, made of almost indestructible galvanised steel. The fitted steel profiles (goal frame \emptyset 60 mm, struts \emptyset 22 mm) have been specifically chosen to withstand the highest physical demands and at the same time to make a good visual impression. On request special sizes are also possible. All the goals have fittings for ground anchors. Depth of goal, 50 cm. TÜV approved.

 120 x 80 cm:
 Art. No.: 08SAM803

 180 x 120 cm:
 Art. No.: 08SAM802









1 Foldable mini-football goal, TÜV approved*

Sizes 120×80 cm, 155×100 cm and 180×120 cm. Approved for garden use, kids goal, beach goal or even party goal. Is also used for Bundesliga training. Sturdy, light, transportable - ideal for small football fans! Goal frame of round aluminium blank. Foldable. Set up and removal in less than a minute. Delivered including a white net with velcro fastening. Washable!

Mini goal, 120 x 80 cm: Art. No.: 06SAM332 Mini goal*, 155 x 100 cm: Art. No.: 06SAM333 Art. No.: 06SAM338 Mini goal, 180 x 120 cm: Spare net, 120 x 80 cm, white: Art. No.: 06SAM32N Spare net, 155 x 100 cm, white: Art. No.: 06SAM33N Spare net, 155 x 100 cm, anthracite: Art. No.: 06SAM3NS Spare net, 180 x 120 cm, white: Art. No.: 06SAM38N Spare net hook, piece: Art. No.: 06SAM3NH



Profile	
	Front frame: Ø 50 mm
0	Cross bar, net bows: Ø 35 mm



3 Weights for mini-goals

Weights made of aluminium for bolting on. The weight can be filled on site, e.g. with quartz sand. Standard version with 2 polyamide wheels per weight.

Made of aluminuim

For mini-goals 1,20 x 0,80 m (ca. 30 kg): Art. No.: 00120A83 For mini-goals 1,80 x 1,20 m (ca. 40 kg): Art. No.: 00180A83 For mini-goals 2,40 x 1,60 m (ca. 50 kg): Art. No.: 00240A83

Made of steel

For mini-goals 1,20 x0,80 m (ca. 40 kg): Art. No.: 00120S83
For mini-goals 1,80 x1,20 m (ca. 50 kg): Art. No.: 00180S83
For mini-goals 2,40 x1,60 m (ca. 60 kg): Art. No.: 00240S83

Extra price puncture-proof tyres: Art. No.: 00RV0082







2 Foldable mini goal made of aluminium

Foldable mini football goals made of aluminium in sizes $120 \times 80 \text{ cm}$ or $180 \times 120 \text{ cm}$. The front frame of these durable goals is fully welded made of a round aluminium tube (diameter 80 mm). To fold away this goal just remove the rear crossbar (alu tube of diameter 40 mm) and fold the sides inwards (alu tube of diameter 40 mm). This makes this goal extremely convienient to store during the off play time. The net installation is easy and fast with the included net securing poles. This means no extrenal net hook system. Included in the goal is a white net. If needed, ground anchoring is available for all goals.

 120 x 80 cm:
 Art. No.: 06CHI191

 180 x 120 cm:
 Art. No.: 06CHI192

Profile	
	Front frame: Ø 80 mm
0	Cross bar, net bows: Ø 40 mm



Weights for mini-goals

Weight for mini-goals 180×120 cm, 120×80 cm and 240×160 cm, made of steel, completely filled (70 kg total weight). For additional setup, inclusive 2 puncture-proof tyres.

For mini-goals 1,20 x0,80 m (ca. 70 kg): Art. No.: 0012BS83
For mini-goals 1,80 x1,20 m (ca. 70 kg): Art. No.: 0018BS83
For mini-goals 2,40 x1,60 m (ca. 70 kg): Art. No.: 0024BS83



• Fully welded recreational goal, TÜV approved DIN / EN 749, DIN / EN 1176-1 and DIN / EN 15312

Made of high-grade aluminium profiles, TÜV approved according to DIN / EN 749. Fully welded recreational goal made of high-grade aluminium profiles. Due to its robust construction, the goal, with inner dimensions of 3 x 2 m, is almost completely vandalism-proof and so suitable for use on public playing fields or in playgrounds.

The goal frame is made from our oval profiles (115 x 100 mm) with a wall thickness of 2.5 mm. The rear wall of our recreational goal consists of fully inserted round tubes, \emptyset 42 mm, wall thickness of 3.5 mmt.

Typ A: round tubes Ø 42 mm, wall thickness 3,5 mm Typ B: round tubes Ø 30 mm, wall thickness 3,0 mm

Strut spacing 89 mm compliant with latest DIN 1176. If the playing field goals are to be used in areas where noise control is desired or prescribed, we recommend having the rear aluminium profiles filled with sand (there is an extra charge for this). These recreational goals have fittings for anchorage. In contrast to playing field goals with nets, this kind of rear wall is more or less indestructible (cutting through, bending or burning the goals is impossible) Particularly suitable for freely accessible leisure facilities, sports facilities and of course public playing fields.

Recreational goal "Type A", round tubes Ø 42 mm.

Recreational goal

 1,2 x 0,8 m:
 Art. No.: 08M10082

 1,8 x 1,2 m:
 Art. No.: 08M10081

 3 x 2 m:
 Art. No.: 08001008

 5 x 2 m:
 Art. No.: 08M10080

Recreational goal "Type B", round tubes \emptyset 30 mm

Recreational goal

3 x 2 m: Art. No.: W0805010 5 x 2 m: Art. No.: W0805011

By request for extra price:

Goal frame filled with sand for noise reduction. Ground socket, ground anchor and adapter see page 41!

Accessories:



For extra charge: Recreational goal with integrated target board



For extra charge: Recreational goal with basketball stand (mesh backboard).



For extra charge: Reacreational goal in RALcolour.



Conforms DIN / EN 15312.

Profile	
Goal frame	115 x 100 x 2,5 mm
Round tubes	Тур А: Ø 42 mm Тур В: Ø 30 mm

For an extra price recreational goal with target board

3 x 2 m: Art. No.: 08SW1008 5 x 2 m: Art. No.: 08MS1008

For an extra price recreational goal with basketball stand

 3 x 2 m, aluminium backboard:
 Art. No.: 08BB10A8

 3 x 2 m, mesh backboard:
 Art. No.: 08BB10G8

 5 x 2 m, aluminium backboard:
 Art. No.: 08MB10A8

 5 x 2 m, mesh backboard:
 Art. No.: 08MB10G8

For an extra price painted in RAL-colour

 1,2 x 0,8 m:
 Art. No.: 08RALB01

 1,8 x 1,2 m:
 Art. No.: 08RALB02

 3 x 2 m:
 Art. No.: 08RALB03

 5 x 2 m:
 Art. No.: 08RALB04





In recent years damage caused by vandalism has again been on the increase. In particular, this has affected sports and leisure facilities which are freely accessible to the public and which are not under regular supervision. What is striking in these cases is not only the extent of the damage caused, but also the creativity the vandals have employed, sometimes using heavy tools to damage pieces of equipment. For locations such as these, sporting and leisure apparatus has to be constructed from extremely robust materials. For apparatus which is firmly anchored into the ground and which should remain in place for an extended period, we would especially recommend our equipment made of galvanised steel. The material strength and the treatment of the material is especially chosen to ensure that the sports and leisure equipment can withstand the highest physical demands. Whether it is the outdoor weather conditions or vandalism - this equipment can withstand pretty much everything.

Recreational goals "Unbreakable", TÜV approved, conforms DIN / EN 15312

The goal post frames (\emptyset 6 cm), the ground frames (\emptyset 4.2 cm) and the rear wall (\emptyset 2.2 cm) are made of galvanised steel with a wall thickness of 2.8 mm. Ball protection net is inserted into the front frame and ground frames first and then welded. Strut spacing compliant with latest DIN 1174

Conforms DIN / EN 15312.



• Recreational goals "Unbreakable", TÜV approved

 500 x 200 cm, depth 80 / 100 cm:
 Art. No.: 08SAM811

 300 x 200 cm, depth 80 / 100 cm:
 Art. No.: 08SAM801

 180 x 120 cm, depth 50 / 50 cm:
 Art. No.: 08SAM802

 120 x 80 cm, depth 50 / 50 cm:
 Art. No.: 08SAM803

2 Extra price for integrated target board

For our goals with art. no. 08SAM811 and 08SAM801. Made of galvanised steel. The rear wall comes with an integrated target board. The two holes are integrated in the rear wall at different heights and have a diameter of approx. 500 mm.

Extra price: Art. No.: 08SAM8SW





3 Extra price for basketball stand, TÜV approved

For our goals with art. no. 08SAM811 and 08SAM801, made of galvanised steel. The screw-on backboard of galvanised steel (120 x 90 cm) makes the stand significantly quieter and, in compliance with TÜV regulations, it is closed off at the back. The upright post for the backboard (post dimensions 100 x 100 x 3 cm) is screwed on after the goal has been set up and, as a result of its robust screw connection, is extremely durable. The hoop is made of galvanised steel and is heat coated orange. Delivery includes the required ground anchor with holder for additional protection against tipping, a mesh backboard, a basketball ring and a 6 mm thick, galvanised chain net.

Piece: Art. No.: 08SAM8BB

• Almost indestructible target board made of galvanised steel, TÜV approved

The fitted steel profiles ensure that the target board can withstand the highest physical demands and at the same time make a good visual impression. The standard version of the target board is 2.5 x 2 metres. On request we can manufacture special sizes to suit your needs. The frame [ø 6 cm] and the rear wall (ø 2.2 cm) are made of galvanised steel with a wall thickness of 2.8 mm. The two holes are integrated in the rear wall at different heights and have a diameter of approx. 500 mm. The standard target boards come with two target holes for shooting into. On request we can change the size of these target holes and also the number and position of the holes. TÜV approved. Strut spacing 89 mm compliant with latest DIN 1176-1!

Piece: Art. No.: 06SAM2TW

We recommend:

Ground anchors for tipping over protection

If the goals have to be anchored into the ground: 4 ground anchors with screw thread for embedding in concrete, 4 stainless steel screws M16, 4 plates and construction plan.

Set: Art. No.: 00000106



Dr. Josef Hesse and Herbert Laumen (right) in june 2017.

Accidents keep occuring due to unsecured goals with counterweights.

This past year we had unfortunate injuries of players who were hit by a tipping goal. Events that can be avoided with simple measures. For the issue of anti tipping safety, our company Schäper offers numerous solutions, including goals made by other manufacturers! The alternate possibilities assure high quality and follow the safety quidelines of DIN/EN 748. This clearly assigns that the power of 1100 Newton (approx. 112 kg) must be met to create adequate anti tipping. In addition this norm for example on junior goals have a counterweight of at least 200 kg (depth 1,0 m), 125 kg (depth 1,5 m) and 100 kg (depth 2,0 m). The use of smaller counterweights surely give some safety, however it does not meet the requirements set by TÜV! Inform your selves in these pages about the alternative options on anti tipping safety. Naturally we are ready to inform you personally!

Did you know?

Did you know that all goals are labelled with the DIN/EN as well as the GUV norm? We would like to take this opportunity to get in touch with all stadiums, communities and sports facilities to label your goals free of charge, with safety directions. Even additional information and flyers of our product range will be added upon interest. Contact us!

Now free of charge: Stickers, flyers or caution and warning labels for your sports equipment available!

Play football safely. Learn how use the goals.

Should the goal be retrofitted with a counterweight, this changes the way the goal is handled. Counterweighed goals are to be moved by at least 2 persons and should not just be dropped on the ground.

Goals should be scored, not tip over!

The german accident prevention community (GUV) and in accordance to the DIN/EN are all mobile goals to be secured against tipping over!

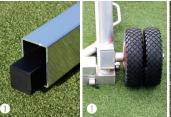
A goal with a depth (rear, lower depth of goal) of 1,0 m are 200 kg counterweight necessary, to ensure stability to compesate 1100 N as per DIN/EN! To anchor mobile goals, we recommend ground anchors with adapters or flexible single counterweights, weight cilynders, ground or spiral anchors.

Yet how much counterweight is enough?

Depending on the outlay of the goal the weight is being set, to meet the guidelines of GUV and the DIN/EN (Table below according to $T\ddot{U}V$ Nord):

Goal type	Depth	Necessary weight
Training goal	2,0 meter	100 kg
Training goal	1,5 meter	170 kg
Junior goal	2,0 meter	100 kg
Junior goal	1,5 meter	125 kg
Junior goal	1,0 meter	200 kg
Recreational goal	1,5 meter	125 kg
Recreational goal	1,0 meter	200 kg

We offer you anti tipping solutions in different weight categories. So you can decide which best suits your needs according to your goal's depth. We also have counterweighs which you can fill at your field, for all types of goal manufactuers.





INFO

Our weight solutions are available in two different versions:

- Counter weight filled with steel available with wheels
- 2 Counter weight to be filled lockally, e.g. with quarz sand.

Important notice: The usage of weighed goals must be done in such way, to avoid accidents. Request our usage guide for weight goals! All informations are available online under: www.torsicherung.de!





High-quality ground socket, with a lid chamber on top and an attached lid. The lid on this ground socket can be coated on site with the local running track surface so that the closed ground socket fits perfectly into the optical appearance. When the sports facility is set up, the two-section lid fits perfectly inside the ground socket and can be stored there simply and quickly. With extra large lid chamber for high coatings. On request and for an extra charge, the ground socket comes with a locking lid.

Ground socket:

Art. No.: 00SH2005

2 Ground sockets Standard

Basic, good-value ground socket, made completely from aluminium, with removable aluminium lid.

Ground socket: Art. No.: 00HN2001

Ground socket adapter

For extending the goal posts to be installed in ground sockets.

Piece:

Art. No.: 00AB2014

Expanding anchor with holder and ground socket with frame, TÜV approved

Same as art. no. 00000076. In this model, the socket is fitted with a coatable frame which can be covered with artificial grass or artificial track surface:

A: Husk without frame: Art. No.: 00000076
B: Husk with frame: Art. No.: 00000761



INFO

Caution - danger of tipping!

The GUV (local accident prevention federations) and DIN/EN regulations state that movable goals must be secured against tipping.

* This goal safety serves in out opinion, only as an antil-slip fastening. Only limited anti tipping safty provided!





Ground anchors

If the goals have to be anchored into the ground: 4 ground anchors with screw thread for embedding in concrete, 4 stainless steel screws M16, 4 plates and construction plan.

Set: Art. No.: 00000106

6 Shear connector / ground anchor

Shear connector / ground anchor with inlay thread, bolt screw, grommet, fuse and installation notes. 1 set = 4 pieces per goal required..

Set:

Art. No.: 00VA4106

Ground nails

For multipurpose flexibility on grass surfaces. 4 ground nails, 400 mm long, for hammering in and 1 lever to pull out the nails.. Please note the reference below!

Set: Art. No.: 00000070

Spiral anchor "Standard"*

Basic spiral anchor made of steel, galvanised. 4 per goal required. Set of 4. Please note the reference below!

Set: Art. No.: 00000067

INFO

The best protection against tipping are ground anchors which are firmly anchored into the ground and which the football goals are then inserted into (with adapters on the posts). If the goals have to remain mobile or if it is not possible to install ground sockets, we recommend our various solutions with weights. In order to select the correct weights, please refer to the weight sizes demanded by TÜV and GUV (these depend on the ground depth / depth of the goals). If you have any questions, please get in touch and ask for a free on site consultation.

WEIGHT "2 IN 1", VERSION 2017







Every year again there were cases of goals tipping over and causing injuries to some of the players during games. These are situations which could have been prevented by taking the correct measures. The various safety features we offer at Schäper guarantee a high level of anti-tipping protection and comply with the DIN/EN 748 regulations. These regulations state that any anti-tipping system must be able to withstand a force of 1100 Newton (approx. 112 kg). Accordingly, for junior goals for example, an anti-tip weight of 200 kg (1 m depth), 125 kg (1.5 m depth) and 100 kg (2 m depth) are required.

However, what is the good of having weights if they are not used at the location?

How can a goal be described as "portable", if it comes with additional weights?

Our answer to these questions: The mobile weight '2 in 1 - A'.

The mobile weight '2 in 1 - A' is bolted onto existing goals and can be filled on site according to TÜV requirements. In contrast to other existing weight systems, this weight is not only connected firmly to the goal, it can also be easily moved along with the goal lengthwise.

THE ADVANTAGES AT A GLANCE!

- The weight is fixed on to the goal (and consequently must always be used when the goal is in use).
- The goal can easily be moved along with the weight

Mobile weight "2 in 1 - A" for training, junior and small field goals

Made of galvanized steel. 4 no flat wheels. The goal is movable with the counter weight, length and widthwise.

- 1. The weight is fixed on to the goal (and consequently must always be used when the goal is in use).
- 2. The goal can easily be moved along with the weight (lengthwise and so also suitable for small entrance gates).

For filling on side:

For training goals: up to 200 kg Art. No.: 06321S40
For junior goals: up to 200 kg Art. No.: 07321S40
For small field goals: up to 200 kg Art. No.: 08321S40

Important advice:

During storage the goals must be locket to avoid unauthorized moving or use. For more information please consult our guidlines in the safety section of this catalogue!











Weights made of galvanised steel for placing on the ground. This type of weight is available in both movable and stationary versions. Each weight can be filled on site with quartz sand up to 100 kg. The front side can be totally removed so that the weight can be filled within just a few minutes. The transport rollers are extra wide to prevent the movable weights sinking too deeply into damp ground

Can be filled up to 100 kg

 Mobile:
 Art. No.: 00001S40

 Foam-filled pneumatic tyres:
 Art. No.: 00RV0082

 Stationary:
 Art. No.: 00001S41

 Can be filled up to 70 kg or 75 kg
 Mobile[75 kg]:

 Mobile[75 kg]:
 Art. No.: 00000S40

 Foam-filled pneumatic tyres:
 Art. No.: 00RV0082

 Stationary (70 kg):
 Art. No.: 00000S41

2 Counterweight of aluminium for filling

The mobile weight of aluminium must be filled locally (e.g. with quarz sand) with up to 70 kg.

Piece: Art. No.: 00HE0040

Weights for mini-goals

Weights made of aluminium for bolting on. The weight can be filled on site, e.g. with quartz sand.

Standard version with 2 polyamide wheels per weight.

Made of aluminium

For mini-goal 1,20 x 0,80 m (ca. 30 kg): For mini-goal 1,80 x 1,20 m (ca. 40 kg): For mini-goal 2,40 x 1,60 m (ca. 50 kg):	Art. No.: 00120A83 Art. No.: 00180A83 Art. No.: 00240A83
Made of steel For mini-goal 1,20 x0,80 m (ca. 40 kg): For mini-goal 1,80 x1,20 m (ca. 50 kg): For mini-goal 2,40 x1,60 m (ca. 60 kg):	Art. No.: 00120583 Art. No.: 00180583 Art. No.: 00240583
For extra price puncture-proof tyres:	Art. No.: 00RV0082





4 Weights for mini-goals, already filled

Made of steel, already filled (70 kg total weight). For screw on later, inclusive 2 puncture-proof tyres.

For mini-goal 1,20 x0,80 m (ca. 70 kg): Art. No.: 0012B0S83
For mini-goal 1,80 x1,20 m (ca. 70 kg): Art. No.: 0018B0S83
For mini-goal 2,40 x1,60 m (ca. 70 kg): Art. No.: 0024B0S83

6 Mobile weights of galvanised steel

To be filled with quarz sand and to be bolted on the training goals [06SAM186 / 06SAM187]. The weigth is to be filled, e.d. with quarz sand, to a total weight of approx. 130 kg. 2 air filled tyres (no flat and with foam) lengthwise moveble.

Piece: Art. No.: 06SAMS83

To be filled with quarz sand and to be bolted on the junior goals [07SAM181 / 07SAM182 / 07SAM183]. The weigth is to be filled, e.d. with quarz sand, to a total weigth of approx. 100 kg. 2 air filled tyres [no flat and with foam] lengthwise moveable.

Piece: Art. No.: 07SAMS83

To be filled with quarz sand and to be bolted on the recreational goals $[06SAM180/\ 06SAM184/\ 06SAM185]$. The weigth is to be filled, e.d. with quarz sand, to a total weigth of arox. 60 kg. 2 air filled tyres (no flat and with foam) lengthwise moveble.

Piece: Art. No.: 08SAMS83

Can be filled with quartz sand and bolted onto the handball goals. The weight can be filled on site, e.g. with quartz sand, up to a total weight of 60 kg. 2 pneumatic tyres (puncture-proof), can move sideways.

Piece: Art. No.: 08SAHS83

Please note: These weight sizes do not comply with the TÜV and GUV requirement. Consequently they are not defined as preventing tipping but as reducing the risk of tipping.

1 Transport cart for goals with weights

These aluminium transport carts make it easy and convenient to move goals with weights attached in any direction. Can also be used for other equipment. To ensure goals are transported safely we recommend using two transport carts.

Piece: Art. No.: 0000W771

INF0

Please note our instructions concerning the weights required according to TÜV guidelines. (see page 40!)

5 Integated counter weights for new football goals by Schäper

The counter weights are intergrated into the ground frame during the goals construction and meet the saftey standartds pf DIN/EN (TÜV)* and GuV ("Gemeinde-Unfall-Verbänden"). The regular moving (along the width) weighted goals, we deliver these with welded wheel mountings and no flat wheels. The product number can be seen in the chart below. Please note the ground sockets form!

For extra price available:

Double tyres, goal can move sideways

On surcharge we can offer the counterweight system mobile (2 wheels per side). These twin tyres avoid sacking in soft grounds. For goals with intergrated counterweight.

Art.-No. 00RADIN2

Fourfold tyres, goal can move lengthwise

On surcharge we can build all below mentioned solutions "per legthwise" mobile goals. This helps mobility of goals through narrow gateways. NEW: with 2 additional support wheels! For goals with intergrated counterweights.

Art.-No. 00RAD777









Standard: Single tyre, can move sideways

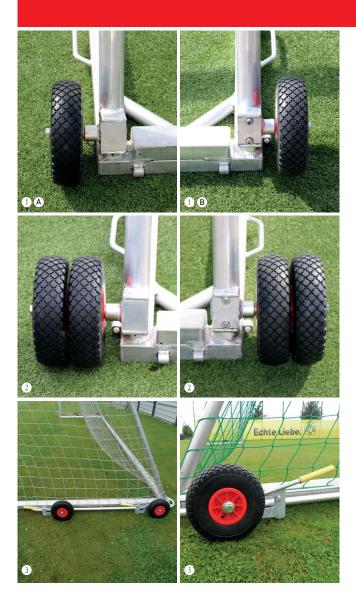
For extra charge: Double tyres, can move sideways

For extra charge: four tyres, can move lengthwise

FOR NEW GOALS (Weights inside the base frame)

			For goals with rectangular ground frame		For goals with oval ground frame	
For goals	Depth	Weight*	Art. No.	Detail weight	Art. No.	Detail weight
Training goals (7,32 x 2,44 m)	1,5 m	170 kg 2-tyres	06RIR170	TUYNORGES	06RIO170	TUVARGES
	2,0 m	100 kg 1-tyre	06RIR100	TUYNORGES	06RIO100	TUVICEGES
Junior goals (5,00 x 2,00 m)	1,0 m	200 kg 2-tyres	07RIR200	TOWNS	07RIO200	TOWNS
	1,5 m	125 kg 1-tyre	07RIR125	TOWNS	07RIO125	TOVANOSES
	2,0 m	100 kg 1-tyre	07RIR100	TOVANGES	07RIO100	TOVANGES
Small field goals Recreational goal (3,00 x 2,00 m)	1,0 m	200 kg 2-tyres	08RIR200	TOVANGES	08RIO200	TOVANGES
	1,5 m	125 kg 1-tyre	08RIR125	TUVNOS	08RI0125	
	2,0 m	100 kg 1-tyre	08RIR100		08RIO100	TIV MORD

^{*}Weight disclosures are $T\ddot{U}V$ approved - report on request!





Our movable goals are also manufactured in a version with welded on wheels. For existing goals we also offer an add-on kit which can be screwed on.

♦ Welded on wheels:
Art. No.: 00RAD772
⑤ Screw on wheels, add-on kit:
Art. No.: 00RAD773

2 Surcharge twin wheels

Upon surcharge, we can equip the existing single wheel set with twin wheel set per side. These twin wheels avoid the scaking into soft grounds

Extra price: Art.-No. 00RADIN2

Wheels for retrofitting

Wheels for retrofitting, moveable trianing, junior and recreational goals. Per set you recieve the wheel construction (galvanised steel base), to be mounted onto the goals side ground frame. By pressing on the lever, the goal gets lifted onto the wheel's base ready to roll away. Pulling back the lever, the goal sits back on its frame. Also applicable for existing goals with counter weights.

Set: Art. No.: 00RAD100









Transport roller for junior football goals

Light and manoeuverable transport roller which can be hooked onto the carrying handles on our junior football goals, art. no. 07010071, 07010072 and 07010073.

Piece: Art. No.: 07000077

Transport carts for our training and junior football goals

Can also be used for other equipment. To increase its versatility, the transport cart has been designed so that the width can be adjusted. 360° wheels allow the goals to be moved around easily. For transporting goals such as our training or junior football goals easily, we recommend using two transport carts.

Piece: Art. No.: 00000771

1 Transport cart for goals with weights

These aluminium transport carts make it easy and convenient to move goals with weights attached in any direction. Can also be used for other equipment. To ensure goals are transported safely we recommend using two transport carts.

Piece: Art. No.: 0000W771

INFO

Our transport carts can be manufactured to suit the local conditions or according to your specific requirements in many variants and for every sort of sports equipment.







1 Transport cart "Easy Lift" for weighted goals.

Goal cart made of galvanized steel with an hydraulic assistance. The set comes with two goal carts, one for each side of the goal connected (1 set connection module included). Lifting is simple and quickly without any "spine effort", by using the hydraulic assistance. The turning wheels make the rolling possible in any direction. By releasing the hydraulic pressure, the goal can be safely set back at its intended position. There is no need to tip over, or lift the goal into the cart.In addition, the low lift (hydraulic up to aprox. 15 cm) any injury is avoided. The Easy Lift cart set allows the mobility of a weighed goal by just one person (however we advise always to have 2 persons). See our usage video today!

Transport cart "Easy Lift" Art. No.: 0000W772

Additional set "Fastening adapter" for more goals

Set per goal: Art. No.: 0000W773

Safety guidelines for weighed goals.

All mobile golas must be secured againts tipping over! Sports associations are increasingly following the guidelines of $T\ddot{U}V$ and GuV. This establishes alternative solutions. These are , permanent weights which assures that the goal will always be connected to its counter weight. .

This brings 2 cons. For one, the goal has become very heavy and dangerous when not used in a safe manner. Secondly, the goals may suffer damage when not used in a safe manner. This leads to new guidelines in how to use a goal safely!

We will briefly explain a few easy steps to avoid injuries or damages, and always have a pleasant experience with your sports equipment!*



Always move your goals with two persons!



Grab the goal post as well as the grip and lift the goal gently backwards.



Now grab the handle with both hands.



Move your one hand back to the net support pole and balance the goals weight.



No hold on to the goal wiht both hans from the net support pole, again balancing the weight.



Change the lifting positionkeeping balance



Let the goal sit in position as seen in steps 6



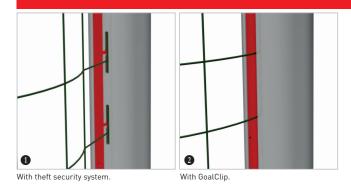
From the net pole, to the grip and on to the post.

Please always follow the safety advice!

- » Goals not in use, always secure from unauthorized use!
- » Beware to avoid any danger zones!
- » Goals are only to be stored and used at an upright setup!

+++ ATTENTION! +++ ATTENTION! +++ ATTENTION! +++

- » Goals are always to be transported wiht 2 persons!
- » Always make sure to keep your feet clear from under the goals.
- » During moving a goal, there musn't be anyone standing in front or behind the goal! Danger of tipping over!
- » The goal is to be lifted and let down slowly. Inform all users how to go about any goal use! High risk of injury derives from goals "dropping" onto the ground, as well as possible damage of the goal.
- » During storage, goals must be secured against unauthorised use or moving.



1 Theft security system for goals with integrated net support

The aluminium theft security system fits precisely into the groove of the integrated net hooks, so the net is additionally protected from being removed or stolen. With vertical goal posts or crossbars, the theft security system is simply fitted into the groove in the integrated net hooks and fixed by grub screws. Advantage: the net is protected against theft!

For training goals / large fiel goals Type 1 (7,32 x 2,44 m)

For vertical goal posts in natural alu silver: Art. No.: 26002006
For vertical goal posts painted white: Art. No.: 260W2006
For crossbars in natural aluminium silver: Art. No.: 260W2006
For crossbars painted white: Art. No.: 26WQ2006

For large field goals Type 2

For goals with net rods, Set, Alu blank: Art. No.: 06DIFB20 For goals with net bows: Art. No.: 06DIFBB2

For junior goals (5,00 x 2,00 m)

For vertical goal posts in natural alu silver: Art. No.: 27002006
For vertical goal posts painted white: Art. No.: 270W2006
For crossbars in natural aluminium silver: Art. No.: 270W2006
For crossbars painted white: Art. No.: 27WQ2006

For junior goals Type 2

Junior goals with net rods, set, Alu blank: Art. No.: 07DIFB20 Junior goals with net bows, set, Alu blank: Art. No.: 07DIFBB2

For small field goals $(3,00 \times 2,00 \text{ m})$

For vertical goal posts in natural alu silver: Art. No.: 28B02006 For crossbars in natural aluminium silver: Art. No.: 28B02061

For beach football goals $(5,50 \times 2,20 \text{ m})$ with net rods

Set, natural alu silver

For vertical goal posts in natural alu silver:
Art. No.: 27DIBS20
Art. No.: 27BE2006
For crossbars in natural aluminium silver:
Art. No.: 27BE2061
For vertical goal posts painted yellow:
Art. No.: 27BG2006
For crossbars painted yellow:
Art. No.: 27BG2061

For beach football goals $(5,50 \times 2,20 \text{ m})$ with net bows

Set, natural alu silver Art. No.: 07DIBSB2

@ GoalClip for Tgoals with plastic net hooks

Expansion set for goals with plastic net hooks. GoalClip substitutes the plastic net hooks and allows an internal, net hanging alternative. Alu blank.

For large field goals Type 1 (7,32 x 2,44 m), Set: Art. No.: 06GCFB20

For large field goals Type 2 with net rods, set: Art. No.: 06GCFB20

For large field goals Type 2 with net bows, set: Art. No.: 06GCFBB2

For training goals (7,32 x 2,44 m), set:

Art. No.: 06GCFB20

For junior goals (5,00 x 2,00 m), set:
For junior goals Type 2 with net rods, set:
For junior goals Type 2 with net bows, set:

Art. No.: 07GCFU20
Art. No.: 07GCFUB2

For small field goals (3,00 x 2,00 m), Set:

Art. No.: 08GCFU20

For beach football goals (5,50 x 2,20 m)

For beach football goals with net rods, set: Art. No.: 070NB204 For beach football goals with net bows, set: Art. No.: 07GCBSB2









For extra price lockable

3 Steel cable to secure the net for training goals

Plastic coated steel cable on the ground frame for securing the net. Incl. button head and threaded terminal (with nut and washer). Set for 1 goal.

For training goals (7,32 x 2,44 m) For goals with a depth of 2 m: Art. No.: 06S00378 For goals with a depth of 1.5 m: Art. No.: 06S00278 For junior goals (5,00 x 2,00 m) For goals with a depth of 2 m: Art. No.: 07S00378 For goals with a depth of 1,5 m: Art. No.: 07S00278 For goals with a depth of 1 m: Art. No.: 07S00178 For small field goals (3,00 x 2,00 m) Art. No.: 08S00378 For goals with a depth of 2 m: For goals with a depth of 1,5 m: Art. No.: 08S00278 Art. No.: 08S00178 For goals with a depth of 1 m:

4 Rod system for securing the net for training goals

On the ground frame of our training goals, rings are welded approx. 90 cm apart so that the net can be secured using the cable supplied. With our rod system, instead of the cable, an aluminium rod of exactly the right size is inserted through the rings to secure the net and, on request, fixed with a lock (not included). The net can be quickly and evenly secured via the perfectly-fitting aluminium rod. Nets cannot be tightened or pulled or removed by unauthorised persons, the rods are fixed with integrated grub screws and, on request, with a lock.

For training goals (7,32 x 2,44 m) For goals with a depth of 2 m: For goals with a depth of 1,5 m:	Art. No.: 06000378 Art. No.: 06000278
For junior goals (5,00 x 2,00 m) For goals with a depth of 2 m: For goals with a depth of 1,5 m: For goals with a depth of 1 m:	Art. No.: 07000378 Art. No.: 07000278 Art. No.: 07000178
For small field goals (3,00 x 2,00 m) For goals with a depth of 2 m: For goals with a depth of 1,5 m: For goals with a depth of 1 m:	Art. No.: 08000378 Art. No.: 08000278 Art. No.: 08000178

INF

Steel cable and rod systems are also available for other depths. Take advantage of our flexibility and ask for consultation.

We recommend a steel cable for securing the net.

- Low-noise, can be retightened, flexible (cannot be bent out of shape).

Goal nets for football goals $7,32 \times 2,44 \text{ m}$, PP, high-strength, knotless

knotles	S			
Thick 4 mm 4 mm 4 mm 4 mm 4 mm 4 mm 4 mm	Net depth 80/150 cm 80/150 cm 80/150 cm 80/150 cm 80/150 cm 80/150 cm 80/150 cm	Colour green white black green/white blue/white black/white red/white	ArtNo. 060G0212 060W0212 060S0212 060GW212 060BW212 060SW212 060SW212	
4 mm 4 mm 4 mm 4 mm 4 mm 4 mm 4 mm 4 mm	80/200 cm 80/200 cm 80/200 cm 80/200 cm 80/200 cm 80/200 cm 80/200 cm 80/200 cm 80/200 cm	green white blue yellow black red green/white blue/white black/white red/white	060G2121 060W2121 060B2121 06GE2121 060S2121 060R2121 06GW2121 06BW2121 06SW2121 06RW2121	
4 mm 4 mm 4 mm 4 mm 4 mm 4 mm	200/200 cm 200/200 cm 200/200 cm 200/200 cm 200/200 cm 200/200 cm	green white green/white blue/white black/white red/white	060G2131 060W2131 06GW2131 06BW2131 06SW2131 06RW2131	14 (14 (14 (14 (14 (14 (14 (14 (14 (14 (



Knottes	iS			
Thick	Net depth	Colour	ArtNo.	
3 mm	80/100 cm	green	06SAM191	
4 mm	100/100 cm	green	070G1091	
4 mm	100/100 cm	white	070W1091	
4 mm	100/100 cm	blue	070B1091	
4 mm	100/100 cm	yellow	07GE1091	390
4 mm	100/100 cm	green/white	07GW1091	
4 mm	100/100 cm	blue/white	07BW1091	
4 mm	100/100 cm	black/white	07SW1091	
4 mm	100/100 cm	red/white	07RW1091	
	,			Omm
4 mm	80/150 cm	green	070G1092	
4 mm	80/150 cm	white	070W1092	
4 mm	80/150 cm	blue	070B1092	
4 mm	80/150 cm	yellow	07GE1092	
4 mm	80/150 cm	green/white	07GW1092	
4 mm	80/150 cm	blue/white	07BW1092	
4 mm	80/150 cm	black/white	07SW1092	n n
4 mm	80/150 cm	red/white	07RW1092	
-				
4 mm	90/200 cm	green	070G1093	100 m
4 mm	90/200 cm	white	070W1093	× ×
4 mm	90/200 cm	blue	070B1093	
4 mm	90/200 cm	yellow	07GE1093	
4 mm	90/200 cm	green/white	07GW1093	
4 mm	90/200 cm	blue/white	07BW1093	
4 mm	90/200 cm	black/white	07SW1093	
4 mm	90/200 cm	red/white	07RW1093	

Goal nets for small file goals $3,00 \times 2,00 \text{ m}$, made of PP, high-strength, knotless

Suchgui	, KIIUIIESS			
Thick	Net depth	Colour	ArtNo.	
4 mm	80/100 cm	green	0800G111	
4 mm	80/100 cm	white	0800W112	
4 mm	80/150 cm	green	0815G111	
4 mm	80/150 cm	white	0815W112	
4 mm	90/200 cm	green	0820G111	
4 mm	90/200 cm	white	0820W112	

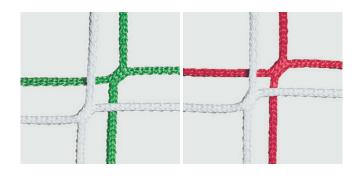








Goal nets are available in different mesh sizes, material thickness, depth and colours! Also special models are no problem for us, get in contact with us!



High-quality goal nets made from 4 mm, PP, high-strength, knotless. Our nets are manufactured in various dimensions (upper or lower net depth) and, according to customer requests, in different colours (and colour combinations). The standard net is manufactured with a square mesh.



With our two-colour nets, the colours run diagonally.

Nets with hexagonal mesh also available. Standard nets available immediately. If a club logo is to be printed on the net, we recommend using a net with smaller mesh dimensions so it can be better recognised. We are happy to provide you with any further help. Please feel free to contact us!

INFO

The upper corners of our nets are marked in colour with a band. Ropes are integrated at the top for fixing between the net hangers. Ropes for fixing the net to the ground frames are included. We recommend a net strength of 4 mm. 3 mm or 5 mm nets by request.



1 Pendulum header unit with fittings on one side, TÜV approved

The pendulum is manufactured completely from aluminium profiles. Posts and bar support in aluminium, oval profiles $120 \times 100 \times 2.5$ mm. The pendulum ropes are open and go through welded-on rings. The height of the ball can be set using a handle (see illustration). In the external rope guide, the pendulum ropes go through aluminium tubes.

The height of the ball can be set using a crank handle. The crank mechanism box can be locked. Standard size: Height: 5 m, depth: 2.5 m. Delivery includes 1 ball and rope. TÜV approved. Without sockets.

Internal rope guide: Art.-No.: 06000217
External rope guide (no image): Art.-No.: 06000216



② Basic pendulum header unit with fittings on one side, (no image) TÜV approved

Overhang 2.50 m. Posts and bar support in aluminium, posts in oval profiles $120 \times 100 \times 2.5$ mm. Bar support made of rectangular profile $80 \times 80 \times 2.5$ mm. Height 5.00 m, support screwed on. External or internal rope guide, incl. ground socket system (insertion depth 40 cm), rope and ball. TÜV approved.

External rope guide: Art.-No.: W6600215
Internal rope guide Art.-No.: W0600215



3 Ground socket for pendulum header unit with fittings on one side

To cement in for our pendulum header unit with fittings on one side.

Standard:
Art. No.: 00HN2001

Special:
Art. No.: 00SH2005



4 Distance holder, upgrade set.

The upgrade set can easily and conveniently be installed on to the existing pendelum. This allows further balls to be mounted onto one pendelum. The ball is simply thrown over the pendelum and afixed. That allows the pendelum to be used even when the inner ropes, that are possibly defective. 1 Set = 4 Pcs.

Set (1 set = 4 pieces): Art. No.: 060AH217



5 Pendulum header unit with fittings on both sides, TÜV approved

Made completely from aluminium profiles. Posts and bar support in aluminium, upright posts made of oval profiles $120 \times 100 \times 2.5$ mm. Bar supports made of rectangular profiles, $75 \times 50 \times 3$ mm. The pendulum ropes are fed through aluminium tubes to protect them from vandalism. In addition, the tubes provide extra stability. The height of the ball can be set using a crank handle. The crank mechanism box can be locked. In the external rope guide, the ropes are open and go through welded-on rings. The height of the rope can be set using a handle. Standard size: Height 5.00 m, depth: 2.5 m per side, delivery includes 2 balls, rope and crank handle TÜV approved. Without sockets.

Internal rope guide: Art. No.: 06000214
External rope guide (no image): Art. No.: 06000215



6 Double-sided base for the pendulum header unit with fittings on both sides

Base for the pendulum header unit for embedding in concrete, Art. no. 06000214 and 06000215. The base height above ground is approx. 120 cm. The pendulum can be folded to one side via the double-sided base.

Art. No.: 06SF0214

① Double-sided base for the pendulum header unit with fittings on both sides, (no image), TÜV approved

Overhang 2.5 m on each side. Posts and bar support in aluminium, posts made of oval profiles $120 \times 100 \times 2.5$ mm. Bar support made of square profile $80 \times 80 \times 2.5$ mm. Height 5.00 m, support screwed on. Internal rope guide, lockable rope box, incl. ground socket system (insertion depth 40 cm), rope and ball. TÜV approved.

Internal rope guide: Art.-No.: W0600200 External rope guide: Art.-No.: W6600200



INFO

We can manufacture pendulum header units customized for your personal conditions for e.g. as a tournable variant!

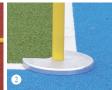
ACCESSORIES & FOOTBALL TRAINING TOOLS



Snap-lid ground socket



Special ground socket



Aluminium base plate



Rubber base plate





Corner flag sticks with pivoted joint

Basic linesman flag







Corner flag 2-tone Corner flag printed

Oround socket

Art. No.: 0600218H PVC snap-lid ground socket: Special ground socket: Art. No.: 00SH2004 Art. No.: 0600218E Plastic insert for special ground socket:

When the special ground socket is used, the plastic insert must also be used. This serves as a dirt trap and as an adapter for taking out the corner flag stick.

2 Base plate

Art. No.: 060218AF Aluminium base plate: Rubber base plate: Art. No.: 060218GF

3 Polyethylene corner flag sticks

Corner flag sticks, yellow: Art. No.: 0600218S Corner flag sticks, white: Art. No.: 060W218S Corner flag sticks with pivoted joint, yellow: Art. No.: 06GK218S Corner flag sticks with pivoted joint, white: Art. No.: 060K218S

4 Corner flags

Corner flag, yellow: Art. No.: 0600218T Corner flag, red: Art. No.: 060R218T Art. No.: 060218T2 Corner flag, 2-tone: Corner flag, white with logo print: Art. No.: 060218TL

Art. No.: 06000219 Basic linesmens flag:

6 5-man free kick dummy set

Free kick dummy set with 5 ABS plastic figures with 2 steel inserts. The individual figures (1.75 m) are fitted with a spring joint which can be inserted into the grass. The dummies can be used single of combined with others on the cart (robust steel construction, easy assembly of the dummies).

5-man free kick dummy set: Art. No.: 06023391 5-man free kick dummy set, incl. dummy cart: Art. No.: 06W23391

Ball trainer "Pro Steel Rebounder"

Versatile training device for indoor and outdoor areas for developing a feeling for the ball. The highly taut net makes the ball rebound at a high speed and consequently is ideal for goalkeeper training, but also shooting and passing exercises..

Piece: Art. No.: 06AR6000

Set of marker cones

Set of 50, 5 colors, 10 pieces each color.

Art. No.: 06VSC002 Set:



Stand-up hurdles

Set of 4. Stable but light hurdles (30, 40, 50 and 60 cm) for a wide variety of training exercises. An optimal rhythm is guaranteed as the hurdles return to an upright position by themselves.

Set: Art. No.: 06AH922X

Coordination ladder

Coloured rungs on a black nylon belt, in a carrying bag.

Different styles.

Length 4 m: Art. No.: 06AL010A Length 8 m: Art. No.: 06AL008A Y-shape, ca. 3 x 3,80 m: Art. No.: 060WH010 Set of 4 elements á 4 m: Art. No.: 060WH044 Art. No.: 060WH049 Set of 4 elements á 9 m:

Aluminium break storage cart

This extremely high-quality storage cart for breaks is made completely from aluminium. The doors and roof are made from shock and impact resistant Macrolon. The side sections are constructed so that they can be swivelled to the side. The doors themselves also include shelves where material can be stored. This is where the smallest parts, which could be taken out through the open bars for example, can be stored. The number of shelves can vary to suit your needs please get in touch with us.

Art. No.: 06BWA000 Piece:

Basic break storage cart, made of steel

Basic break storage cart made of galvanised steel. The standard cart has 6 shelves for storing balls. The cart is constructed so that balls cannot be taken out from outside. Standard size approx. 135 x 67 x 187 cm. The cart can be locked.

Art. No.: 06BWA001 Piece:

(B) High-quality break storage cart, made of steel

High-quality break storage cart made of galvanised steel. The standard cart has 4 shelves for storing balls and other equipment. The cart is enclosed by bar grid mats all around. Standard size approx. 150×62 x 147 cm. The cart can be locked.

Art. No.: 06BWA002 Piece:





1 Mobile free kick barrier

Meeting your expectations, comes this equipment aluminium profile made of a pipe (33 x 3 mm) or a rectangle profile (75 x 50 mm) . For storage, the lower part can be folded or removed (upon request). Even the number of the figures is customly ordered. The standard comes with 5 figures. Optional are less and or more figures possible. Ask us for an offer, which we can happily send to you with a construction drawing.

Mobile free kick barrier: Art. No.: 06ING351



Storage box

Designed for your needs depending on usage, location and need, the storage box is constructed fully of aluminium. This is not just any storage box. This is customer oriented and customly made to meet 100% the use oriented intentions. This ensures that the stored equipment and accessories are well taken care of even for transportations. Contact us for an offer and information. We are happy to help you!

- For all equipment and accessories applicable.
- No size limitations.
- Inner accessories as eg. hooks or fastenings, customized to your needs.
- Optional with lock.
- Open bottom for ventilations or completely shut and sealed.
- Mobile or stationary.







3 Mobile multifunction ball impact barrier.

Our mobile multifunction ball impact barrier (in short MMB Football-trainer) was developed in association with trainers. The MMB is especially practical for game and professional technical skills training of kids, junior players and first league football players. The light construction and easy handling of the MMB, serves as a multifunctional tool. Above all the custom set up for alternate angles for impact and rebound effect, in diverse training courts. Optional accessories allow a wide spektrum of alternative training methods.

The advantages of MMB

- Mobile, variable and individually usable!
- Sturdy construction, easy usage!
- New type action space and dimension for direct practice!
- Large spectrum of possible practice and training forms!
- Promotes technical building for players at any stage!
- Combines fun with high end performance practice!

The MMB Footballtrainer is made of high quality aluminium profile, in order to obtain high durability from the whole construction of the unit. For storage, the MMB is easily folded away and rolled into storage. This makes it simple to move and takes up minimal storage.

Accessories such as header pedelum or basketball setup possible on request.

Technical details:

- Base frame of aluminium.
- Length of the 3 impact wings, model MMB-Senior, 3,75 m each.
- Length of the 3 impact wings, model MMB-Junior, j 2,50 m each.
- Height of the impact wings 0,43 m.
- Weight approx. 80 kg (MMB-Senior) and 60 kg (MMB-Junior).
- Foldable / transportable.
- Removable ball tray.

In accordance to the later usage territory, the MMB is made in two versions. One as MMB "Senior" (Wing length aprox. 3,75 m) and and another - especially for the junior sector - as MMB "Junior" (Wing length 2,50 m).

Coordination trainer "Junior": Art. No.: 06K00R11
Coordination trainer "Senior": Art. No.: 06K00R12





1 Free-standing target board kits

Target board kit made of weatherproof multiplex laminates. The frame for this target board is made of high-grade aluminium profiles (75 x 50 mm). The target board can be dismantled into its individual parts in a few moments which makes it easy to store and transport. In the standard version the target board has two target holes with a diameter of 500 mm (on request also available with four or more holes).

Target board consists of:

- 4 individual parts: 1.76 x 1.01 m
- weight of each section approx. 38 kg
- 2 individual 40 kg weights
- screws, tool.

Football target board: Art. No.: 06TW0082

Almost indestructible target board made of galvanised steel, TÜV approved

The fitted steel profiles ensure that the target board can withstand the highest physical demands and at the same time make a good visual impression. The standard version of the target board is 2.5 x 2 metres. On request we can manufacture special sizes to suit your needs. The frame (ø 6 cm) and the rear wall (ø 2.2 cm) are made of galvanised steel with a wall thickness of 2.8 mm. The two holes are integrated in the rear wall at different heights and have a diameter of approx. 500 mm. The standard target boards come with two target holes for shooting into. On request we can change the size of these target holes and also the number and position of the holes. TÜV approved.

Football target board: Art. No.: 06SAM2TW



INFO

Football target boards can be custom made, according to your conditions, get in contact to us!



Art.-No.: 06TW0080

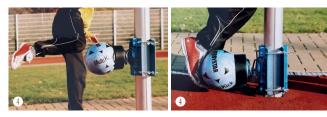


Art.-No.: 06TW0081

2 Football target boards

Our football target boards come in a high-grade aluminium frame which guarantees extreme stability and durability. In the standard version, the various target boards have two target holes with a diameter of 500 mm. Our target boards are available with a suitable base (freestanding) or with ground sockets. Depending on customer requirements and local conditions we can manufacture target boards from weatherproof multiplex laminates or top-quality solid wood. Our target boards come in many variants and sizes, for example ones which can be dismantled or others with advertising on them.

Football target boards Multiplex laminates: Art.-No.: 06TW0080 Football target boards solid wood boards: Art.-No.: 06TW0081

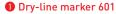


A Ball spring

The ball spring can be used to train "laces kick" and "inside kick" with both feet. The module is height adjustable for "hip twist" and "fictive header". The use of ball spring is equivalent to that of the Boxer's punchbag training. The trainer can hereby clearely recognise movement mistakes and improve the player's ability and kinetic.

Piece: Art. No.: 06BF2000





The dry-line marker 601 with a round brush stands out thanks to its complete fully metal construction (waterproof powder coating, galvanised container) made of robust steel tubing. The container has a capacity of approx. 40 litres. The line width can be set between 50 and 120 mm (adjustable via a lever). Four large air-filled balloon tyres $(260 \times 85 \text{ mm})$. (While stocks lasts)

Piece: Art. No.: 06002264

2 Dry-line marker 850

The dry-line marker 850 with an adjustable scatter sieve stands out thanks to its complete fully metal construction (waterproof, galvanised) made of robust steel tubing. The container has a capacity of approx. 50 litres. The spread width can be set between 50 and 120 mm. Four large air-filled balloon tyres (260 x 85 mm). The scatter sieve can also be adjusted from rough to fine so that different kinds of material can be used or the amount of material can be regulated. (While stocks lasts)

Piece: Art. No.: 06002204

3 Sports ground marking powder (no image)

Made from natural chalk. The careful preparation (drying and milling) ensures that the product is not caustic. Natural calcium carbonate, no caustic lime, no risk of caustic burns. Contents: 25 kg. (Wh 25 kg:

Art. No.: 06002206

4 PLiFiX measuring aid for sports ground marking, set of 25

Synthetic grass implants for marking the corner points of your sports ground marking. You can draw out the lines quickly with the help of just a rope, without having to measure out the playing field again season after season. This means that the dimensions of the playing field are always exact and in line with the regulations. You require at least 25 PLiFiX to mark out the position of the 18 points where the lines intersect, the centre spot and the penalty spot on a football field. The red and blue PLiFiX markings are meant to be used to permanently mark the positions of lawn sprinklers, power sockets, water connections, etc. Less conspicuous than the white or yellow markings, they can be seen from a tractor but not from the stands. Incl. insertion tool.

PLiFiX, set of 25 piece, incl. insertion tool, white: Art. No.: 06PLI025 PLiFiX, set of 25 piece, incl. insertion tool, yellow: Art. No.: 06PLI125 PLiFiX, set of 25 piece, incl. insertion tool, red: Art. No.: 06PLI225 Art. No.: 06PLI325 PLiFiX, set of 25 piece, incl. insertion tool, blue: PLiFiX, set of 25 piece, incl. insertion tool, orange: Art. No.: 06PLI425 PLiFiX, single, 1 piece, white: Art. No.: 06PLI001 Art. No.: 06PLI101 PLiFiX, single, 1 piece, yellow: PLiFiX, single, 1 piece, red: Art. No.: 06PLI201 PLiFiX, single, 1 piece, blue: Art. No.: 06PLI301 PLiFiX, single, 1 piece, orange: Art. No.: 06PLI401







3 Wet-line marker, 'Supermatic' GM 10

The Supermatic GM 10 is made of stainless steel. The trolley is supplied with pressure automatically and works without batteries or electric pumps. The pumping system is driven by the axle and works fully automatically. The marking paint is sucked in and sprayed onto the grass by the forward movement of the device. Cleaning is done over the last metres of the field. It is only necessary to put the suction pipe into clean water and then push the device a few more metres until clean water comes out of the spray nozzle.

Marking width: 4 to 15 cm (While stocks lasts)

Others: Water cleaning system

Piece: Art. No.: 06002202

6 Wet-line marker, 'Minimatic' GM 7

The Minimatic GM 5 is a simpler version of the Supermatic GM 10. It has the same pumping system as the Supermatic GM 10, so it functions in the same way. In contrast to the GM 10, this device only has three pneumatic wheels not four. The pumping system is mounted on the front wheel and starts working immediately when the device is moved. (While stocks lasts)

Marking width: 4 to 15 cm

Others: Water cleaning system

Piece: Art. No.: 06002203

Paint concentrate, 14 kg (no image)

The paint concentrate has been made to a new formula, does not settle or form clumps. Thanks to the intensity of the white paint and its strong adhesion to the grass, the playing field markings stay visible for an extremely long time. Dilution of 1/4 to 1/7 depending on the weather conditions. Contents: 14 kg.

14 kg: Art. No.: 06FR2205

We offer a large variety of marking colours for different surfaces and in different container sizes. The standard colour for these is white, by request also in available in different colours.

We are happy to assist you further.

CUSTOMIZATION OF TEAM SHELTERS











Bucket seats In different colours available!

Upholstery Individual according to your wishes!

Sports seats Individual according to your wishes!

Heated seats Only in combination with upholstery or sports seats!

Glazing Transparent polycarbonate in different colours.

Painting

All RAL color variations possible. Multicolored application can also be applied on request. Allow us to inform you.

Lighting kit

We herefore use the efficient and economical LED technology. The lighting kit can be retrofitted without any hassle onto all existing team shelters. This solution assures that players, coaches or even referees can adjust the light intesity to optimal volume. Standard length $3\,\mathrm{m}$.

Art.-No.: 06000LED

Custom made design













We can fit our team schelters with all the extras you require. Stadium seats, sports seats, heated seats, retractable benches, additional seating spaces or storage areas or individual lighting solutions are no problem for us.







1 , Model "Exclusiv", TÜV approved

Made from high-grade aluminium profiles and welded in a one-piece construction. The robust construction and easy handling of our series 2200 high-quality shelters for teams and coaches, make them most impressive. The use of transparent plastic sheets means that spectators behind the shelter can still watch the game. TÜV approved.

Further features:

- Sloped roof.
- Unbreakable and shatterproof plastic glass (Macrolon) all around.
- Sealed with silicon all around (also on the inside no dirt between profile and Macrolon).
- Lower section lined with aluminium side profiles.
- Seating area in waterproof, 12 mm thick birch wood plates
- Floor made of non-slip aluminium profile.
- Back rests made of aluminium profile.
- Welded handles at the sides.

For an additional charge the following special fittings are available:

- Bucket seats available in various colours.
- Cushions in various colours.
- Seat-heater (only together with cushions)

Standard size:

Height: 225 cm Roof overhang: 34 cm Ground depth: 98 cm



Standard shelters have fittings for ground anchors!

Each shelter can be custom made according to individual customer requirements!

For example for bucket seats, upholstery, heated seats, glazing and painting, see page 56!

With transparent plastic glass (polycarbonat), 4 mm:

Length 3 m:	Art. No.: 06K02203
Length 4 m:	Art. No.: 06K02204
Length 5 m:	Art. No.: 06K02205
Length 6 m:	Art. No.: 06K02206
Length 7 m:	Art. No.: 06K02207
Length 8 m:	Art. No.: 06K02208
Length 9 m:	Art. No.: 06K02209
Length 10 m:	Art. No.: 06K02210
Length 11 m:	Art. No.: 06K02211
Length 12 m:	Art. No.: 06K02212

With transparent plastic glass (polycarbonat), 3 mm

with transparent plastic glass (polycarbonat), 3 mm:	
Length 3 m:	Art. No.: W6652523
Length 4 m:	Art. No.: W6652524
Length 5 m:	Art. No.: W6652525
Length 6 m:	Art. No.: W6652526
Length 7 m:	Art. No.: W6652527
Length 8 m:	Art. No.: W6652528
Length 9 m:	Art. No.: W6652529
Length 10 m:	Art. No.: W6652510
Length 11 m:	Art. No.: W6652511
Length 12 m:	Art. No.: W6652512

With transparent hollow sheets (6 mm):

Length 3 m:	Art. No.: 06H02203
Length 4 m:	Art. No.: 06H02204
Length 5 m:	Art. No.: 06H02205
Length 6 m:	Art. No.: 06H02206
Length 7 m:	Art. No.: 06H02207
Length 8 m:	Art. No.: 06H02208
Length 9 m:	Art. No.: 06H02209
Length 10 m:	Art. No.: 06H02210
Length 11 m:	Art. No.: 06H02211
Length 12 m:	Art. No.: 06H02212







1 Team shelters, Model "Standard", TÜV approved

Made from high-grade aluminium profiles and welded in a one-piece construction. The robust construction and easy handling of our high quality shelters for players and coaches, make them most impressive. In contrast to the shelters for teams and coaches in the 2200 series, the whole rear side of this shelter is made from plastic sheets. TÜV approved.

Further features:

- Sloped roof.
- Unbreakable and shatterproof plastic glass (Macrolon) all around.
- Sealed with silicon all around (also on the inside no dirt between profile and Macrolon).
- The seating area in the standard model consists of 12 mm thick birch wood plates.
- Alternatively made of top quality, solid wood benching (see illustra-
- Floor made of non-slip aluminium profile.
- Back rests made of aluminium profile.
- Welded handles at the sides.

For an additional charge the following special fittings are available:

- Bucket seats available in various colours.
- Cushions in various colours.
- Seat-heater (only together with cushions)

Standard size:

Height: 225 cm Roof overhang: 38 cm

Ground depth: 85 cm

Standard shelters have fittings for ground anchors!

Each shelter can be custom made according to individual customer requirements.

Examples for bucket seats, upholstery, heated seats, glazing and paint finishes see page 56!

With transparent plastic glass (Polycarbonat), 4 mm:

Length 3 m:	Art. No.: 06K02403
Length 4 m:	Art. No.: 06K02404
Length 5 m:	Art. No.: 06K02405
Length 6 m:	Art. No.: 06K02406
Length 7 m:	Art. No.: 06K02407
Length 8 m:	Art. No.: 06K02408
Length 9 m:	Art. No.: 06K02409
Length 10 m:	Art. No.: 06K02410
Length 11 m:	Art. No.: 06K02411
Length 12 m:	Art. No.: 06K02412

With transparent plactic glass (Polysarhonat) 2 mm

With transparent plastic glass (Polycarbonat), 3 mm:	
Length 3 m:	Art. No.: 06332403
Length 4 m:	Art. No.: 06332404
Length 5 m:	Art. No.: 06332405
Length 6 m:	Art. No.: 06332406
Length 7 m:	Art. No.: 06332407
Length 8 m:	Art. No.: 06332408
Length 9 m:	Art. No.: 06332409
Length 10 m:	Art. No.: 06332410
Length 11 m:	Art. No.: 06332411
Length 12 m:	Art. No.: 06332412

transparent multi-wall sheets (4 mm)

with transparent multi-wall sneets (6 mm):	
Length 3 m:	Art. No.: 06H02403
Length 4 m:	Art. No.: 06H02404
Length 5 m:	Art. No.: 06H02405
Length 6 m:	Art. No.: 06H02406
Length 7 m:	Art. No.: 06H02407
Length 8 m:	Art. No.: 06H02408
Length 9 m:	Art. No.: 06H02409
Length 10 m:	Art. No.: 06H02410
Length 11 m:	Art. No.: 06H02411
Length 12 m:	Art. No.: 06H02412







1 Team shelters, model "Benelux", or "ECO" ,TÜV tested

Players shelters "Benelux", fully welded aluminum, curved forming, all around shot and break safe transparent Polycarbonate, all around weather sealing (including inside) with silicone (avoids dirt between profile and glass). Seats made of weather proof, 12 mm birch wood, gray plastic layer. Preset for ground anchoring. TÜV tested and certificated.

Features:

- All round break safe plastic glass, 3 mm thick (withstands UV).
- All around (even inside) silicone sealing (dust free between profile and glass).
- Seats made of weather proof, 12 mm birch wood, gray plastic layer
- Preset for ground anchoring.

Special features on aditional charge:

- Plastic seats in different colors.
- Upolstery in diferent colors.
- Seat heating (only in combination with upholstery).

Standard dimentions:

Length: 302 cm
Height: 228 cm
Lower depth: 89 cm
Upper depth: 98 cm

Roof overlay: Slanted side module, minimal overlay.

Standard shelters have fittings for ground anchors!

With transparent plastic glass (Polycarbonat), 3 mm:

With transparent plastic glass (r otycarbona	t), 5 mm.
Length 3 m:	Art. No.: 06NLTR13
Length 4 m:	Art. No.: 06NLTR14
Length 5 m:	Art. No.: 06NLTR15
Length 6 m:	Art. No.: 06NLTR16
Length 7 m:	Art. No.: 06NLTR17
Length 8 m:	Art. No.: 06NLTR18
Length 9 m:	Art. No.: 06NLTR19
Length 10 m:	Art. No.: 06NLTR10
Length 11 m:	Art. No.: 06NLTR11
Length 12 m:	Art. No.: 06NLTR12

With transparenten multiwall sheets (6 mm):

Length 3 m:	Art. No.: 06NLH013
Length 4 m:	Art. No.: 06NLH014
Length 5 m:	Art. No.: 06NLH015
Length 6 m:	Art. No.: 06NLH016
Length 7 m:	Art. No.: 06NLH017
Length 8 m:	Art. No.: 06NLH018
Length 9 m:	Art. No.: 06NLH019
Length 10 m:	Art. No.: 06NLH010
Length 11 m:	Art. No.: 06NLH011
Length 12 m:	Art. No.: 06NLH012

Every shelter can produced costumized! For example for bucket seats, upholstery, heated seats, glazing and painting, see page 56!



1 Team shelters "Modular", TÜV approved

Aluminium, round or tapered, part welded. These shelters are constructed to be quick and easy to set up on site. TÜV approved.

Special features:

You can order more of these 1 metre wide modules later to allow the shelter to be extended metre by metre. This means the shelters can grow to keep up with your club's requirements. The single elements are made of aluminium. The window panes are made of transparent Macrolon glass. On site the side panels and element of the rear wall are bolted together (bolts included).

This simple construction allows the shelter to be assembled very quickly - no problem for just two people. The bench is made from special bench profiles which are extremely weather-resistant compared to wood or plastic. The backrests are made of aluminium.

Standard dimensions of shelter round / tapered:

Height: 200 cm / 206 cm Roof overhang: 15 cm / 1 cm Ground depth: 83 cm / 81 cm Standard length: 302 cm / 302 cm

With transparent plastic glasses (Polycarbonat), 3 mm

Round: Art. No.: 06SAM222 Round, extension, 1 m: Art. No.: 06SAM22M Tapered: Art. No.: 06SAM555 Art. No.: 06SAM55M Tapered, segment, 1 m:

Standard shelters have fittings for ground anchors!













Backrest made of aluminium, Seat made of 12 mm thick Multiplexplatten.

Individual lighting solutions are available.

NEW! Create your own shelter online! On the internet under: www.pimp-my-cabin.de Every shelter can produced customised! For example for bucket seats, upholstery, heated seats, glazing and painting, see page 56!









Our shelters are constructed in different variations fully made of aluminum. Depending on model, backwall is partly or fully of aluminum or polycarbonate glass. We gladly manufature shelters acording to customers or location needs.

Shelter's features:

- Wavefomed roofing.
- All round break safe plastic glass, both sides withstand UV (Polycar-
- Floorplate made of anti-slip aluminum profile.
- Seats made of weather proof, 12 mm birch wood, gray plastic layer.
- All around (even inside) silicone sealing (dust free between profile and glass).
- Preset for ground anchoring.

Standardmaße:

Standard length: 300 cm 230 cm Height: Roof overhang: 10 cm 100 cm Lower depth:



All shelters have fittings for ground anchors! Each ordered shelter can be customised!

Back wall aluminium / polycarbonate: Art. No.: 06002100



We can fit out our shelters for players, coaches and referees with all the extras you require. Stadium seats, sports seats, heated seats, retractable benches, additional seating spaces or storage areas or individual lighting solutions are no problem for us. . See page 38!

Please feel free to contact us! Special paint on request.







Rear wall made of aluminium and polycar-

Rear wall completely made of aluminium.

2 Team shelters, flatformed roofing, TÜV tested

Our shelters are constructed in different variations completely of aluminum. Depending on model, backwall is partly or fully of aluminum or polycarbonate glass. We gladly manufature shelters acording to customers or location needs.

Shelter's freatures:

- Flatformed roofing.
- Break safe plastic glass, both sides withstand UV (Polycarbonate).
- Floorplate made of anti-slip aluminum profile
- Seats made of weather proof, 12 mm birch wood, gray plastic layer.
- All around (even inside) silicone sealing (dust free between profile and glass).
- Preset for ground anchoring.

Standardmaße:

300 cm Standard length: Height: 205 cm 22 cm Roof overhang: Lower depth: 82 cm



All shelters have fittings for ground anchors! Each ordered shelter can be customised!

Back wall aluminium / polycarbonate: Art. No.: 06002000 Art. No.: 06000210 Back wall fully made of aluminium:



For extra price also with coloured transparent polycarbonat available



For extra price also in RAL-



Sport seats by request and for extra price.







Inclusive base plate

Plastic glasses (Polycarbonat)

1 Team shelters, German military standard, TÜV approved

Made from high-grade aluminium profiles and welded in a one-piece construction. In accordance with german military standards. The robust construction and easy handling of our high-quality shelters for players and coaches, make them most impressive. This shelter model also meets the high requirements of german military standards. The use of transparent plastic sheets means that spectators behind the shelter can still watch the game. TÜV approved.

Further features:

- Sloped roof.
- Unbreakable and shatterproof plastic glass (Macrolon) all around.
- Sealed with silicon all around (also on the inside no dirt between profile and Macrolon).
- Lower section lined with aluminium side profiles.
- Seating area made from aluminium profiles, also serves as an integrated storage space.
- Floor made of non-slip aluminium profile.
- Coat hooks in the upper section of the shelter.
- Reinforced profile on roof overhang.



Standard length: 310 cm Height: 213 cm Roof overhang: 21 cm Ground depth: 152 cm Weight: 260 kg

Standard shelters have fittings for ground anchors. Each shelter can be custom made according to individual customer requirements.

NOTE WHEN YOU COMPARE PRODUCTS!

- Fully welded.
- Macrolon panes, 4 mm or 3 mm thick or concave multiwall sheets (4.5 mm).
- Panes sealed inside and outside.
- Including floor plate.
- Boards made of aluminium side profiles.
- Integrated storage space

With transparent 4 mm plastic glasses: Art. No.: 06BW2200
With transparent 3 mm plastic glasses: Art. No.: 06BW2203
With transparent 6 mm multiwall sheets: Art. No.: 06BW22H0



2 Referee shelter

Made from high-grade aluminium profiles and welded in a one-piece construction. In keeping with the quality features of our various shelter models, we also manufacture a variety of shelter models for referees. In accordance with your requirements, we equip the referees shelters with desk tops or additional storage space (bench).

Further features:

- Sloped roof.
- Unbreakable and shatterproof plastic glass (Macrolon) all around.
- Sealed with silicon all around (also on the inside no dirt between profile and Macrolon).
- Seating area in standard model consists of 12 mm thick birch wood plates
- Alternatively with top quality, solid wood benching.
- Floor made of non-slip aluminium profile.
- Back rests made of aluminium profile.
- Welded handles at the sides.

For an additional charge the following special fittings are available:

- Bucket seats available in various colours.
- Cushions in various colours.
- Seat-heater (only together with cushions)

Standard size:

Standard length: 200 cm Height: 216 cm Roof overhang: 38 cm Ground depth: 85 cm Weight: 120 kg

With transparent plastic glasses: Art. No.: 060S2401 With transparent multiwall sheets: Art. No.: 06HS2401

We can fit out our shelters for players, coaches and referees with all the extras you require. Stadium seats, sports seats, heated seats, retractable benches, additional seating spaces or storage areas or individual lighting solutions are no problem for us. . See page 56! Please feel free to contact us! Special paint on request

Accessories for shelters for players and coaches see page 64!



• This fascinating shelter form is made of polyester and is especially weather and time durable. The used material assures a long time use.

Standard make comes in white. On custom order and surcharge, all RAL colors can be applied. Either one color or two tone (inside and outside fo the shelter).

Number of single seats:

1,5 m: 3 single seats / 2,5 m: 5 single seats / 3,5 m: 7 single seats / 4,0 m: 8 single seats / 5,0 m: 10 single seats

Single seats are available by request in colors blue, black, yellow, white, orange, green, grey and red (no extra price).

These shelters are available in 2 variations:

Fibre Professional Fibre Classic Length: 1,5 / 2,5 / 4,0 / 5,0 m 1,5 / 2,5 / 3,5 / 5,0 m

Tiefe: 140 cm 79 cm Höhe: 190 cm 160 cm

We gladly adjust our shelters corresponding to your wishes and local circumstances - Contact us!

Fibre Professional

Length 1,5 m - 3 single seats:Art. No.: 06PR0F15Length 2,5 m - 5 single seats:Art. No.: 06PR0F25Length 4,0 m - 8 single seats:Art. No.: 06PR0F40Length 5,0 m - 10 single seats:Art. No.: 06PR0F50









Fibre Professional

Fibre Standard

Fibre Classic

Length 1,5 m - 3 single seats:Art. No.: 06STAN15Length 2,5 m - 5 single seats:Art. No.: 06STAN25Length 3,5 m - 7 single seats:Art. No.: 06STAN35Length 5,0 m - 10 single seats:Art. No.: 06STAN50

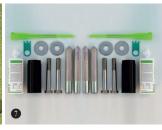












2 Mobile weight for Team shelters

Especially well-suited to shelters which cannot be anchored to the floor. The weight can be brought in at the side and hung onto the handles of this Schäper shelter. These 80 kg weights significantly increase the shelter's stability. However, we still recommend a fixed floor anchoring.

Piece: Art. No.: 06KAB083

3 Lifting cart with lever

Lifting and transport carts for Schäper shelters. The cart is simply and quickly hooked on to the shelter handles. With the lever, the shelter can be slightly lifted and moved. 1 set = 2 elements needed per shelter.

Set: Art. No.: 060024H2

4 Lifting frame

Made of aluminium for our team and coaches shelters. To transport the shelters, the lifting cart is coupled to the outside of the team and coaches shelters. The lifting cart allows the shelters to be manoeuvred by just one person. Delivery includes: 2 pieces

2 pieces: Art. No.: 06002402

6 Roller carts

As a less expensive alternative for moving the team and coaches shelters, we recommend our roller carts (set of 2). The roller carts consist of non-slip aluminium sheets and they are pushed under each side of the shelter. Delivery includes: 2 pieces.

2 pieces: Art. No.: 06002401

6 Ground anchors

If the shelters have to be anchored into the ground: 4 ground anchors with screw thread for embedding in concrete, 4 stainless steel screws M16, 4 plates and construction plan.

Set: Art. No.: 00000106

Shear connector / ground anchor

Shear connector / ground anchor with inlay thread, bolt screw, grommet, fuse and installation notes. 1 set = 4 pieces per goal required.

Set: Art. No.: 00VA4106



Basic team bench.

Base and back rest made of aluminum, seating are made of plastic stadium seats (Type A) or 12 mm thick gray wood plate (Type B) . Preset with ground anchoring, depth: approx. $45\,\mathrm{cm}$.

The benches can me individially made, for example without backrest, with upholstery etc.

1 Type A - with bucket seats

Length 1,0 m, 2 seats:	Art. No.: 06SAM10S
Length 1,5 m, 3 seats:	Art. No.: 06SAM15S
Length 2,0 m, 4 seats:	Art. No.: 06SAM20S
Length 2,5 m, 5 seats:	Art. No.: 06SAM25S
Length 3,0 m, 6 seats:	Art. No.: 06SAM30S
Length 3,5 m, 7 seats:	Art. No.: 06SAM35S
Length 4,0 m, 8 seats:	Art. No.: 06SAM40S
Length 4,5 m, 9 seats:	Art. No.: 06SAM45S
Length 5,0 m, 10 seats:	Art. No.: 06SAM50S
Length 5,5 m, 11 seats:	Art. No.: 06SAM55S
Length 6,0 m, 12 seats:	Art. No.: 06SAM60S

INFO

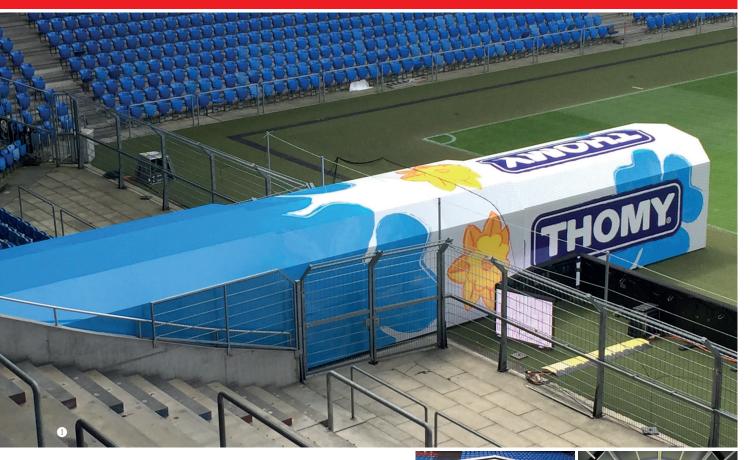
Bucket seats are available in the following colours. Please specify your desired colour when ordering!





2 Type B - with grey textured coated board (no image)

Type b - with grey textured coated board	i (iio iiiiaye)
Length 1,0 m:	Art. No.: 06SAM100
Length 1,5 m:	Art. No.: 06SAM150
Length 2,0 m:	Art. No.: 06SAM200
Length 2,5 m:	Art. No.: 06SAM250
Length 3,0 m:	Art. No.: 06SAM300
Length 3,5 m:	Art. No.: 06SAM350
Length 4,0 m:	Art. No.: 06SAM400
Length 4,5 m:	Art. No.: 06SAM450
Length 5,0 m:	Art. No.: 06SAM500
Length 5,5 m:	Art. No.: 06SAM550
Length 6,0 m:	Art. No.: 06SAM600



1 Players tunnel made of aluminium with polycarbonate glazing

Completely welded, with polycarbonate glazing. In multiple sections which fit into each other telescopically. Lower part of the sections fitted with either unbreakable and shatterproof colourless polycarbonate glass or aluminium plank profiles. Upper part fitted with unbreakable and shatterproof colourless polycarbonate glass. Can be transported via large lockable rollers. Tunnel height approx. 2.60 m. Length and width of tunnel and how it is constructed can be adjusted to suit local conditions. Players tunnle of aluminium

Art. No.: W1200550

Polding players tunnel

Our highly reliable retractable players' tunnel is made of high-quality materials and is put up on site according to your requirements or the local conditions. The basic frame for this tunnel is made of silver anodised aluminium profiles. Each module has a standard width of 1 m and has aluminium pantographs (150 cm high) at the sides with tensioning elements to allow the tunnel to be opened and closed simply. The tunnel cover is constructed from class 2 flame-resistant PVC sheeting, 650 g/m². Each module has a single section of sheeting which is inserted into the grooves in the aluminium profiles. In the standard version, the tunnel has nylon rollers. On request (for an extra charge) also available with pneumatic tyres. We deliver the tunnel fully assembled, including the mounting kits for the floor and/ or sides.

Standard size:

Width per module: 1.0 m Max. width: 3.0 m.

Max. side height: 2.40 m Standard colour: white

Folding players tunnel Art. No.: 06TUN231



On request we can also construct the tunnel according to the dimensions you require and in your clubs colours. Advertising can also be printed on!





1 Flexible multi-use spectator stand, TÜV approved

Our multi-use aluminium spectator stand is manufactured in the standard version with three levels of seats. Standard dimensions of the stands: Length: 3.00 m, height: 0.83 m, depth: 1.80 m. Particularly suitable for small sports clubs or adjacent sports areas where there are no existing stands or none intended. Enough space to seat up to 18 in comfort (6 per level). The different levels also guarantee a good view of the events taking place. The seating area and the steps are made from special aluminium profiles, additionally anodised and treated to be non-slip.

The stand comes in kit form for assembly (3 supporting legs, 3 benches, 2 foot rests and the necessary screws and bolts). The robust construction means not only that on-site assembly is quick, it also guarantees that the spectator stand is highly durable. Several of these movable stands can be put together and connected to each other (connection parts are available as accessories). So one whole long side can be fitted quickly and easily with a stand for spectators. Also for use indoors!

Stationary with aluminium seats* Art. No.: 06SAM260
Stationary with bucket seats Art. No.: 06SAM262
Mobile with aluminium seats Art. No.: 06SAM263
Mobile with bucket seats Art. No.: 06SAM264

*TÜV approved



INFO

Bucket seats are available in the following colors. Please specify your desired color when ordering!





On request we manufacture the spectator stands corresponding to the local circumstances, e.g. with bucket seats in your desired color and transport casters. Ask us!





1 Barrier system

The anodised aluminium tubing (handrail and uprights) has a diameter of 60 x 2.5 mm. The handrail is 2.5 metres long in the standard version, so an upright must be planted every 2.5 metres. The upright posts are 1.5 metres in length, so the handrail is at a height of 1.1 metres after being installed. The price per metre includes uprights, handrail, T-connectors and 3 blind rivets per upright post.

With external T-connectors

Straight version: Art. No.: 03008000 Round version: Art. No.: 03008B00

With inside T-connectors

Straight version: Art. No.: 03018000 Round version: Art. No.: 03018B00

For extra price:

Upright posts sealed with bitumen: Art. No.: 03008006

Upright posts with integrated concrete anchors:

Art. No.: 03008007



For extra price: In RAL-Color painted.
For extra price: handrail and upright posts made of steel.

Accessories:

Elbow 90°
 Sliding tube, (no image)
 Combi-joint
 End cap
 T-connector, external
 Art. No.: 03008001
 Art. No.: 03008003
 Art. No.: 03008004
 Art. No.: 03008005



Barrier perimeter advertising holder system

Our barrier perimeter advertising holder system is made from highquality, anodised aluminium. The system consists of two aluminium rails at different heights which the advertising banner can be slid into. The 40 mm high rail is fixed below and the 55 mm high rail is fitted at the top of the upright barrier posts. By pushing the banner up into the upper rail (55 mm high), the advertising banner can be replaced quickly and easily even after the rails have been mounted. The rails have rubber seals on the openings and these make sure the panels fit tightly and in addition prevent the rails getting dirty. Includes screws to screw into the upright posts, without banner.

rm: Art. No.: 12WH3454

Optional as accessories:

Fastening clamps for holding the advertising banners

2 needed per upright post.

Piece: Art. No.: 12BS3454











1 Stand posts for Slackline made of aluminum

Our Stand posts for Slacklines are made of highquality Aluminium-Ovalprofiles (115 x 100 x 4 auf 6) with additional steel profiles for support

- stand posts made of aluminum 115x100x4 to 6 mm
- Additional steel profiles for support
- includes welded half sheels for ground sockets 120x100 mm
- on the top with eyebolt and shackle
- posts are closed on the top with a lid
- total length 120 cm (80 + 40 cm for the ground socket)
- Slack line height aprox. 60 cm.

Piece: Art. No.: 12009000

3 Stand posts for Slackline with standplate

Our Slackline posts are made of high quality aliminium profiles (115 x 100 x 4 auf 6)with additional steel profiles for support. Tread area of aluminium structual plate .

- stand posts made of aluminum 115x100x4 to 6 mm
- Additional steel profiles for support
- includes welded half sheels for ground sockets 120x100 mm
- on the top with eyebolt and shackle
- posts are closed on the top with a lid
- total length 105 cm (65 + 40 cm for ground socket).
- Slack line height aprox. 60 cm.

Piece: Art. No.: 12009001

2 Middle post for Slackline made of aluminium

Middle post avoids the sacking of the Slackline at a length of 10m. Our Slackline posts are made of high quality aluminium profile (80 \times 80 \times 2,5 mm) .

- Stand post of aluminium 80 x 80 x 2,5 mm.
- Post total length 105 cm (65 + 40 cm for socket).
- Slackline height aprox. 60 cm.

Piece: Art. No.: 12009010

4 Slackline

Slackline incl. ratchet cover, matching a post distance of 10,0 m. Color: Yellow.

Piece: Art. No.: 12009011

The slackline equipment can manufactured individually after your requirements , different height, profiles, etc. !



Ball protection system "Standard" with cross binder, without slanted supports.

Ball protection fencing "Standard"

Robust and at the same time attractively designed ball protection fencing which is suitable for all types of sport when fitted with the correct net. Made of aluminium or steel without overhangs or crossbars. The net is secured on top and bottom with a steel wire. Post distance is at 5 m.

To ensure stability, depending on post height, different profiles are used.

Aluminium vertical posts

 Ø 60 x 6 mm
 up to 5 m height

 Ø 80 x 6 mm
 up to 10 m height

 80 x 80 x 2 mm
 up to 4,5 m height

 120 x 100 x 2,5 mm
 up to 7 m height

 115 x 100 x 4-6 mm
 up to 10 m height

Steel vertical posts

100 x 100 x 3 mm up to 8 m height 150 x 150 x 3 mm up to 10 m height

Ball protection fencing made of aluminium with static certificaton!

All posts are internally reinforced up to 2 meters high. Fencing with alu-profile 120 x 100 mm are manufatured with static certification.

Ball protection system "Standard" with cross connector and diagonal support.

Aluminium profile 115 x 100 mm with welded lugs Optional: Cross connector

Maximum wind speeds as example on oval profiles:

Posts distance	Post height				
Fusis distance	3,00 m	4,00 m	5,00 m	6,00 m	7,00 m
4,0 m	187,92 km/h	132,12 km/h	105,84 km/h	87,48 km/h	74,88 km/h
5,0 m	137,52 km/h	123,12 km/h	98,64 km/h	81,36 km/h	69,12 km/h
6,0 m	126,36 km/h	115,92 km/h	92,16 km/h	76,32 km/h	64,44 km/h
8,0 m	113,40 km/h	103,68 km/h	82,80 km/h	69,12 km/h	57,60 km/h

Please note: A static must be accounted for with individual given elements of the installed territory!

We can advise you further. Our examples of static, measurings and foundations are made with local D-NoW/Münster (note regional wind measuring charts)!

All details are to be used as examples and not as guides!!

Profiles



80 x 80 x 2 mm

120 x 100 x 2,5 mm



115 x 100 x 4-6 mm



Steel posts "strong"

150 x 150 x 3 mm

Steel posts "light"

100 x 100 x 3 mm





Ø 60 x 6 mm

1 Vertical posts for ball protection system

includes ground socket "standard", without net and steel rope, 1 piece.

Aluminium with welded on rings

Height	Profile	Art. No.
3,0 m	Ø 60 x 6 mm	12006003
3,0 m	Ø 80 x 6 mm	12008003
3,0 m	115 x 100 x 4-6 mm	12115003
4,0 m	Ø 60 x 6 mm	12006004
4,0 m	Ø 80 x 6 mm	12008004
4,0 m	115 x 100 x 4-6 mm	12115004
5,0 m	Ø 60 x 6 mm	12006005
5,0 m	Ø 80 x 6 mm	12008005
5,0 m	115 x 100 x 4-6 mm	12115005
6,0 m	Ø 80 x 6 mm	12008006
6,0 m	115 x 100 x 4-6 mm	12115006
8,0 m	Ø 80 x 6 mm	12008008
8,0 m	115 x 100 x 4-6 mm	12115008
10,0 m	115 x 100 x 4-6 mm	12115010

Aluminium with plastic net hooks

Inclusive Ground socket standard and plastic net hooks.

Height	Profil	Art. No.
3,0 m	80 x 80 mm	10 BAL001
3,5 m	80 x 80 mm	10 BAL002
4,0 m	80 x 80 mm	10 BAL003
4,5 m	80 x 80 mm	10 BAL004
5,0 m	120 x 100 mm	10 BAL005
5,5 m	120 x 100 mm	10 BAL006
6,0 m	120 x 100 mm	10 BAL007
6,5 m	120 x 100 mm	10 BAL008
7,0 m	120 x 100 mm	10 BAL009

Steel with welded on rings

Height	Profil	Art. No.
3,0 m	100 x 100 mm	12SAM103
3,0 m	150 x 150 mm	12SAM203
3,5 m	100 x 100 mm	12SAM153
3,5 m	150 x 150 mm	12SAM253
4,0 m	100 x 100 mm	12SAM104
4,0 m	150 x 150 mm	12SAM204
4,5 m	100 x 100 mm	12SAM154
4,5 m	150 x 150 mm	12SAM254
5,0 m	100 x 100 mm	12SAM105
5,0 m	150 x 150 mm	12SAM205
5,5 m	100 x 100 mm	12SAM155
5,5 m	150 x 150 mm	12SAM255
6,0 m	100 x 100 mm	12SAM106
6,0 m	150 x 150 mm	12SAM206
6,5 m	100 x 100 mm	12SAM156
6,5 m	150 x 150 mm	12SAM256
7,0 m	100 x 100 mm	12SAM108
8,0 m	150 x 150 mm	12SAM208
10,0 m	150 x 150 mm	12SAM210

2 Cross-connectors, basic construction, 5,0 m

Basic additional strut for our upright posts basic construction.

Piece: Art. No.: 12Q00011

3 Diagonal struts

Diagonal struts made from aluminium profiles (42 x 42 mm). Piece: Art. No.: 10BALS10

4 Ground socket for profiles

For profiles Ø 60 mm Standard: Special:	Art. No.: 00H02002 Art. No.: 00SH2004
For profiles Ø 80 mm Standard: Special:	Art. No.: 00H02003 Art. No.: 00SH2006
For profiles 80 x 80 mm Standard: Special:	Art. No.: 00HQ2001 Art. No.: 00SHQ205
For profiles 120 x 100 mm and 115 x 100 Standard: Special: Comfort (retractable):	mm Art. No.: 00HN2001 Art. No.: 00SH2005 Art. No.: 00SH2008
For profiles 100 x 100 mm Standard:	Art. No.: 00H10010
For profiles 150 x 150 mm Standard:	Art. No.: 00H15015

6 Protection nets

Our plastic nets are available in different quality levels. Black nets are preferable to other colours as they are the least conspicuous and hardly block the view at all.

Please Note:

The net used must have a particular mesh width and material strength depending on the type of sport. We would be happy to advise you.

For Football, mesh size 100 mm, Polypropylen

2,3 mm, green:	Art. No.: 12FUG200
2,3 mm, black:	Art. No.: 12FUS200
2,3 mm, white:	Art. No.: 12FUW200
3,0 mm, green:	Art. No.: 12FUG201
3,0 mm, black:	Art. No.: 12FUS201
3,0 mm, white:	Art. No.: 12FUW201
4,0 mm, green:	Art. No.: 12FUG202
4,0 mm, black:	Art. No.: 12FUS202
4,0 mm, white:	Art. No.: 12FUW202

For Hockey / Baseball, mesh size 45 mm, Polypropylen

Art. No.: 12H0G200
Art. No.: 12H0S200
Art. No.: 12H0W200
Art. No.: 12H0G201
Art. No.: 12H0S201
Art. No.: 12H0W201

Weights:

Lead weight in webbing

200 g:	Art. No.: W1280370
400 g:	Art. No.: W1280371
	/

Steel wire cable, galvanised

4 mm:	Art. No.: 10BAL713
4 mm, PVC coated:	Art. No.: 1BALP713
6 mm:	Art. No.: 10BAL513
6 mm. PVC coated:	Art. No.: 1BALP513

Grommets and turnbuckle, on both sides

For rope 4 mm, set:	Art. No.: 10BAL813
For rope 6 mm, set:	Art. No.: 10BAL613

Nylon rings for hanging the net

3 needed per metre

Piece: Art. No.: 10BAL913









Several courts and fields already own a defibrillator nowdays making it a standard necessity. The need for more Defibrillation is long overdue, as in Germany there are several occasions where human beings pass away from a sudden heart attack. In most occasions the problem lies within a ventricular fibrilation or a cardiac dysarythmia. Every minute counts to the moment of revival, avoiding the danger of limiting the survival chances down to 10%! In most cases the equipment is not available for a proper first aid to be practiced immediately. A system called the Defibrillator can assist and support these cases..

These systems have been in the focus of high investments in the past, making these today quite affordable. Especially at smaller sports fields are Defibrillators quite uncommon to find, even though several individuals are active at these places. To increase awareness on this issue, we bring you in cooperation with the Company CardiAid, a small, practical and easy to use Defibrillator. We will gladly forward your requests to CardiAid, who will respond in return without any further obligations. We will support you in securing these appliances onto your barrier system or players shelters.

CardiAid® AED (Automatic External Defibrillator)

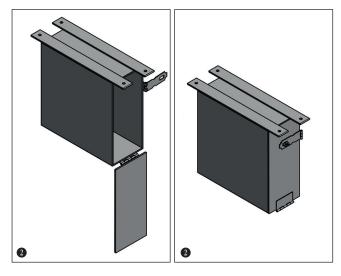
The advamntages of CardiAid® AED

- Small, light carry case.
- Researched and manufactured in Germany.
- User friendly and easy handling.
- Can be used by individuals of no medical background.
- Uses an internal analytics system. No special knowledge required
- Usage with sound and optical assistance.
- Service interval programmed.

Who should aquire a CardiAid® AED?

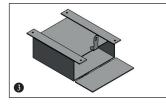
- Idealy, trained first aid personel with knowledge in HLR and AED.
- Should no trained personel be around, any adult can simply follow the guidance provided by the appliance per sound and the optical picture programme.

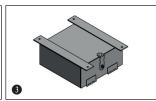
Piece: Art. No.: 0CARDIAID





* We recommend to store the appliance after each game, indoors





2 | 3 Storage box for CardiAid

Especially designed for CardiAid we offer you a numerous installation alternatives of the appliance during your training of game. The boxes are designed in a way to have access to CardiAid easily and immediately. The box is to be installed inside the team shelter which protects it for an accidental opening.*

2 Box for upright installation: Art. Nr.: 0CARDBOXS

Box for horizontal installation: Art. Nr.: 0CARDBOXW













Our ground sockets

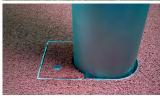
Ground sockets are used on both track and field, as well as ball sports. Offenly the idea of ground sockets has a minimum importance when it comes to ball protection fencing. The descision of a simple of better ground socket should be as high as the fencing quality selected.

Firstly, the easy handling is directly connected to the effort needed when setting up the fencing, depending which ground sockets have been installed. Furthermore, the problem is bigger when the ground socket is already installed and then realised it was a poor choice. The cost and time for substituting the poor ground socket is definetly the main reason to choose the right one before hand.

We at Schäper, offer you a variety of four types, whch differ greatly in their handling and function when it comes to seting up your fencing.









For the complete integration into the appearance of your sports facilities, the lid on our ground sockets 'special and 'comfort' can be covered on site with the local running track surface!

Oround socket "Standard"

Basic, good-value ground socket, made completely from aluminium, with removable aluminium lid.

② Ground socket "Special"

High-quality ground socket, with a lid chamber on top and an attached lid. The lid on this ground socket can be coated on site with the local running track surface so that the closed ground socket fits perfectly into the optical appearance. When the sports facility is set up, the two-section lid fits perfectly inside the ground socket and can be stored there simply and quickly. With extra large lid chamber for high coatings. On request and for an extra charge, the ground socket comes with a locking lid.

3 Ground socket "Flexo"

Height and inclination adjustable: our FLEXO ground socket provides the highest level of flexibility; the height and inclination of the whole ground socket (socket and lid) can be re-adjusted after installation.

4 Ground socket "Comfort"

The 'Comfort' ground socket is fitted with a to and fro swivel element which allows the upright of a safety cage, for example, or ball safety cage, to be set up quickly and easily. With lid chamber and attached lid which can be coated on site to suit the local running track surface. When the sports facility is set up, the two-section lid fits perfectly inside the ground socket and can be stored there simply and quickly. The extra cost of these ground sockets, specially developed for our large safety cage, pays off when you are setting up the cage and taking it down. Order our demonstration video and see for yourself!

For profiles Ø 60 mm, insertion depth 32 cm

 Standard:
 Art. No.: 00H02002

 Special:
 Art. No.: 00SH2004

 Flexo:
 Art. No.: 02SH2HN7

For profiles Ø 80 mm, insertion depth 40 cm

 Standard:
 Art. No.: 00H02003

 Special:
 Art. No.: 00SH2006

 Flexo:
 Art. No.: 02SH2HN6



For profiles 80x80 mm, insertion depth 25,5 cm

 Standard:
 Art. No.: 00HQ2001

 Special:
 Art. No.: 00SHQ205

 Flexo:
 Art. No.: 005H2HH5

 Sports hall:
 Art. No.: 08TH2001



For profiles 115x100 mm (basketball), insertion depth 40 cm

 2-post Standard:
 Art. No.: 00H02006

 2-post Special:
 Art. No.: 00SH2007

 2-post Flexo:
 Art. No.: 09SH2HN7

 1-post Standard:
 Art. No.: 00HA2001

 1-post Special:
 Art. No.: 00SHA205

 1-post Flexo:
 Art. No.: 09SH2HN5



For profiles 120 x 100 mm, insertion depth 40 cm

 Standard:
 Art. No.: 00HN2001

 Special:
 Art. No.: 00SH2005

 Komfort:
 Art. No.: 00SH2008

 Flexo:
 Art. No.: 00SH0HN5



For profiles 120 x 100 mm, insertion depth 25,5 cm $\,$

 Standard:
 Art. No.: 00HVT201

 Special:
 Art. No.: 00SH0205

 Flexo:
 Art. No.: 10SH0HN5

 Sports hall:
 Art. No.: 00TH2001



By request and for extra price:

Ground socket with bitumen sealed. Ground socket "Special", lockable.



Training and Junior football goals

Our Training and Junior football goals are made of high quality aluminum profiles in different depths. The goals are fully welded and by that very durable. Meeting all regulations of FIFA and DFB.

For the disabled there is a custom manufacturing needed:

1 Goals for Blind Football (no image)

High-quality aluminium profiles.

3,00 x 2,00 m Art. No.: 0800W103 3,66 x 2,14 m Art. No.: 08BF1007

@ Goals for goalball

High-quality aluminium profiles, 9.00 x 1.30 m.

Piece: Art. No.: 06G01007

3 Goals for goalball and "torball" (no image)

High-quality aluminium profiles, width of goals can be easily reduced on site from 9.00 x 1.30 m to 7.00 x 1.30 m.

Piece: Art. No.: 06GT1007

4 Goals for "torball", (no image)

High-quality aluminium profiles, 7.00 x 1.30 m.

Piece: Art. No.: 06T01007

6 Goals for the Special Olympics, (no image)

For 5-man teams, 4,00 x 2,00 m: Art. No.: 07S04000 *For 7-man teams, 5,00 x 2,00 m, TÜV: Art. No.: 07010072 *For 11-man teams, 7,32 x 2,44 m, TÜV: Art. No.: 06002031



6 Goals for electric wheelchair users (no image)

Electric wheelchair drivers play with goals which consist of two upright posts, 6 metres apart "without a crossbar" (wheelchair drivers with no electric motor do not need special goals). High-quality aluminium profiles.

Piece: Art. No.: 06ER1000

Handball goals

Along with normal goals sizes $(3.00 \times 2.00 \text{ m})$, we also make handball goals especially for handicapped sports $(2.40 \times 1.60 \text{ m})$. For existing handball goals, we make a special insert which reduces a normal handball goal to the size $2.4 \times 1.6 \text{ m}$. Handball goals come in red/white, black/white or blue/white.

*3,00 x 2,00 m, TÜV: Art. No.: 08000103 2,40 x 1,60 m: Art. No.: 08RWM103



More barrier free sport equipment can you find in our special catalogou, wich we will gladly send to you on request.



Volleyball and Badminton posts

All Volleyball multipurpose posts are ex factory suitable for the application in disabled sports. The height is adjustable for tennis (1.07 m), badminton (1.55 m) and volleyball (2.43 m). The posts can be used for the "standing variant" of disabled volleyball (net height is identically with not disabled athletes) as, well as for the "seated variant" - sitting volleyball. In the seated variant the rules give the following net heigts: 1,15 m (men) und 1,05 m (women).

We produce our Volleyball multipuprose posts in two different variations.

8 Volleyball multipurpose posts mit DVV 1 certification, TÜV approved

Made of oval anodised aluminium profiles. The net tensioning device and smooth height adjustment mechanism are incorporated in the posts.

Piece:

Art. No.: 10000145



Basic volleyball multipurpose posts, (no image)

In contrast to our multiporpuse posts with DW 1 certification, the net tensioning device and smooth height adjustment mechanism are external.

Piece: Art. No.: 10001761



BALL SPORTS		
Land	City	Sports facility / Championship
Belgium	Brussels	Ecole Européenne
Belgium	Wervik	Stadium de Pionier
Denmark	Kopenhagen	Telia Parken
Germany	Hoffenheim	Rhein- Neckar-Arena
Germany	Freiburg	Schwarzwald-Stadium
Germany	Nürnberg	Max-Morloch-Stadium
Germany	Augsburg	WWK-Arena
Germany	Fürth	Sportpark Ronhof Thomas Sommer
Germany	Karlsruhe	Waldstadion
Germany	Kaiserslautern	Fritz-Walter-Stadium
Germany	Würzburg	Beach-Volleyball, University of Hubland
Germany	Dortmund	SIGNAL IDUNA PARK
Germany	Gelsenkirchen	Veltins-Arena
Germany	Köln	Rhein Energie Stadium
Germany	Hamburg	Volksparkstadion
Germany	Hamburg / St. Pauli	Millerntor-Stadium
Germany	Leverkusen	BayArena
Germany	Düsseldorf	Fortuna Düsseldorf (Sonderanfertigung Tore)
Germany	München	Nachwuchsleistungszentrum FC Bayern München
Germany	Frankfurt	SC 1880 Frankfurt (Sonderanfertigung Ballfang)
Estonia	Tallinn	Tallina Spordihalli
Greece	Piraeus	Karaiskakis-Stadium
Haiti	Croix de Bousquets	Fifa Projekt
India	New Dehli	Major S' Dhyan Chand National Stadion
Italy	St. Martin	DFB-Traininslager
Luxemburg	Luxemburg	Stade François Trausch
Netherlands	Amsterdam	COPA 2013
Netherlands	Alkmar	AFAS-Stadium
Netherlands	Rotterdam	Feijenoord-Stadium
Netherlands	Eindhoven	Philips- Stadium
Netherlands	Zwolle	MAC ³ PARK-Stadium
Netherlands	Cartouche	WK-Stadium
Netherlands	Amsterdam	Amsterdam Arena
Norway	Asker Municipality	Football Stadium
Norway	Baerum Municipality	Football Stadium
0man	Muscat	Muscat Asian Beach Games
Austria	Klosterneuburg	Happyland
Paraguay	Pedro Juan	Schulprojekt
Poland	Krakau	Jósef- Pilsudski-Stadium
Poland	Kracowia	Stadium Kaszowianka
Russia	Moscow	Lokomotiv Stadium
Russia	Moscow	Stadium "Metallurg"
Russia	Ekaterinenburg	Stadium "Dinamo" Ekaterinburg
Russia	"Kuleshovka -Azov Rostov-on- Don"	Stadium Kuleshovka-Azov Rostov-on-Don
Russia	St. Petersburg	Stadium Metrostoy
Russia	Barnaul	Electrostal
Russia	Perm	ZVEZDA stadium FC AMKAR
Russia	Sochi	Fisht Olympic Stadium
Sweden	Malmö	Swedbank Stadium / Swedish Champions
Sweden	Gothenburg	Nya Ullevi Stadium
Tajikistan	Dushanbe	CityCentral Republican Stadion "Frunze"
Czech Republic	Prag	Stadion Juliska

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